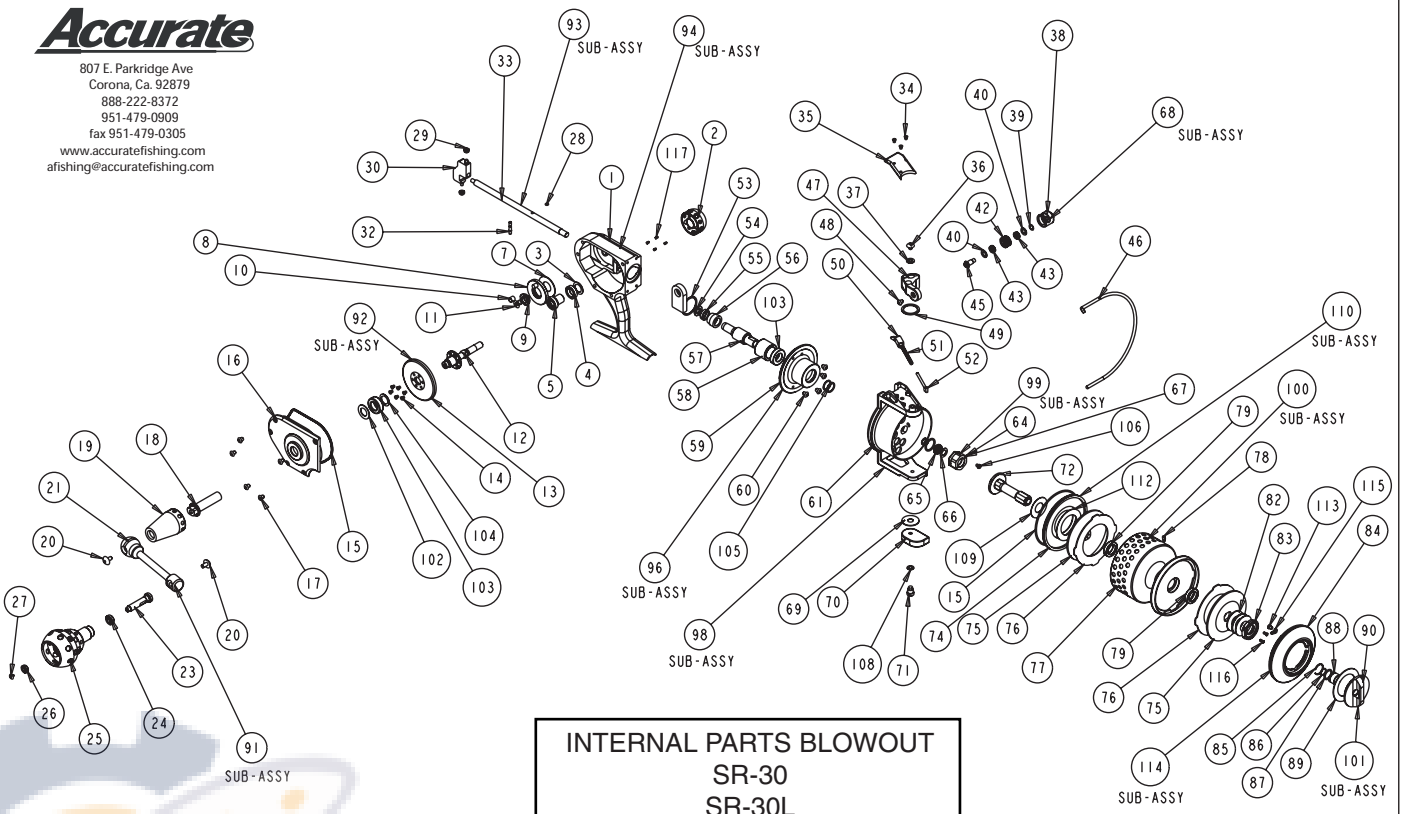
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INTERNAL PARTS BLOWOUT
SR-30
SR-30L
SR-50

GENERAL TOLERANCES UNLESS NOTED
UNFINISHED TO UNFINISHED SURFACE DIMENSIONS SHALL CONFORM
± +/- .003 WHEN NOT SHOWN
ANGLES +/- 1 DEGREE
.25 TO 1.5 INSIDE CORNER RADIUS
✓ 63 50 MICROMILLIMETER FINISH ON MACHINED SURFACES
-A- DATUM INDICATING SYMBOL
LOCATION
CONCENTRICITY
FLATNESS
PERPENDICULARITY
ANGULARITY
RUNOUT (T.I.R.)
PARALLELISM

THIS DRAWING IS THE PROPERTY OF ACCURATE FISHING PRODUCTS LOS ANGELES, CA AND SHALL NOT EXCEPT UPON PRIOR WRITTEN PERMISSION OF AFP BE USED FOR ANY PURPOSE EXCEPT THE MANUFACTURE OF ARTICLES FOR ACCURATE FISHING PRODUCTS DRAWING TO BE RETURNED UPON REQUEST

DESCRIPTION:
PART NAME: TOTAL ASSM
DRAWN: DATE:
APPROVED: DATE: ORDER:
THIRD ANGLE PROJECTION
COMPUTER GENERATED
Accurate Fishing Products
DRAWING: SPIN.TOTAL.ASSM
SIZE: C
VENDOR: MATL: WEIGHT-KGS: SCALE: 0.33 SHEET: 1 of 1

	COPY	APPR
QA		
MFG ENG		
FDY ENG		
PATT SHOP		

NO.	COMPONENT NAME	QTY	PART#
1	SR-30,50 BODY	1	S-3484
2	SR-30,50 HOOD HANDLE SIDE COVER	1	S-3036
3	SR-30,50 MAIN GEAR SHAFT WASHER	1	S-3004
4	SR-30,50 SMALL GEAR SHAFT BEARING	1	S-3972
5	SR-30,50 GEAR SHAFT SMALL GEAR	1	S-3008
7	SR-30,50 BACK MAIN GEAR W/ PIN WASHER	1	S-2996
8	SR-30,50 BACK GEAR W/ PIN	1	S-2994
9	SR-30,50 BACK GEAR BEARING	1	S-3978
10	SR-30,50 BACK GEAR SLIDE BUSHING	1	S-3108
11	SR 30,50 BACK GEAR SCREW	1	S-4062
12	SR-30 MAIN GEAR SHAFT 6:1	1	S-4032
12	SR-30,50 MAIN GEAR SHAFT 4:1	1	S-4914
13	SR-30 MAIN GEAR 6:1	1	S-3010
13	SR-30,50 MAIN GEAR 4:1	1	S-4540
14	SR-30,50 MAIN GEAR SHAFT SCREWS	5	S-4034
15	SR-30,50 SPOOL CVR / BODY CVR O-RING	2	S-2796
16	SR-30,50 BODY COVER	1	S-3038
17	SR-30,50 BODY COVER SCREWS	5	S-4036
18	SR-30,50 HANDLE ARM DRIVE SHAFT	1	S-3032
19	SR-30,50 HANDLE SHAFT HOOD	1	S-3034
20	SR HANDLE SCREW -LEFT HAND	2	B-1190
21	SR-30,50 HANDLE ARM	1	S-3024
23	SR-30,50 HANDLE PIN	1	S-4134
24	POWER KNOB BEARING BIG	1	S-4288
25	HALLOW POWER KNOB	1	S-3752
26	POWER KNOB BEARING SMALL	1	S-4286
27	POWER KNOB PIN SCREW	1	S-4266
28	SR-30,50 SPOOL SHAFT PIN O-RING	1	S-3476
29	SR-30,50 SLIDE BEARING	2	S-3968
30	SR-30,50 INTERNAL Z SLIDE	1	S-2794
31	SR-30,50 SPOOL SHAFT ASSM SCREW	1	S-4018
32	SR-30,50 SPOOL SHAFT PIN	1	S-3088
33	SR-30,50 SPOOL SHAFT	1	S-3094
34	SR-30,50 ROTOR ARM COVER SCREWS	3	S-4028
35	SR-30,50 ROTOR ARM COVER	1	S-4026
35	SR-30,50 ROTOR ARM COVER	1	S-4026
36	SR 8-32 X 3/16 T-10 TORX SCREW	1	S-4132
37	SR-30,50 BAIL ARM WASHER	1	S-3084
38	SR-30 BAIL FRAME	1	S-3750
39	SR-30 BAIL BEARING WASHER	1	S-3050
40	SR-30,50 BAIL BEARING SEAL WASHER	2	S-3022
42	SR-30,50 BAIL ROLLER	1	S-3048
43	SR-30,50 BAIL ROLLER - BEARING	2	S-3970
45	SR-30,50 BAIL ROLLER SHAFT	1	S-3890
46	SR-30 STAINLESS STEEL BAIL WIRE	1	S-3106
46	SR-50 STAINLESS STEEL BAIL WIRE	1	S-5488
47	SR-30,50 BAIL ARM - ALUMINUM SIDE	1	S-3914
48	SR BAIL FRAME SCREW 5-40 X 1/4	1	S-4130
49	SR-30,50 BAIL ARM WASHER BEARING SIDE	1	S-3020
50	SR ROTOR BAIL CANTER ARM	1	S-4040
51	SR-30,50 BAIL SPRING	1	S-4006
52	SR-30,50 BAIL LEVER CANTER PIN	1	S-3086
53	SR-30,50 BODY-HOUSING CLUTCH WASHER	1	S-3104
54	SR-30,50 BODY BEARING BUSHING	1	S-3056
55	SR-30,50 PINION SHAFT BEARING	1	S-3966
56	SR-30,50 PINION GEAR	1	S-3726
57	SR-30,50 PINION GEAR SHAFT	1	S-2524
58	SR-30,50 ROLLER CLUTCH BEARING	1	S-3908
59	SR-30,50 ROLLER CLUTCH HOUSING	1	S-2530
60	SR-30,50 CLUTCH HOUSEING SCREWS	4	L-2016
61	SR-30 ROTOR	1	S-4004
61	SR-50 ROTOR	1	S-5432
62	SR-30,50 PINION NUT BEARING BUSHING	1	S-3054
63	SR-30,50 PINION NUT 0-RING	1	S-4124
64	SR-30,50 PINION NUT	1	S-3016
65	SR-30,50 PINION ROTOR NUT BEARING	1	S-3976
66	SR-30,50 PINION NUT RUBBER WASHER	1	S-3002
67	SR PINION NUT SCREW	2	S-4136
68	SR-30,50 ROTOR NUT WASHER	1	S-3000
69	SR-30,50 BAIL ARM WASHER	1	S-3018
70	SR-30,50 BAIL ARM STAINLESS STEEL SIDE	1	S-3058
71	SR-30,50 SS BAIL ARM -SHOULDER SCREW	1	S-4166
72	SR-30,50 DRAG SHAFT	1	S-2340
74	SR-30,50 INSIDE SPOOL COVER	1	S-3102
75	SR-30,50 TITANIUM WASHER	2	S-3532
76	SR-30,50 FIBER DRAG WASHER	2	S-4308
77	SR-30 SPOOL	1	S-2338
77	SR-50 SPOOL	1	S-5414
78	SR BOSS ATD SPOOL STUD	1	L-4302
79	SR SPOOL BEARING	2	L-1366
82	SR-30,50 DISC SPRING WASHER	3	S-3114
83	SR-30,50 DRAG SHAFT NUT	1	S-2344
84	SR-30,50 SPOOL COVER	1	S-2386
85	BOSS SIDEPLATE FRAME RETAINER	1	B-1052
86	SR-30,50 PRESET KNOB SCREW O-RING	1	S-4122
87	SR-30,50 PRESET KNOB SCREW O-RING	1	S-4126
88	SR-30,50 PRESET KNOB SCREW	1	S-3028
89	SR-30,50 PRESET RUBBER WASHER	1	S-3026
90	SR-30,50 PRESET KNOB	1	S-3538
91	SR-30,50 HANDLE SUB-ASSY	1	S-4012
92	SR-30 MAIN GEAR SUB-ASSY 6:1	1	S-4030
92	SR-30,50 MAIN GEAR SUB-ASSY 4:1	1	S-5004-
93	SR-30 SPOOL SHAFT SUB-ASSY	1	S-4016
94	SR 30,50 BODY SUB	1	S-4234
96	SR-30,50 ROLLER CLTCH HSING SUB-ASSY	1	S-3960
98	SR-30 ROTOR SUB-ASSY	1	S-4002
98	SR-50 ROTOR SUB-ASSY	1	S-5492
99	SR-30,50 ROTOR NUT SUB ASSY	1	S-4008
100	SR-30 SPOOL SUB-ASSY	1	S-3980
100	SR-50 SPOOL SUB-ASSY	1	S-5452
101	SR-30,50 PRESET KNOB SUB-ASSY	1	S-3996
102	SR-30,50 MAIN GEAR RUBBER WASHER	1	S-3006
103	SR-30,50 BODY CVR, CLTCH HSNG BEARING	2	S-3974
104	SR MAIN GEAR SHIM WASHER .010 THICK	1	S-4238
104	SR MAIN GEAR SHIM WASHER .005 THICK	1	S-4236
104	SR MAIN GEAR SHIM WASHER .003 THICK	1	S-3090
105	SR PINION GEAR SHAFT-ROTOR WASHER	2	S-3096
106	SR KEEPER SCREW 4-40 X 1/8	1	B-1800
108	SR STEEL BAIL ARM SCREW WASHER	1	S-3082
109	SR DRAG SHAFT SHIM WASHER	2	S-3118
110	SR-30,50 INSIDE SPOOL COVER SUB-ASSY	1	S-3994
112	SR-30,50 INSIDE SPOOL COVER WASHER	1	S-3100
113	SR CLICKER SPRING SCREW	1	S-4324
114	SPOOL COVER SUB-ASSY	1	S-4464
115	SR SPINNING REEL CLICKER SPRING	1	S-4290