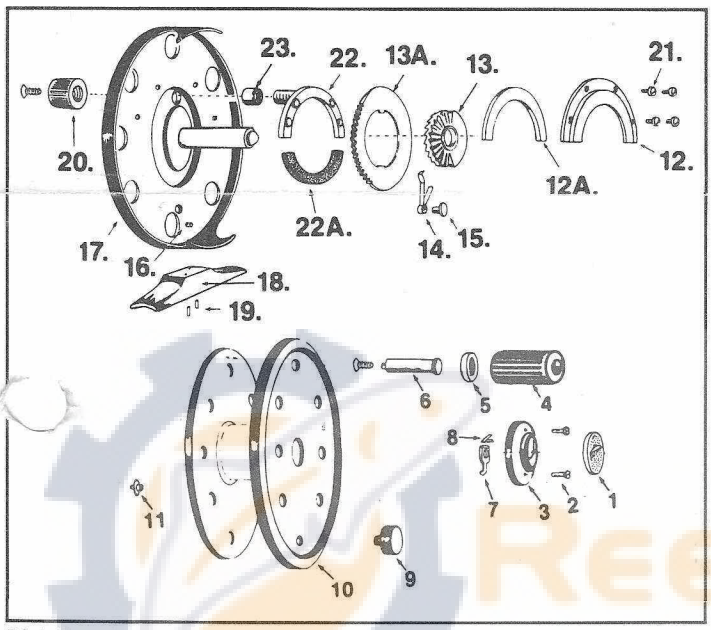
Dear Fly Fishermen:

We at STH believe that experience and "know-how" are the most important factors in your fly fishing success. As a manufacturer of quality fly reels, we also believe that our vast experience and know-how will make your new STH Fly Reel a joy to use, and provide a lifetime of great fly fishing.

STH Reels didn't simply begin by imitating what was already on the market. In 1974 we started "from scratch" with a team of fly fishermen, machine tool experts, and engineers. The result is advanced concept and design for fly fishermen utilizing the finest Swiss computerized mechanisms. In fact, we have such pride and confidence in our reels that we've backed each with an unprecedented limited lifetime warranty! We can do that because we personally test each model.

We invite you to contact your Fly Tackle Dealer for more information, or write to: STH Reels (USA), P.O. Box 500816, Marathon, FL 33050-0816 for a copy of our free catalog.

Fly Fishing Forever,
Roberto Sacconi
STH Reels, Argentina



Disk Drag Reels

DISK DRAG PARTS LIST

1. STH Medallion
2. Sm. Brass Screws (2)
3. Retainer
4. Handle
5. Spacer
6. Handle Rivet
7. Retainer Clip
8. Retainer Spring
9. Counter Weight
10. Spool Housing
10A. Rear Flange of Spool
10B. Cassette
10C. Front Flange of Spool
10D. Key Way Pin
11. Stop Pin Assy.
12. Disk Drag Cover
12A. Cork Drag Pad
13. Reversible Disk Gear
13A. Disk
14. Clicker Spring
15. Clicker Spring Post
16. Clicker Spring Stop
17. Reel Frame
18. Reel Foot
19. Foot Dowel Pins
20. Drag Adjustment Knob
21. Disk Drag Cover Retainer Screws
22. Drag Pad
22A. Filler Pad
23. Worm Geer

$3.95

OWNER'S MANUAL
DISK DRAG REELS

Please take a few minutes to read through this owner's manual.

DRAG ADJUSTMENT

The Drag on the Disk Drag Reel features cork against naval bronze. Just turn the knob to increase or decrease pressure.

TO REMOVE SPOOL

Just push release lever towards handle (release lever is located near center of reel next to counterweight, see picture below). Then pull spool from reel.

RIGHT OR LEFT HAND CONVERSION

To change to right or left hand use, just follow these steps:

1.) Remove spool.
2.) Lift center gear out of disk and remove from shaft.
3.) Flip center gear and replace on shaft.
4.) Make certain that keyways on center gear match up with slots on disk.
5.) Replace spool & go fishing.

on all ST Reels
if screw for lock cover
stripped use 2-83269
$ Tap. 3/56

Figure A

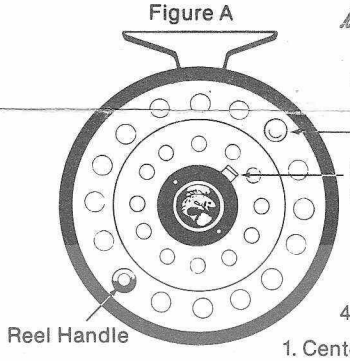
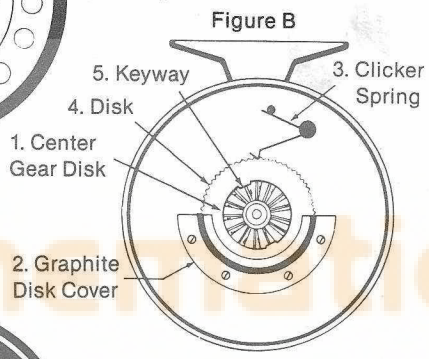


Figure B



Steelhead Argentina S. R. L.
STH REELS
Peru 447
(1067) Buenos Aires,
Republica Argentina

STH REELS (USA) INC.
P.O. Box 500816
Marathon, Florida 33050-0816
Phone (305) 743-5971
Fax (305) 743-3519

ReelSchematic