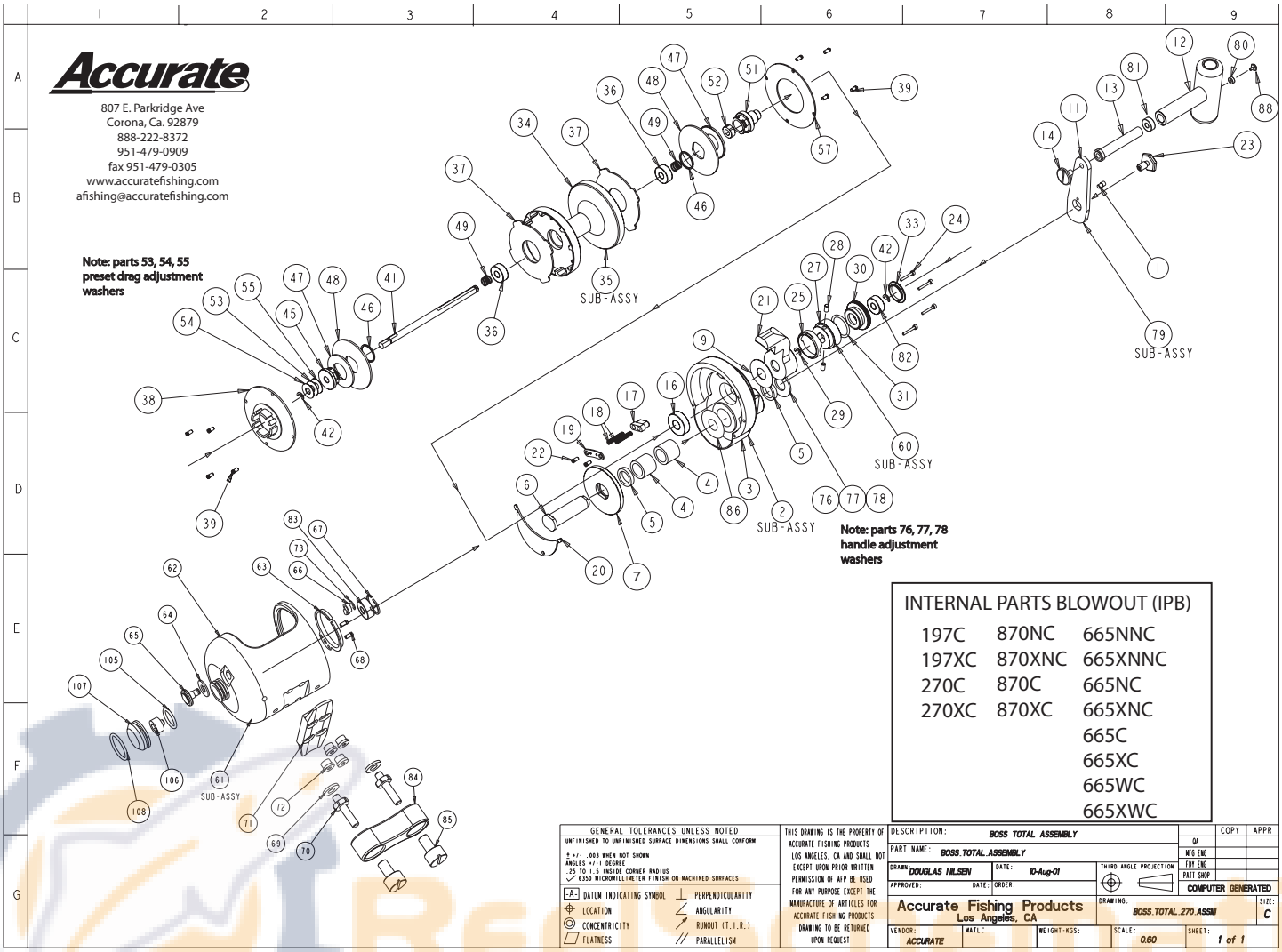
Accurate
807 E. Parkridge Ave
Corona, Ca. 92879
888-222-8372
951-479-0909
fax 951-479-0305
www.accuratefishing.com
afishing@accuratefishing.com



INTERNAL PARTS BLOWOUT (IPB)

197C	870NC	665NNC
197XC	870XNC	665XNNC
270C	870C	665NC
270XC	870XC	665XNC
		665C
		665XC
		665WC
		665XWC

GENERAL TOLERANCES UNLESS NOTED
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM
± +/- .003 WHEN NOT SHOWN
ANGLES +/- 1 DEGREE
.25 TO 1.5 INSIDE CORNER RADIUS
✓ 6350 MICROMILLIMETER FINISH ON MACHINED SURFACES
-A- DATUM INDICATING SYMBOL
LOCATION
CONCENTRICITY
FLATNESS
PERPENDICULARITY
ANGULARITY
RUNOUT (T.I.R.)
PARALLELISM

THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS LOS ANGELES, CA AND SHALL NOT EXCEPT UPON PRIOR WRITTEN PERMISSION OF AFP BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST

DESCRIPTION: BOSS TOTAL ASSEMBLY
PART NAME: BOSS.TOTAL.ASSEMBLY
DRAWN: DOUGLAS NILSEN | DATE: 10-Aug-01 | THIRD ANGLE PROJECTION
APPROVED: | DATE: | ORDER:
Accurate Fishing Products
Los Angeles, CA
DRAWING: BOSS.TOTAL.270.ASSM | SIZE: C
VENDOR: ACCURATE | MATL: | WEIGHT-KGS: | SCALE: 0.60 | SHEET: 1 of 1

COPY | APPR
QA
MFG ENG
TOY ENG
PATT SHOP
COMPUTER GENERATED

NO.	COMPONENT NAME	QTY	PART#
1	BOSS HANDLE KEEPER SCREW	1	B-1800
2	BOSS 197, 270 SIDEPLATE SUB-ASSY	1	B-1672
2	BOSS 197X, 270X SDPLT SUB-ASSY	1	B-3654
2	BOSS 870 SIDEPLATE SUB-ASSY	1	B-1680
2	BOSS 870X SIDEPLATE SUB-ASSY	1	B-2682
2	BOSS 665 SIDEPLATE SUB-ASSY	1	B-1692
2	BOSS 665X SIDEPLATE SUB	1	B-1814
3	BOSS 197, 270 SIDEPLATE	1	B-1016
3	BOSS 197X, 270X SIDEPLATE	1	B-3652
3	BOSS 870 SIDEPLATE	1	B-1098
3	BOSS 870X SIDEPLATE	1	B-2680
3	BOSS 665 SIDEPLATE	1	B-1100
3	BOSS 665X SIDEPLATE	1	B-1719
4	BOSS ANTI-REVERSE BEARING	2	B-1270
5	BOSS GEAR SHAFT BUSHING	2	B-1632
6	BOSS GEAR SHAFT	1	B-982
7	BOSS MAIN GEAR 4.:1 RATIO	1	B-1492
7	BOSS MAIN GEAR 6:1 RATIO	1	B-1512
9	BOSS MAIN LEVER WASHER	1	B-1028
11	BOSS COUNTERWEIGHT HANDLE	1	B-1076
11	BOSS 1 HOLE POWER HANDLE	1	B-1262
11	BOSS 2 HOLE POWER HANDLE	1	B-1802
12	BOSS POWER KNOB	1	B-1068
13	BOSS HANDLE PIN	1	S-4134
14	BOSS HANDLE SCREW-LEFT HAND	1	B-1190
15	BOSS HANDLE COUNTERWEIGHT	1	B-1086
16	BOSS GEAR SIDEPLATE BEARING	1	B-1272
17	BOSS STRIKE BUTTON	1	L-832
18	BOSS STRIKE BUTTON SPRING	2	70080S
19	BOSS STRIKE BUTTON COVER	1	L-1050
20	BOSS 197, 270 GEAR COVER	1	B-1502
20	BOSS 197X, 270X GEAR COVER	1	B-3670
20	BOSS 870 GEAR COVER	1	B-1504
20	BOSS 870X GEAR COVER	1	B-2748
20	BOSS 665 GEAR COVER	1	B-1506
20	BOSS 665X GEAR COVER	1	B-1626
21	BOSS 197, 270 MAIN LEVER ARM	1	B-1032
22	BOSS STRIKE BUTTON SCREWS	2	B-1290
23	BOSS GEAR SHAFT HANDLE SCREW	1	B-1274
24	BOSS SIDEPLATE SCREWS	4	B-1294
25	BOSS TENSION CAM TRACK	1	B-996
27	BOSS TENSION CAM	1	B-988
28	BOSS TENSION CAM PIN	2	L-872
29	BOSS MAIN LEVER RETAINER	1	B-1640
30	BOSS TENSION CAM WASHER	1	B-986
31	BOSS TENSION CAM O-RING	1	B-1292
33	BOSS TENSION CAM COVER	1	B-1080
34	BOSS 197 SPOOL	1	B-1078
34	BOSS 270 SPOOL	1	B-1044
34	BOSS 870N SPOOL	1	B-3044
34	BOSS 870 SPOOL	1	B-1088
34	BOSS 665NN SPOOL	1	B-5126
34	BOSS 665N SPOOL	1	B-2092
34	BOSS 665 SPOOL	1	B-1092
34	BOSS 665W SPOOL	1	B-4542
35	BOSS 197 SPOOL SUB-ASSY 4:1	1	B-1622
35	BOSS 197X SPOOL SUB-ASSY 6:1	1	B-3662
35	BOSS 270 SPOOL SUB-ASSY 4:1	1	B-1676
35	BOSS 270X SPOOL SUB-ASSY 6:1	1	B-3658
35	BOSS 870N SPOOL SUB-ASSY 4:1	1	B-3176
35	BOSS 870XN SPOOL SUB-ASSY 6:1	1	B-317661
35	BOSS 870 SPOOL SUB-ASSY 4:1	1	B-1686
35	BOSS 870X SPOOL SUB-ASSY 6:1	1	B-2684
35	BOSS 665NN SPOOL SUB-ASSY 4:1	1	B-5272
35	BOSS 665XNN SPOOL SUB-ASSY 6:1	1	B-5270
35	BOSS 665N SPOOL SUB-ASSY 4:1	1	B-2392
35	BOSS 665XN SPOOL SUB-ASSY 6:1	1	B-2400
35	BOSS 665 SPOOL SUB-ASSY 4:1	1	B-1698
35	BOSS 665X SPOOL SUB-ASSY 6:1	1	B-1820
35	BOSS 665W SPOOL SUB-ASSY 4:1	1	B-2006
35	BOSS 665XW SPOOL SUB-ASSY 6:1	1	B-2007
36	BOSS SPOOL BEARING	2	B-1624
37	BOSS 197, 270 FIBER WASHER	2	B-1046
37	BOSS 870 FIBER WASHER	2	B-1142
37	BOSS 665 FIBER WASHER	2	B-1264
38	BOSS 197, 270 SPOOL COVER C/S	1	B-1012
38	BOSS 870 SPOOL COVER C/S	1	B-1684
38	BOSS 665 SPOOL COVER C/S	1	B-1704
39	BOSS SPOOL COVER SCREWS	8	B-2754
41	BOSS 197, 870N, 665NN SPOOL SHAFT	1	B-1102
41	BOSS 270, 665N SPOOL SHAFT	1	B-998
41	BOSS 870 SPOOL SHAFT	1	B-1124
41	BOSS 665 SPOOL SHAFT	1	B-1300
41	BOSS 665W SPOOL SHAFT	1	B-4300
42	BOSS SPOOL SHAFT RETAINER	2	B-1284
45	BOSS CLICKER DRAG CAP	1	B-984
46	BOSS DRAG CAP RETAINER	2	B-1048
47	BOSS DRAG BEVEL WASHER	2	B-1020
48	BOSS 197, 270 TITANIUM WASHER	2	B-1014
48	BOSS 870 TITANIUM WASHER	2	B-1156
48	BOSS 665 TITANIUM WASHER	2	B-1314
49	BOSS 197, 270, 870, 665 SPOOL SPRING	2	B-1718
51	BOSS PINION GEAR 4.:1	1	B-1494
51	BOSS PINION GEAR 6:1	1	B-1514
52	BOSS PINION BUSHING	1	B-990
53	BOSS SPOOL ADJ. WASHER .015	1	B-1254
54	BOSS SPOOL ADJ. WASHER .020	1	B-1606
55	BOSS SPOOL ADJ. WASHER .025	1	B-1610
56	BOSS COUNTERWEIGHT SCREW RH	1	B-1616
57	BOSS 197, 270 SPOOL COVER G/S	1	B-1524
57	BOSS 870 SPOOL COVER G/S	1	B-1526
57	BOSS 665 SPOOL COVER G/S	1	B-1528
60	BOSS TENSION CAM SUB-ASSY	1	B-1614
61	BOSS 197 FRAME SUB-ASSY	1	B-1664
61	BOSS 270 FRAME SUB-ASSY	1	B-1674
61	BOSS 870N FRAME SUB-ASSY	1	B-1688N
61	BOSS 870 FRAME SUB-ASSY	1	B-1688
61	BOSS 665NN FRAME SUB-ASSY	1	B-4194
61	BOSS 665N FRAME SUB-ASSY	1	B-3900
61	BOSS 665 FRAME SUB-ASSY	1	B-1706
61	BOSS 665W FRAME SUB-ASSY	1	B-2008
62	BOSS 197 FRAME	1	B-1074
62	BOSS 270 FRAME	1	B-938
62	BOSS 870N FRAME	1	B-3042
62	BOSS 870 FRAME	1	B-1090
62	BOSS 665NN FRAME	1	B-4190
62	BOSS 665N FRAME	1	B-3888
62	BOSS 665 FRAME	1	B-1104
62	BOSS 665W FRAME	1	B-4518
63	BOSS CLICKER RING	1	522
64	BOSS CLICKER KNOB WASHER	1	B-1126
65	BOSS CLICKER KNOB	1	B-1038
66	BOSS CLICKER DOG	1	B-1040
67	BOSS FRAME RETAINER	1	B-1052
68	BOSS CLICKER RING SCREWS	2	B-1296
69	BOSS FRAME STUD WASHERS	2	B-1276
70	BOSS FRAME STUD	2	B-1154
71	BOSS FRAME BASE (FOOT)	1	B-1084
72	BOSS FRAME BASE SCREWS	4	B-1278
73	BOSS CLICKER KNOB RETAINER	1	L-1342
76	BOSS HANDLE WASHER .010	1	B-1658
77	BOSS HANDLE WASHER .015	1	B-1660
78	BOSS HANDLE WASHER .025	1	B-1662
79	BOSS 1 HOLE HANDLE SUB-ASSY	1	B-1710
79	BOSS 2 HOLE HANDLE SUB-ASSY	1	B-1816
80	BOSS HANDLE SMALL BEARING	1	S-4288
81	BOSS HANDLE LARGE BEARING	1	S-4286
82	BOSS TENSION CAM BEARING	1	B-1280
83	BOSS FRAME BEARING	1	B-1280
84	BOSS FRAME CLAMP	1	B-660
85	BOSS FRAME CLAMP SLEEVE NUT	2	B-1444
86	BOSS MAIN GEAR SHAFT WASHER .010	1	B-2360
88	BOSS POWER KNOB TOP SCREW	1	S-4266
105	BOSS CAST CONTROL FRAME O-RING	1	B-3630
106	BOSS CAST CONTROL FRAME SCREW	1	B-3364
107	BOSS CAST CONTROL FRAME KNOB	1	B-3478GR
108	BOSS CAST CONTROL FRAME KNOB CLIP	1	B-3628