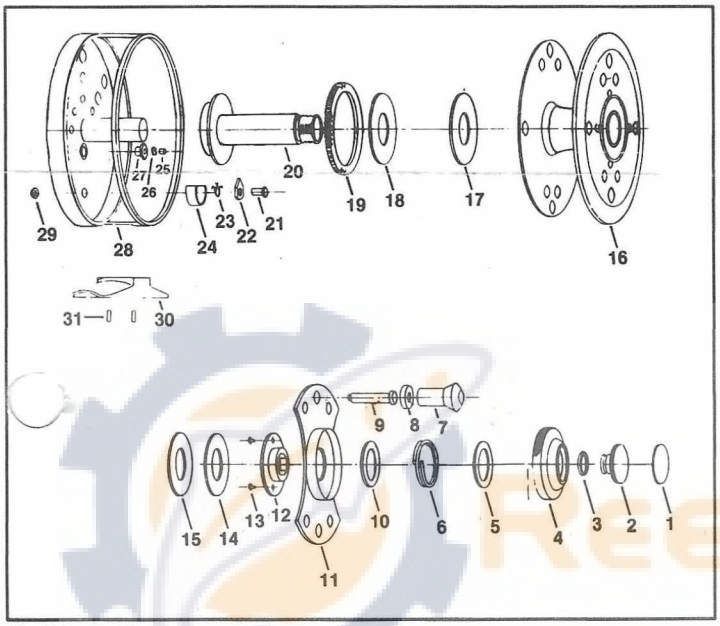
Dear Fly Fishermen:

We at STH believe that experience and "know-how" are the most ...rtant factors in your fly fishing success. As a manufacturer ...ality fly reels, we also believe that our vast experience and know-how will make your new STH Fly Reel a joy to use, and provide a lifetime of great fly fishing.

STH Reels didn't simply begin by imitating what was already on the market. In 1974 we started "from scratch" with a team of fly fishermen, machine tool experts, and engineers. The result is advanced concept and design for fly fishermen utilizing the finest Swiss computerized mechanisms. In fact, we have such pride and confidence in our reels that we've backed each with an unprecedented 25 year warranty! We can do that because we personally test each model.

We invite you to contact your Fly Tackle Dealer for more information, or write to: STH Reels (USA), P.O. Box 816, Marathon, FL 33050 for a copy of our free catalog.

Fly Fishing Forever,
Roberto Sacconi
STH Reels, Argentina



Caribbean Reels

CARIBBEAN PARTS LIST

1. STH Medallion
2. Button
3. O-Ring
4. Drag Adjustment Knob
5. Sm. Bronze Washer
6. Drag Adjustment Spring
7. Handle
8. Spacer
9. Handle Rivet
10. Lg. Bronze Washer
11. Anti-Reverse Butterfly
12. Bronze Drag Plate
13. Brass Rivets (2)
14. Small Teflon Washer
15. Sm. Cork Washer
16. Spool Housing
17. Lg. Cork Washer
18. Lg. Teflon Washer
19. Lg. Gear
20. Hub Assembly R.H. or L.H.
21. Noise Generator Rivet
22. Noise Generator
23. Noise Generator Spring
24. Noise Generator Housing
25. Step Pin Assy.
26. Step Pin Assy.
27. Step Pin Assy.
28. Reel Frame
29. Rivet Cap
30. Reel Foot
31. Foot Dowel Pins (2)

CARIBBEAN MODEL

Please take a few minutes to read through this owner's manual.

TO REMOVE SPOOL

Depress spool release button located in center of reel (see picture).

VERY IMPORTANT: You must hold release button down to reassemble spool to reel.

DRAG ADJUSTMENT

These models are equipped with 'state of the art' cork and teflon double drag systems.

The drag adjustment knob is located just below the handle (see picture). Turn drag clockwise to increase or counter-clockwise to decrease. When the drag is in the maximum braking position, you should not have to back off more than 1½ turns to reach minimum position. **NOTE:** If you keep turning the drag knob counter-clockwise, you will disengage drag and knob will come off with just a little pressure. We recommend you keep drag in minimum position when storing reel by tightening to maximum position and then back off 1½ turn only.

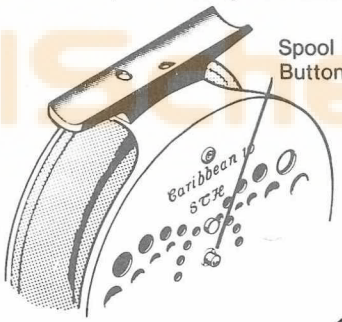
The Caribbean model has an anti-reverse reel system. That is, the reel handle is separate and works independently from the spool. Hence, to test the amount of drag, you must turn the spool with your hand, as the handle cannot be turned counter-clockwise (anti-reverse). **NOTE:** This enables you to hold the reel handle while the fish is taking line out. Also, the drag produces a different sound so you can easily determine if the drag is engaged.

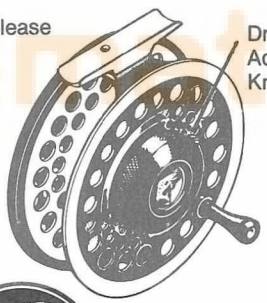
TO DISASSEMBLE FOR CLEANING

Make sure you have a clean and clear table so you don't lose parts.

1. Turn drag knob counter-clockwise 4-5 turns; pull off drag knob; you can then remove spool from reel frame.
   In addition to the drag knob, there is the:
   A. Tension spring
   B. STH Medallion with rubber "O" ring (re-assemble this last by just pushing in)
   C. Teflon washer attached to the anti-reverse handle.
2. Push spool release button to remove drag shaft. Just reverse procedure to re-assemble.

NOTE: Make sure you do not get any grease or oil on cork and teflon surfaces (see cleaning instructions).





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