



6” Screw-in Hatch with Cat Bag Instructions

Fits these models – Frenzy, Cabo, Scupper Pro TW, Venus 10, Mars, Caper, Drifter, Big Yak, Zest Two EXP and Prowler 15.

Hatch Kit

1 - hatch with 1/8” foam gasket attached	1 - nylon cat bag
6 – 10-32 x 3/4” PH Phillips screws	
6 – 10-32 nylock nuts	

Tools

marking pen	power drill	3/8” socket or wrench
13/64” drill bit	rasp or Surform	
Phillips screwdriver or cordless electric driver with Phillips bit		

For a template, place the hatch on the flat area of the boat (found in the center of the cockpit on the Frenzy and Scupper Pro, and placed on the slanted area in front of the last seat well on the Cabo) and trace along its **inside** edge with the marking pen.

Cut out along the line using the jigsaw (see diagram). Smooth the edge with the rasp. Place the hatch in the hole to ensure a proper fit. It should be snug. Use the rasp to enlarge the hole if necessary.

Make sure the hatch lid is on tight.

Lift the hatch, remove the paper backing from the hatch gasket and replace the hatch in the position you have just located. Push down to stick the hatch in position. Drill the 6 holes using the 13/64” drill bit.

Tighten down the hatch with the screws using a cordless driver or Phillips screwdriver, and a 3/8” wrench or socket. Tighten as you would when changing a tire—put screws on opposite sides first and partially tighten. Once all the screws are in, tighten them the remainder of the way, working from side to side.

Screw the hatch lid off and put the cat bag inside the hatch opening, setting the cat bag's ring on the edge of the hatch. The 3mm cord can be tied to the cat bag's cord to lessen the chance of losing the lid. Screw hatch cover firmly back into place.

