SPECIFICATIONS

- Part Number: 116675
- Set Up Size: L 93 x W 72 x H 79
- Packed Size: L 72 x W 40 x H 26 folded seats
- Weight: 119 lbs.
- Fishable Area: 26 sq.ft
- Instructions: 106975

MODEL 16675

CLAMOUTDOORS.COM

WARRANTY INFORMATION

Please contact customer service directly at the E-mail or phone number listed below for any quality issues. ***ONCE USED THIS PRODUCT CANNOT BE RETURNED TO STORE.***

***** Warranty cannot be honored without an original, dated receipt *****

***** REGISTER YOUR PURCHASE ONLINE AT CLAMOUTDOORS.COM *****

IMPORTANT-PLEASE READ:

This product is warranted to the original retail purchaser (from an authorized dealer) and is non-transferable. Clam Outdoors has a three year ***manufacturer's defect warranty*** from the date of original purchase. Warranty does not cover cracked or worn bases ***(if runner kits have not been installed as recommended)***, cracked windows, tent tears or cuts, or broken or bent hoops due to high wind weather conditions or unattended use. Defective parts will be replaced or repaired (at the manufacturer's option) if found to be defective within three years from the date of original purchase. Warranty will be void if product has been subject to neglect, misuse, improper installation, misapplication, alteration, accident including but not limited to improper maintenance, or use of unauthorized parts or attachments. Please read the entire owner's manual to ensure proper installation, use, storage and care of your Clam Shelter.

To submit a warranty claim request, please use one of the following methods:

- https://clamoutdoors.com/pages/warranty-form
- Email: customerservice@clamcorp.com

In your request, please include your full name, address, phone number, a copy of your receipt, a brief description of the problem, and pictures to clearly show the area(s) of concern. Our Warranty Department will review your request, and a Clam representative will contact you regarding your claim status. All returns must be shipped to us postage pre-prepaid.

LIMITATION OF LIABILITY

It is expressly understood that Clam Outdoors Inc., liability for its products, whether due to breach of warranty, negligence, strict liability, or otherwise, is limited to the repair of the product as stated above. Clam is not liable for any injury, loss, damage, or expense, whether direct or consequential, including but not limited to loss of use, income, profit, or damage to material arising in connection with the sale, installation, use of, inability to use, or the repair or replacement of Clam products. Clam reserves the right to make alterations or modifications in its products at any time, which in its opinion, may improve the performance and efficiency of the product. Clam shall not be obligated to make such alterations or modifications to products already in service

Clam contact information

Customer Service Hrs: 9am to 4pm, Monday – Friday Central Standard Time

Clam Outdoors
Attn: Customer Service
12135 Brockton Lane
Rogers, MN 55369
Phone: 763-231-4120

PARTS LIST

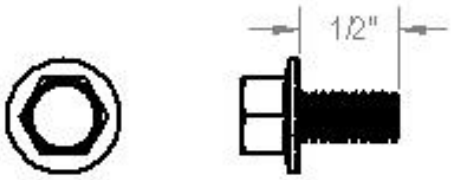
QTY.	PART NO.	DESCRIPTION
1	103883	BASE, JM THRML-X/VOY-TCX, IS-14
2	106888	HOOP, VOYAGER XT
1	106889	HOOP, EXTENSION VOYAGER XT
2	106890	HOOP, LIGHT STICK, VOYAGER XT
1	114271	LIGHT STICK LARGE, DIMMER
1	106935	TENT, VOYAGER THERMAL XT ICE TEAM
1	102506	TUBE, THRML-X SEAT RAIL SPPRT
1	108829	ASSY, BATTERY BRKT/HRDWR
2	102759	ASSY, DELUXE SEAT
1	106893	KIT, SPRDR POLES, VOYAGER XT
1	102814	EXTRUSION, V-CHANNEL
2	106167	SEAT COVER, TRAP SHELTERS, BOTTOM
2	106166	SEAT COVER, TRAP SHELTERS, BACK
1	101095	ROPE, 3/8 DIA X 9 FT TOW
2	101466	HAMMOCK, ACCESSORY (PACKAGED WITH TENT)
1	106627	TRAVEL COVER, VOYAGER X THERMAL ICE TEAM
1	106410	LIGHT CORD STORAGE BAG
1	106975	INSTRUCTIONS, VOYAGER XT THERMAL ICE TEAM
1	106894	INNERPACK. VOYAGER XT (INCLUDED THE FOLLOWING)
2	101430	CAP, TUBE 1 X 2 - 1/8 WALL
4	103599	ASSY, STRAIGHT CANOPY
2	103597	ASSY, BENT PORCH
2	106800	BRKT, BASE, HOOP MOUNTS
2	106784	ASSY, CONNECTOR, HINGE CLAMP, 1.25 DIA TUBE
8	103605	ASSY, LARGE COLLAR
8	101429	PLUG, 1.16 DIA TUBE
4	104674	BLOCK, SLIDE
2	106896	ASSY, HOOP EXTENSION, HINGED, 24.00 LG
2	102083	BRKT, THRML-X HANGER
4	101146	CHANNEL, 8.78 ALUM EXT
4	101652	TUBE, 20.00 SEAT RAIL
4	101048	BLOCK, SLIDE
2	101420	BRKT, FRONT RETAINER
2	103788	ASSY, RETAINER BRACKET
2	105478	SWIVEL, SEAT
1	106895	KIT, HRDWR, VOYAGER XT (INCLUDED THE FOLLOWING)
38	106284	NUT, 1/4-20, FLANGE, NYLOCK
21	106286	SCREW, 1/4-20 X 0.75, BTN, HEX DRIVE
7	106331	SCREW, 1/4-20 X 2.50, PT, BTN, HEX DRIVE
11	106456	SCREW, 1/ 4-20 X 1.75, BTN, HEX DRIVE
21	101148	SCREW, #6 X 0.38 PPH BZ
9	101147	SCREW, #10 x 1.00 PPHTCHL YZ
9	101470	SCREW, 1/4-20 X 0.50 SER HXFLGHD GR5
1	106294	ALLEN WRENCH, 5/32 HEX DRIVE, L-SHAPE, 1/4 THREADS

THERE ARE EXTRA FASTENERS INCLUDED WITH THE HARDWARE KIT 106895

HARDWARE FASTENERS REFERENCE



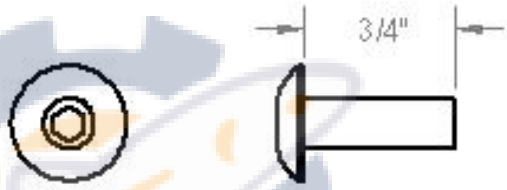
21X 101148



9X 101470



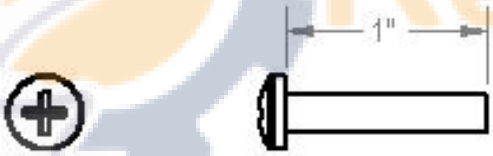
38X 106284



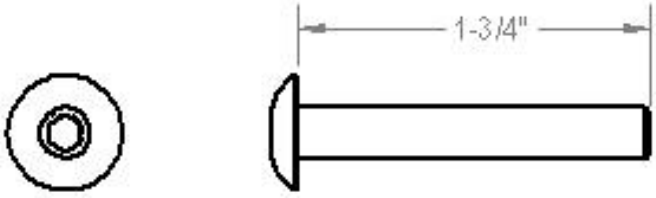
21X 106286



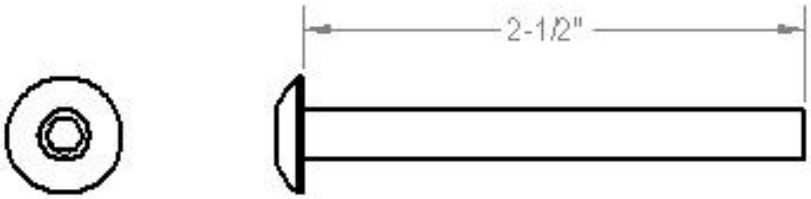
1X 106294



9X 101147



11X 106456



7X 106331

ReelSchematic

Please Notice This

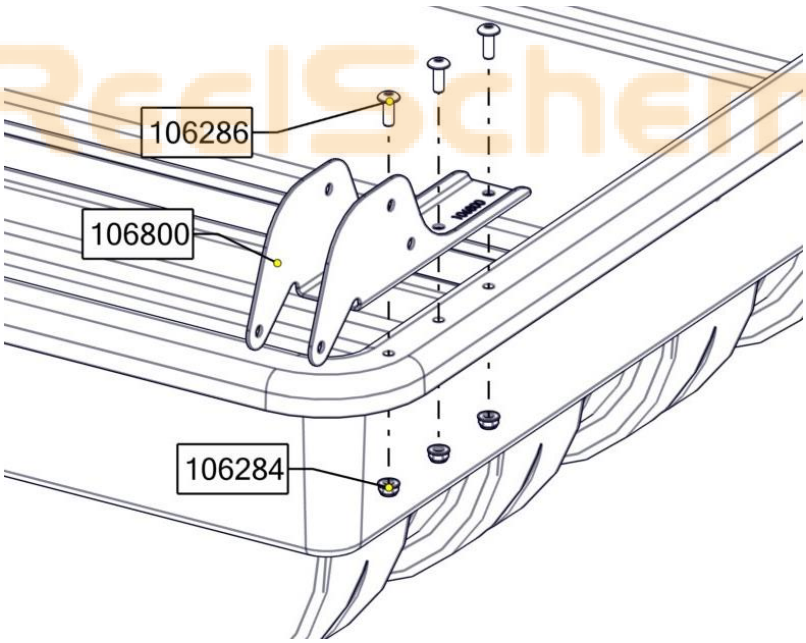
***USING A DROP OF OIL ON ALL NUTS WILL EASE THE ASSEMBLY PROCESS.**

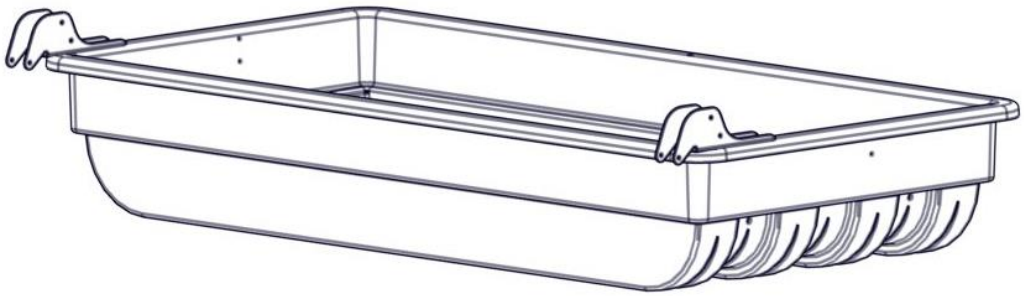
Visit Clam's website (www.clamoutdoors.com) and or our YouTube channel (Clam Outdoors) for shelter build how to videos

INSTALL ANY RUNNER KIT OPTIONS BEFORE ASSEMBLING SHELTER. REFER TO RUNNER KIT INSTRUCTIONS

STEP-1

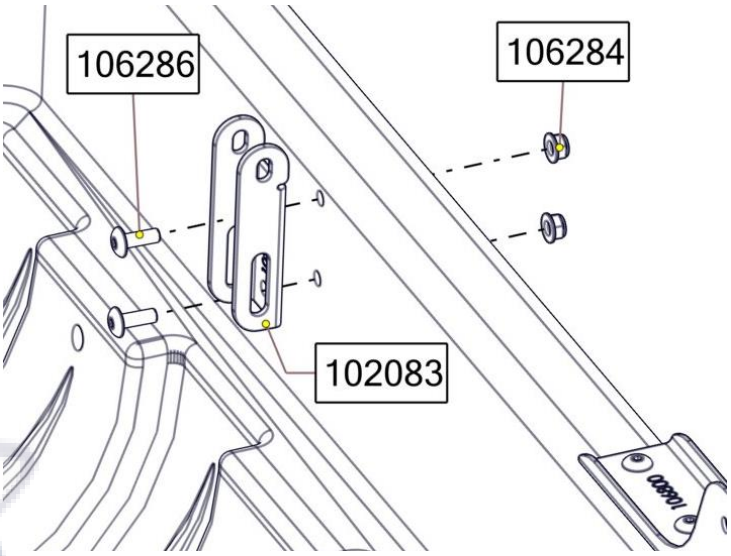
1.INSTALL BRACKETS TO BOTH SIDES WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN.



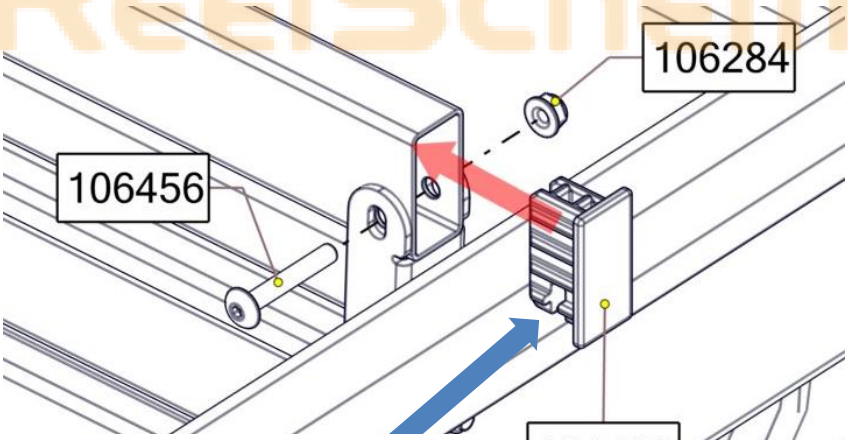


STEP-2

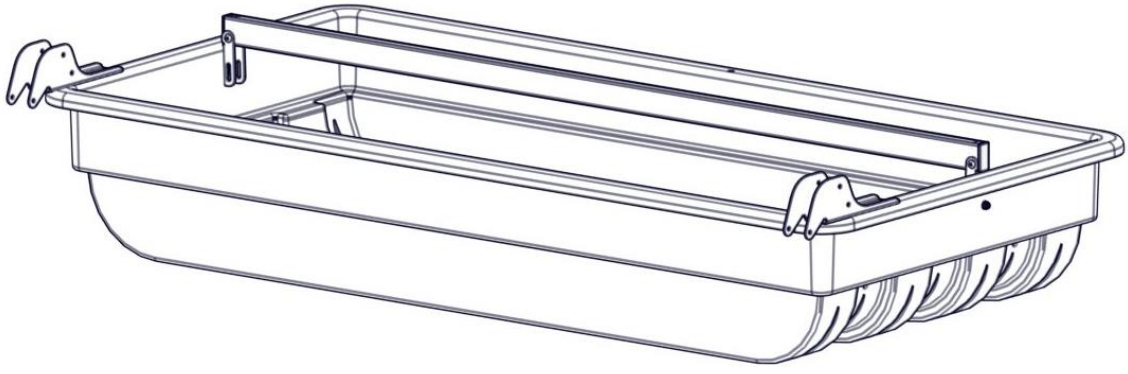
1.INSTALL BRACKETS TO BOTH SIDES WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN.



2 INSTALL SEAT RAIL SUPPORT TO BRACKETS WITH FASTENERS AS SHOWN. TO BOTH SIDES AND SECURELY TIGHTEN.



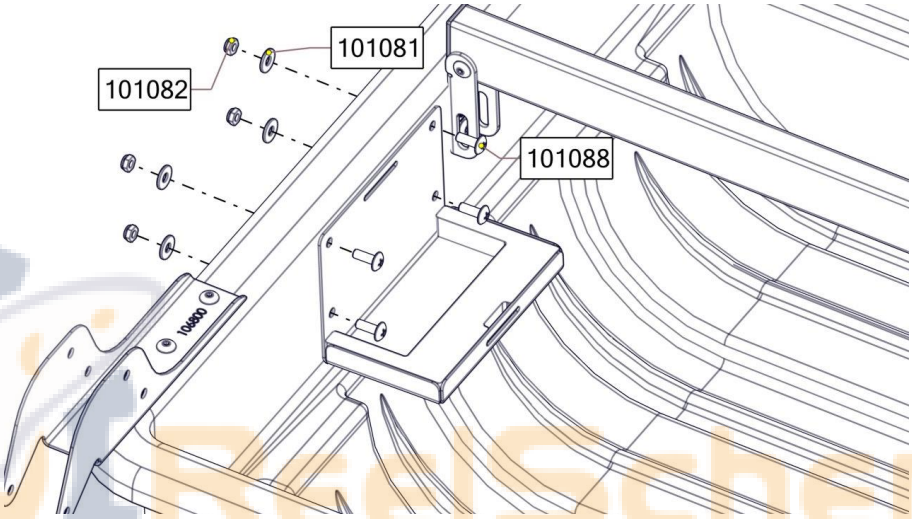
INSTALL CAP AND ALIGN SLOT WITH BOLT HOLE IN TUBE.



STEP-3

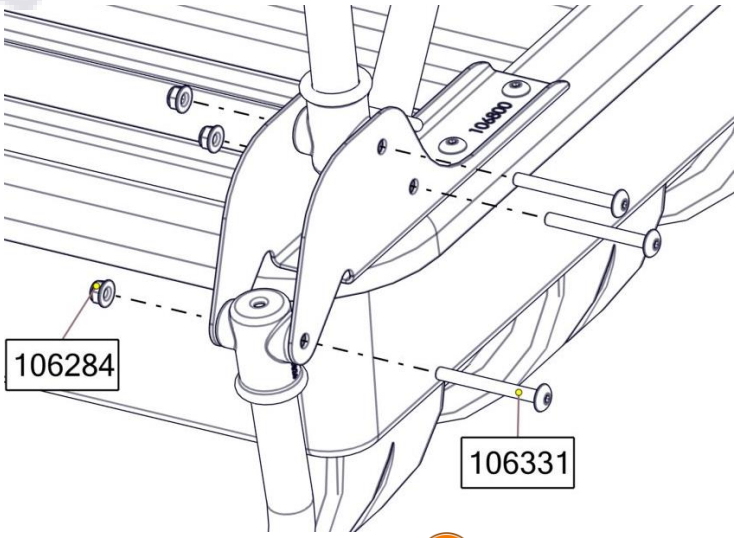
CHOOSE WHICH LOCATION YOU PREFER TO HAVE BATTERY LOCATED. ***LIGHT POLE WIRE WILL NEED TO BE ABLE TO REACH BATTERY.***

1. INSTALL BATTERY BRACKET, ASSEMBLY (108829) AS SHOWN USING 5/16” DRILL BIT ***(REFER TO INSTALLATION MANUAL THAT IS INCLUDED WITH KIT)***

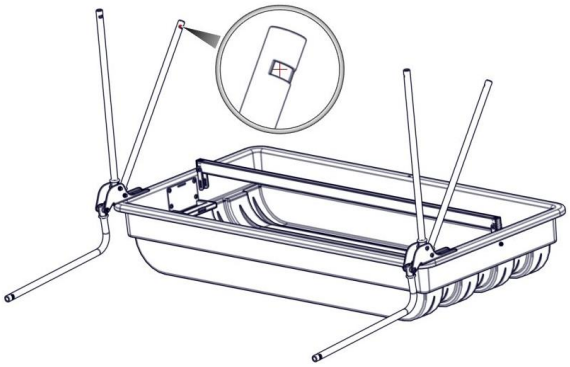


STEP-4

1.INSTALL STRAIGHT AND BENT POLES TO BRACKETS BOTH SIDES WITH FASTENERS AS SHOWN AND SLIGHTLY TIGHTEN.



NOTE: SLOTS IN POLES MUST FACE INWARD AS SHOWN.

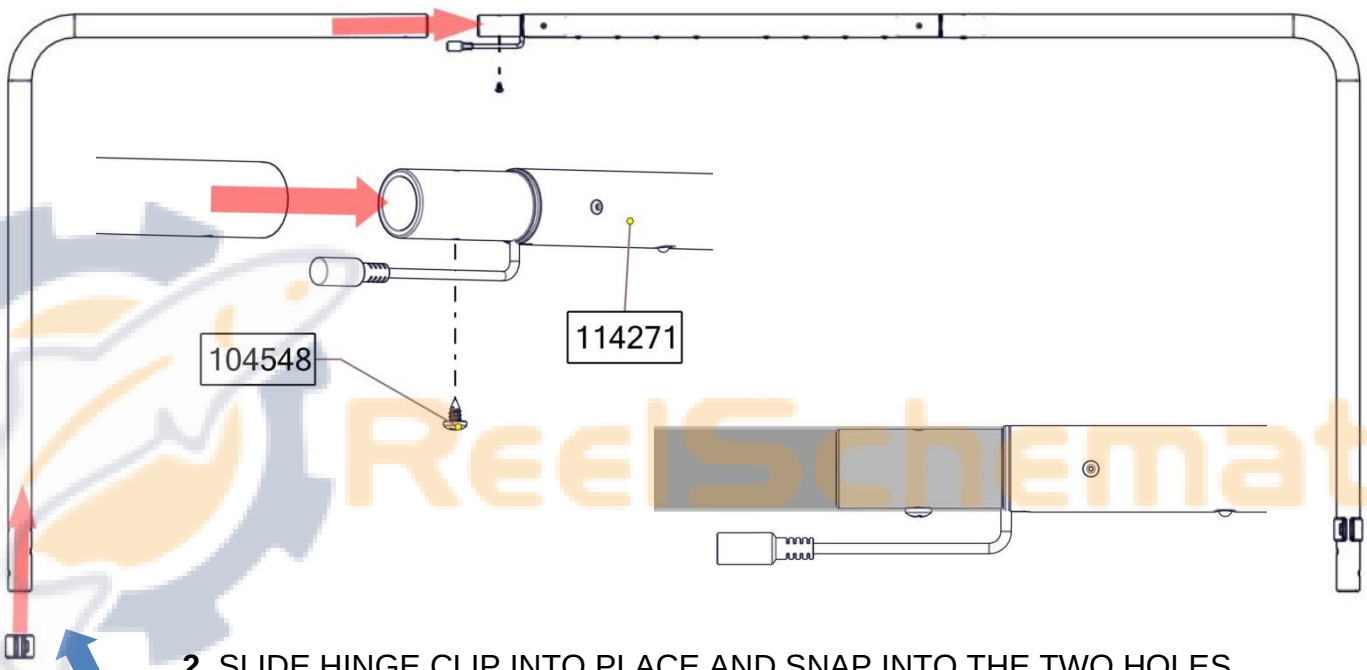


POLES SHOULD MOVE EASILY, DO NOT OVERTIGHTEN

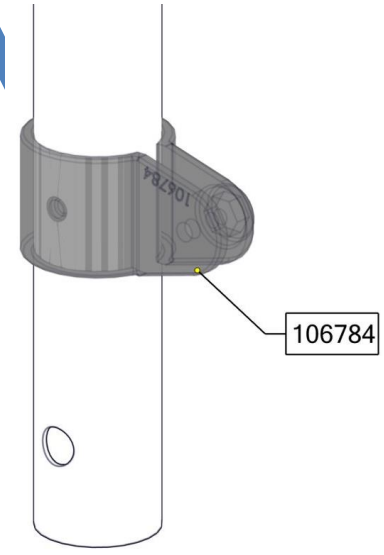
STEP-5

DO NOT CUT ANY OF YOUR POLES

1. ASSEMBLE THE HALF HOOP TO LIGHT STICK AS SHOWN.



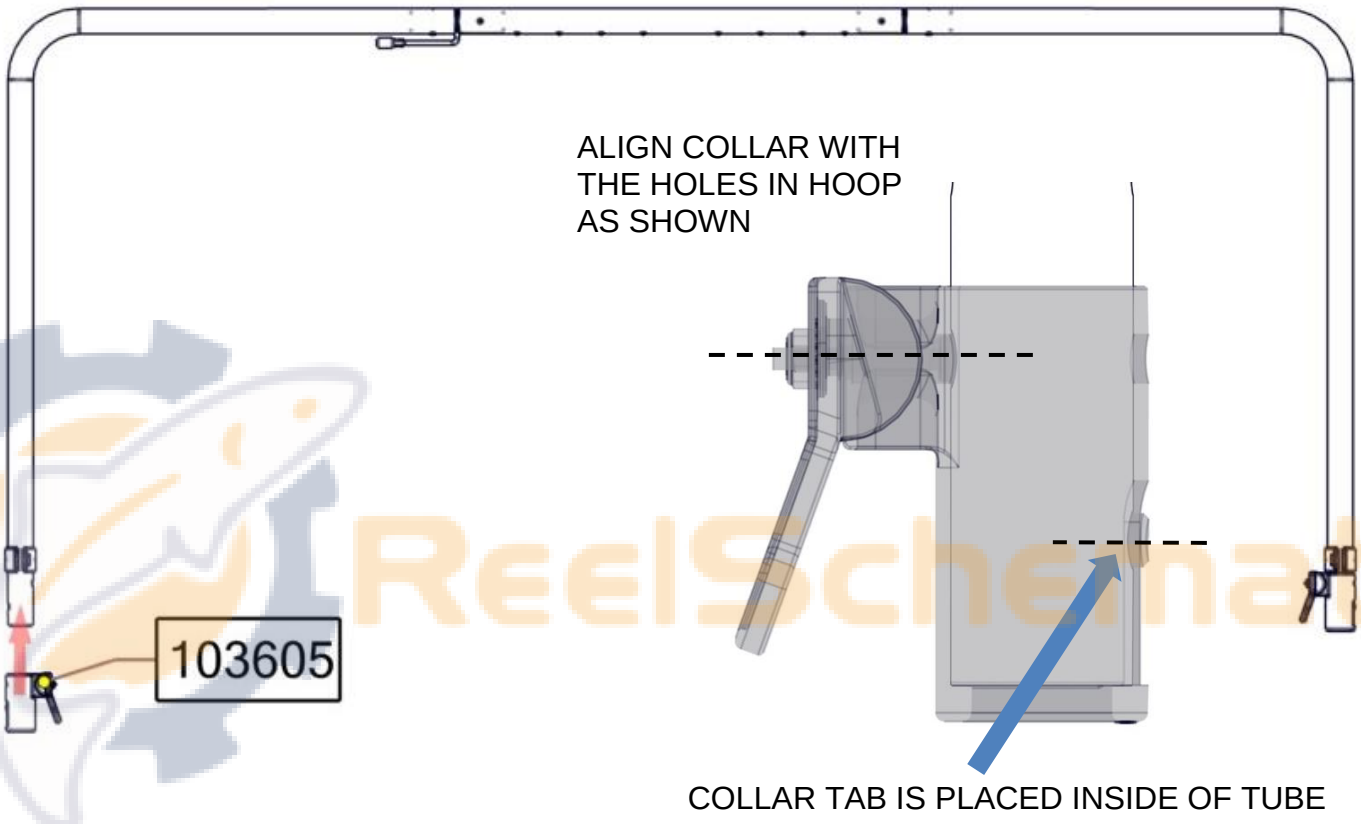
2. SLIDE HINGE CLIP INTO PLACE AND SNAP INTO THE TWO HOLES LOCATED IN HOOP POLE CLIP



CLIPS TO BE USED ON LIGHT STICK HOOP ASSEMBLY ONLY.

STEP-6

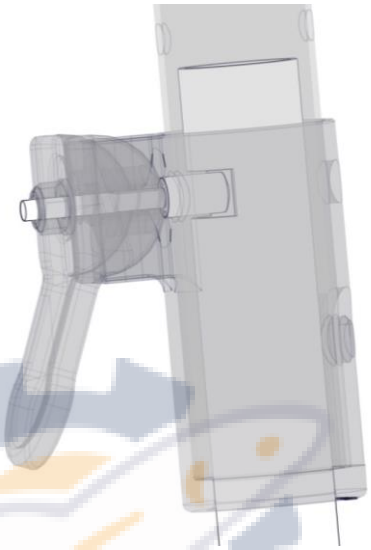
1. INSTALL TWO COLLARS TO EACH HOOP POLE AS SHOWN



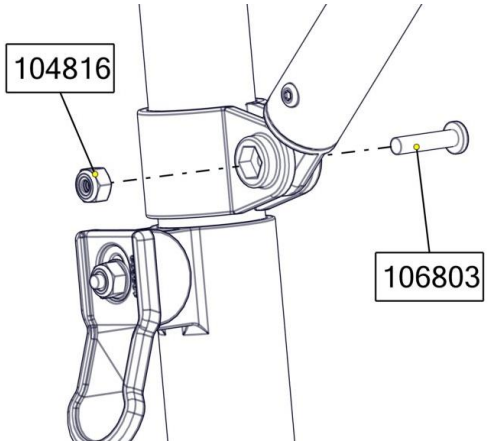
ReelSchematic

STEP-7

1. SLIDE HOOP POLES OVER TUBE EXTENSIONS AND LOCK INTO PLACE WITH COLLARS.



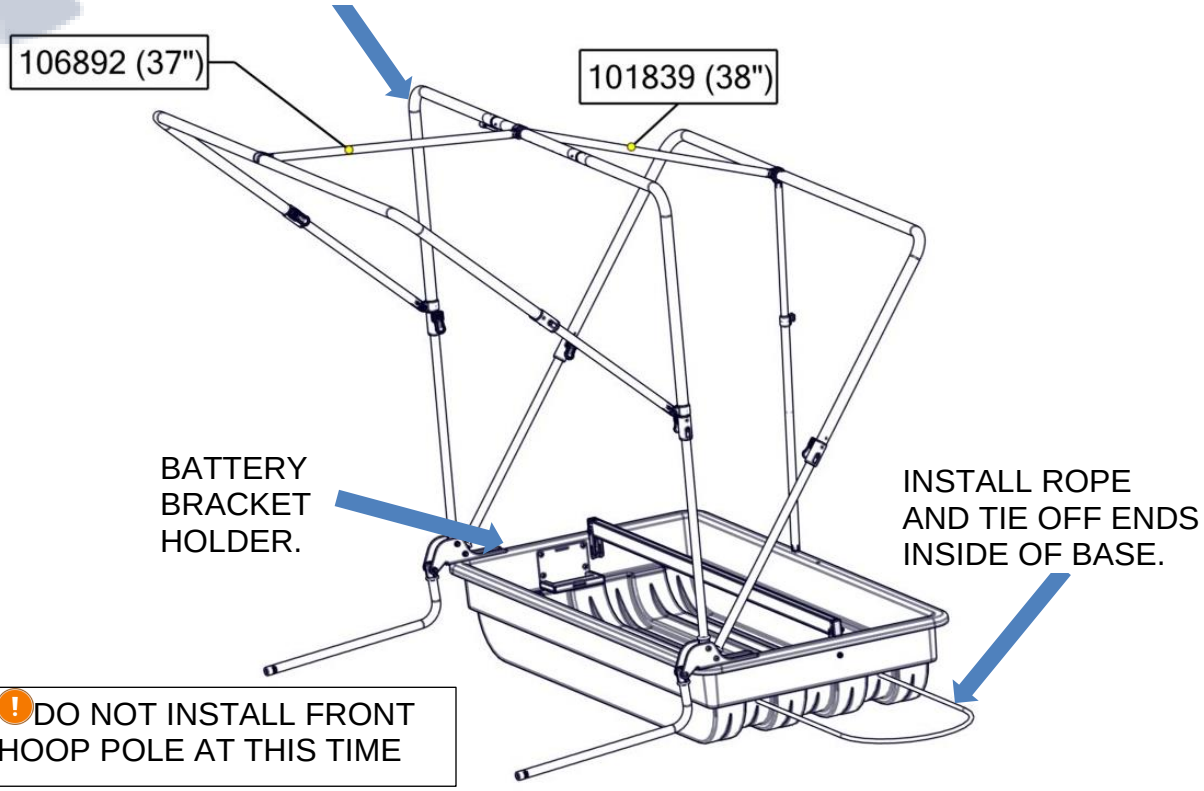
2. ATTACH THE EXTENSION POLES TO THE HINGE CLIP ASSEMBLY WITH FASTENERS INCLUDED WITH CLIP ASSEMBLY AS SHOWN.



HINGED POLE MUST ROTATE FREELY ONCE TIGHTENED.

COMPLETED HOOP POLE ASSEMBLY AT THIS POINT SHOULD MOVE FREELY AND LOOK LIKE THE FOLLOWING PICTURE.

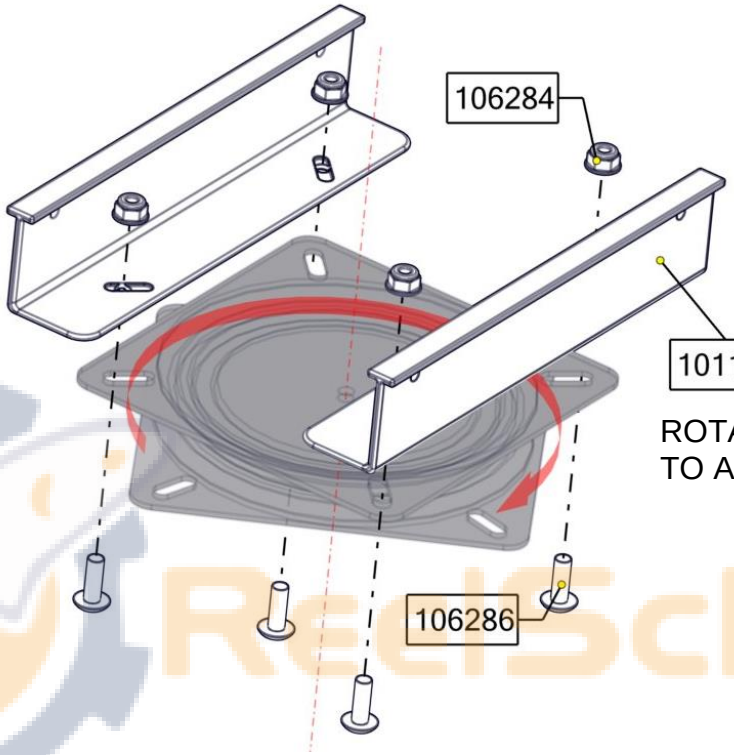
WIRE FROM LIGHT STICK SHOULD BE LOCATED ON SAME SIDE AS BATTERY HOLDER



DO NOT INSTALL FRONT HOOP POLE AT THIS TIME

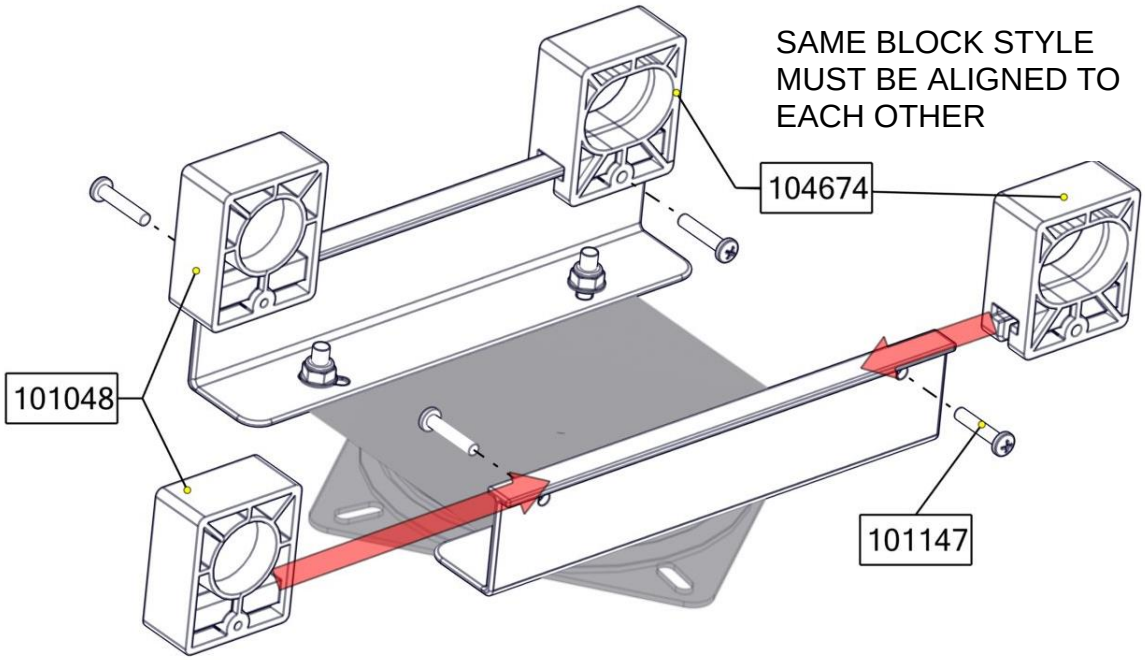
STEP-8

1. ROTATE SWIVEL AND ASSEMBLE SEAT COMPONENTS WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN.



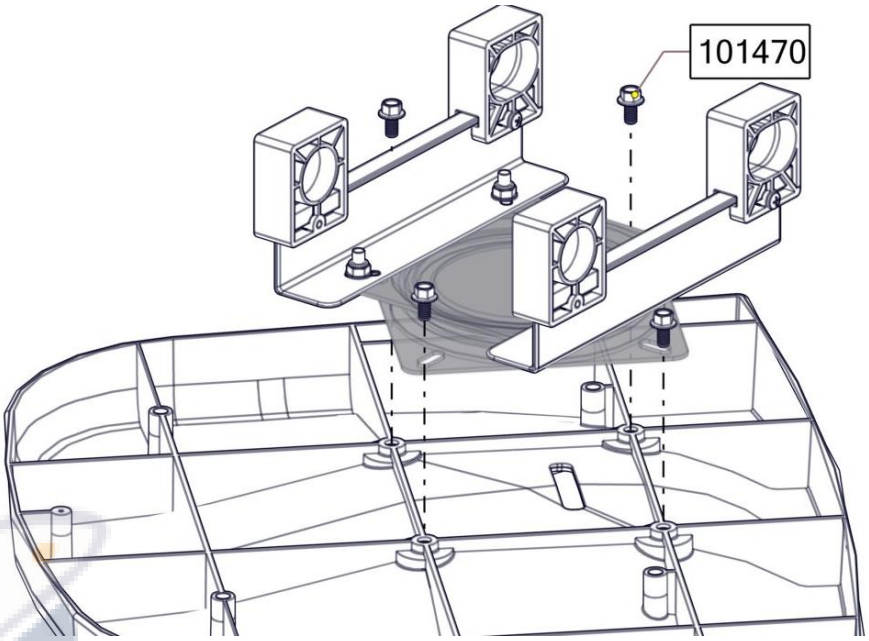
ROTATE SWIVEL 45 DEGREES TO ASSEMBLY COMPONENTS

2. ASSEMBLE THE BLOCK WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN.

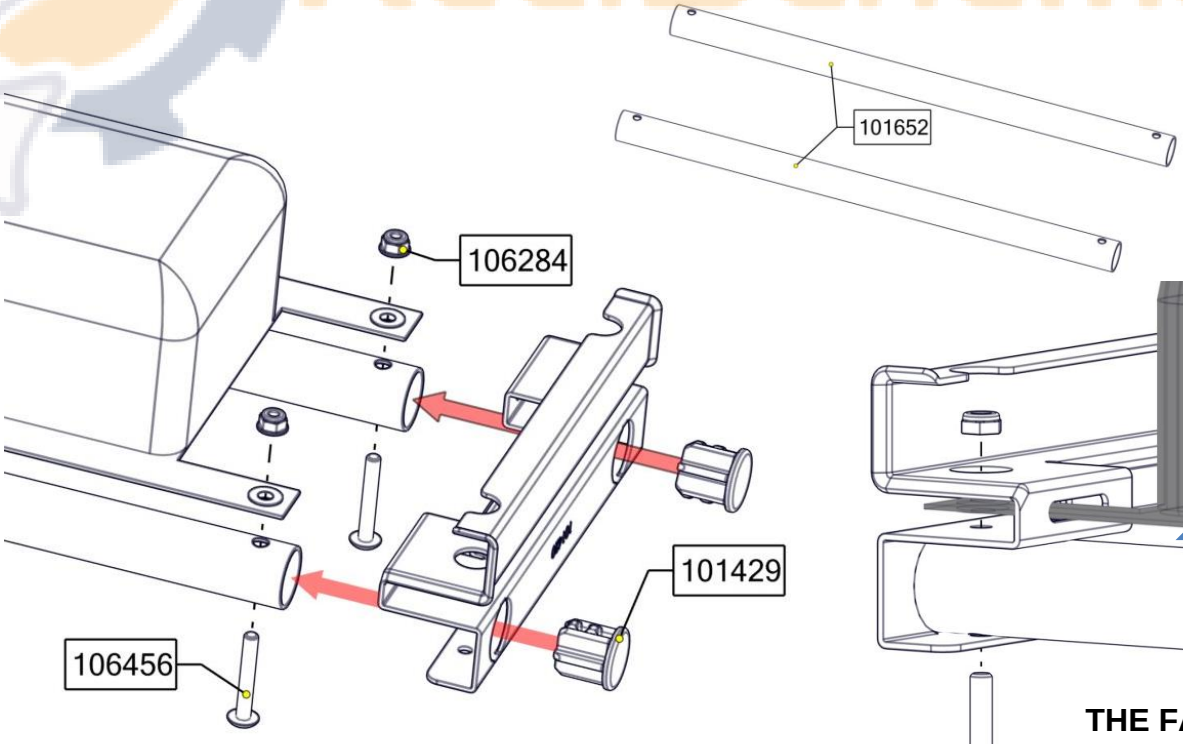


SAME BLOCK STYLE MUST BE ALIGNED TO EACH OTHER

3. ATTACH SWIVEL ASSEMBLY TO BOTTOM OF SEAT WITH FASTENERS AS SHOWN AND SECURELY TIGHTEN.

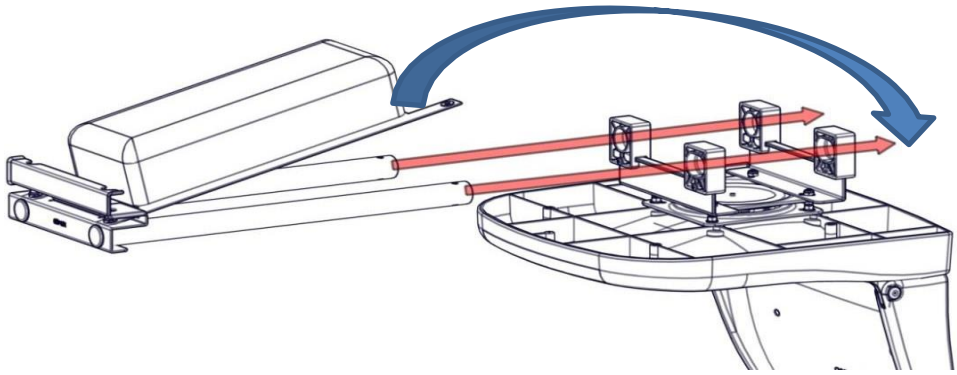


4. ASSEMBLE THE 20” SEAT RAIL TO FRONT BRACKET WITH COMPONETS HAMMOCK AND FASTENERS AS SHOWN AND SECURELY TIGHTEN.

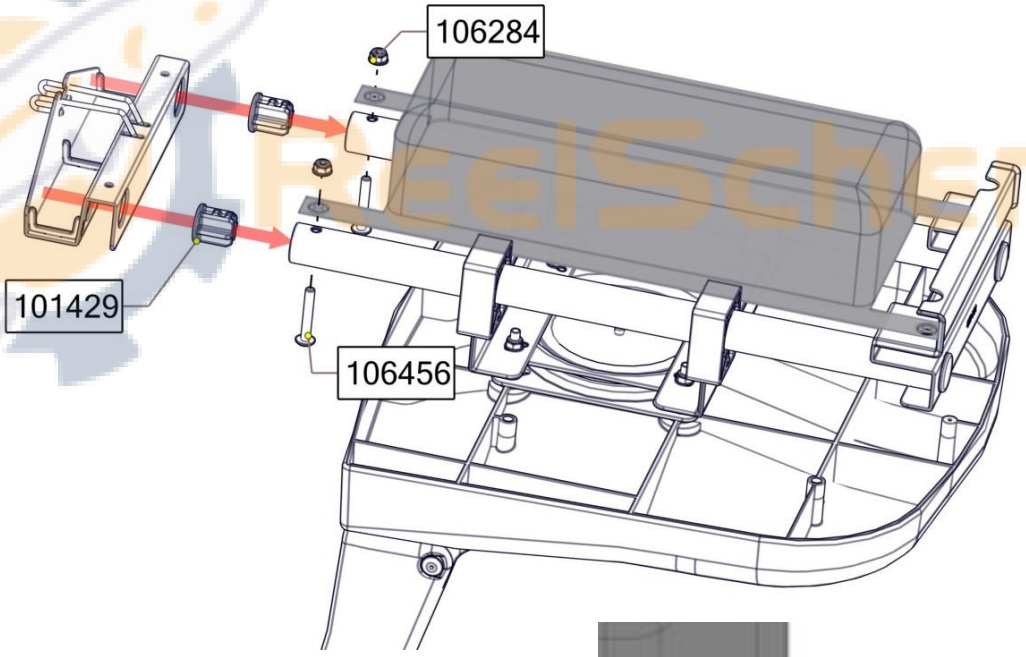


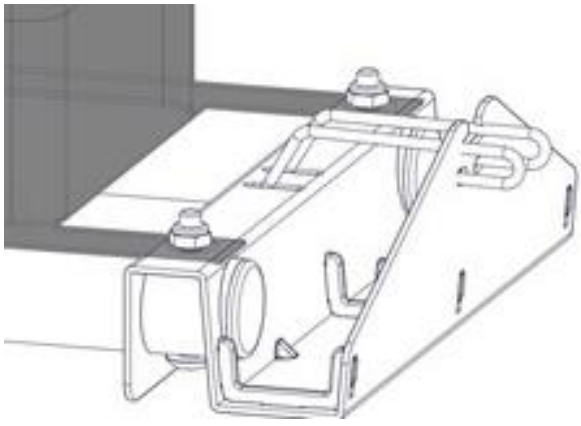
THE FABRIC HAMMOCK IS PACKAGED WITH THE TENT

5. SLIDE THE SEAT RAIL THRU THE SEAT BLOCKS AS SHOWN WHILE LIFTING HAMMOCK OVER SEAT BLOCKS.

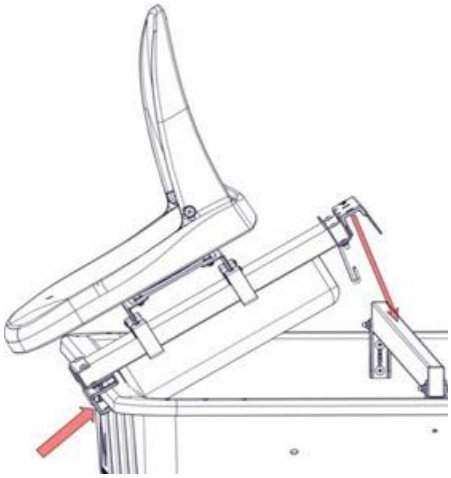


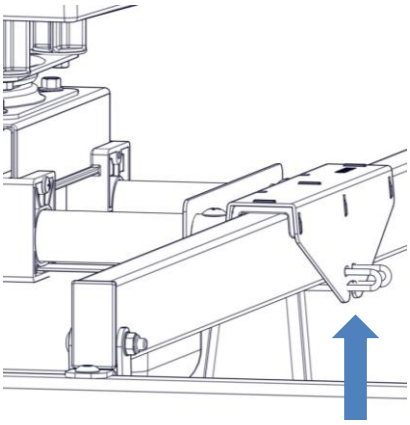
6. ASSEMBLE THE REAR BRACKET WITH COMPONETS AND FASTENERS AS SHOWN AND SECURELY TIGHTEN.





STEP-11





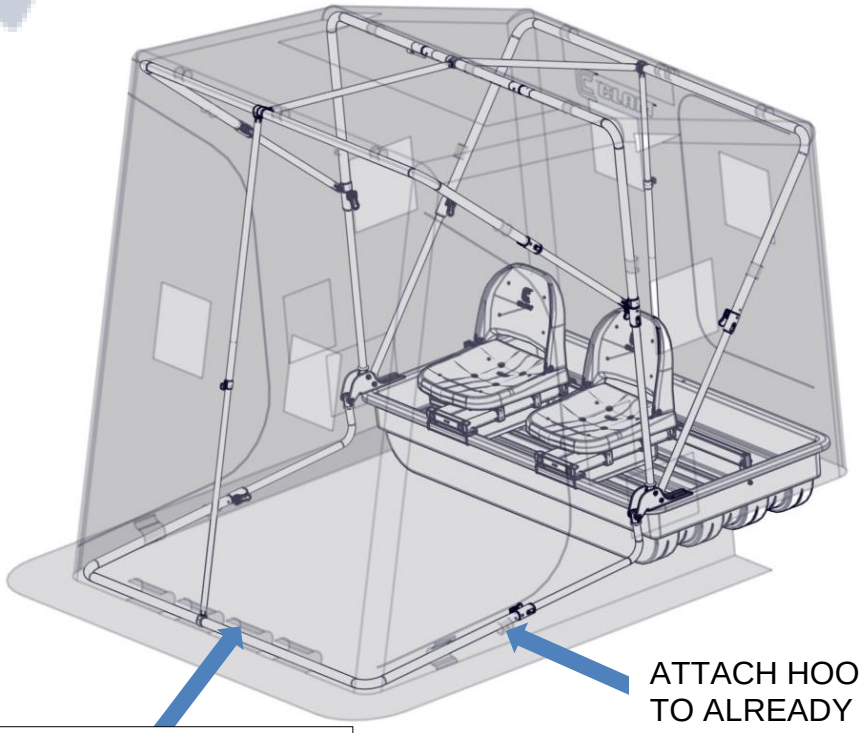
USE LATCH TO SECURE SEAT

STEP-12

1. DRAPE THE TENT OVER THE HOOP POLES. ATTACH THE TENT TO THE POLES ON THE INSIDE WITH THE VELCRO STRAPS.

2. SLIDE THE REMAINING HOOP POLE THROUGH THE SLEEVE IN THE FRONT OF THE TENT.

3. ATTACH TO EXTENSION TUBE AND LOCK IN PLACE WITH COLLARS.



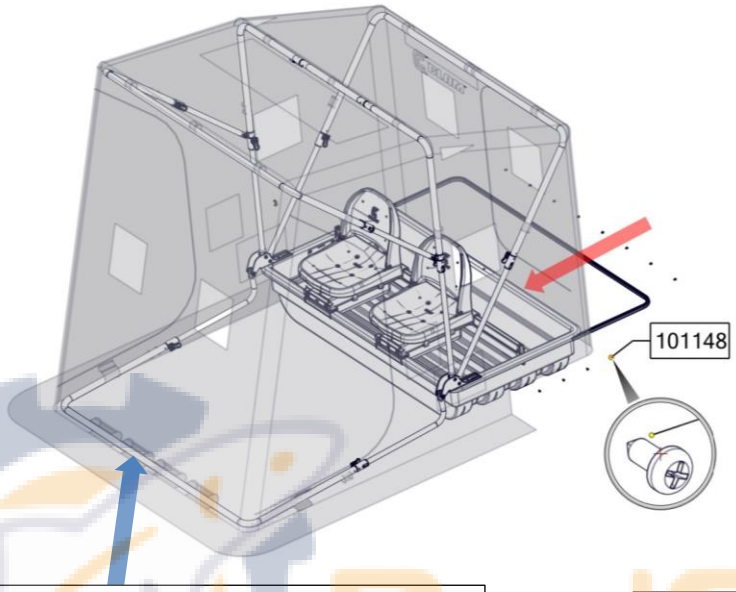
ATTACH HOOP POLE TO ALREADY INSTALLED TUBES.

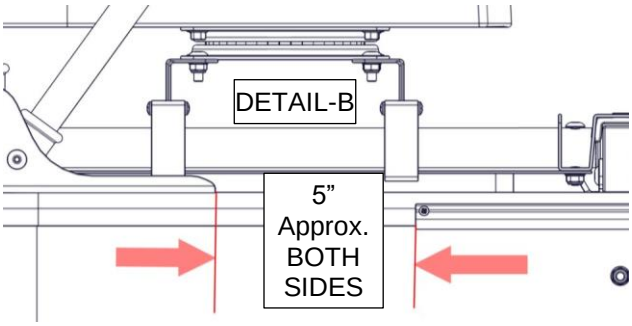
SLIDE HOOP POLE THRU SLEEVE IN FRONT OF TENT

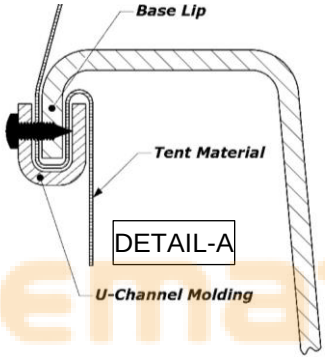
STEP-13

Visit Clam's website (www.clamoutdoors.com) and or our YouTube channel (ClamOutdoors) for shelter build how to videos

HEAT THE MOLDING (102814) WITH A BLOW DRYER, HEAT GUN OR SOAK IN HOT WATER MAKING IT PLIABLE.







THE FRONT HOOP POLE SHOULD TOUCH THE FLOOR WHEN THE TENT IS SET CORRECTLY WITH SOME SLACK IN THE FRONT PART OF THE TENT

REMOVE HOOP SUPPORTS WHILE INSTALLING CHANNEL

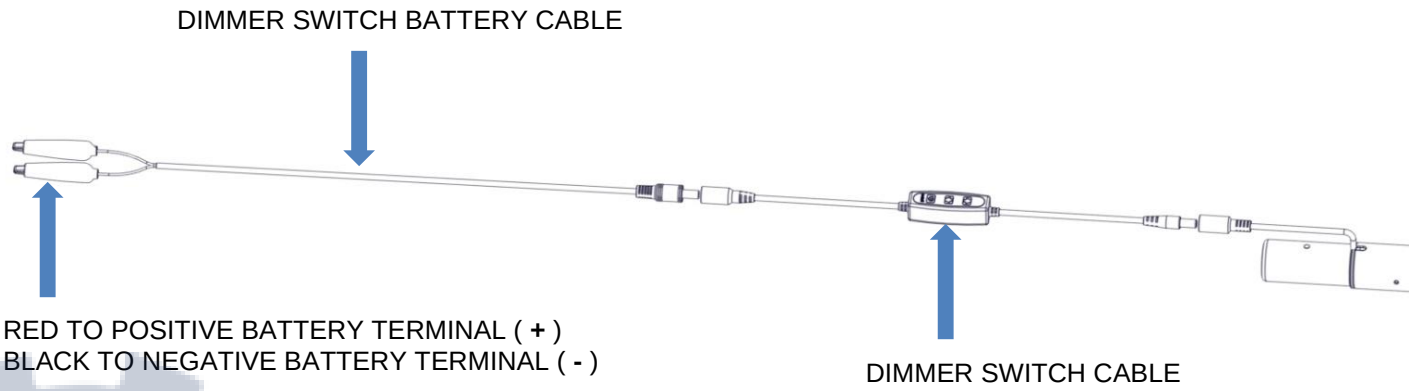
TIPS

- For best results, set tent in a warm environment
- Use of a cordless drill is advised for installing U-channel screws
- Before installing tent, place a heavy weight in the center of the base to ensure proper tent installation
- Do not leave spreader poles attached while installing tent. Only use them for placing tent over the shelter's frame during the assembly process

1) After connecting the Velcro tent loops to the frame, pull tent material over the back of the base and temporarily attach using clamps.
2) Walk around the shelter to verify the tent is fitted to the frame properly and adjust as needed before continuing.
3) To properly set the tent, pull down on the rear corners of the tent to adjust the front hoop pole position. When set correctly, the front hoop pole should touch the floor and the tent material should have some slack. Once satisfied with how the tent is sitting, re-clamp rear corners to maintain proper position of the tent.
4) Before installing U-Channel, PN 102814, place in hot water for a minimum of two minutes or until molding is pliable.
5) Find rear midpoint of the shelter and center of U-Channel. Press the middle of the molding over tent material and base lip (see Detail "A"). Insert one #6 phillips screw into the center of the U-Channel molding. Next, press the molding in around the base and cut 8" from the rear of the pole mounting bracket (see Detail "B").
6) Install remaining screws through U-Channel until it is fully secured to the base and is holding the tent tight to the tub.

STEP-14

LIGHT TUBE CABLE ASSEMBLY



TIPS FOR USE

Folding and transporting your Clam Ice Fishing shelter is easy:

▪ Unsnap the spreader poles and lay them in the bottom of the base.

▪Push the Rapid Pole Slide push buttons and retract each hoop, starting with the rear hoop and working towards the front. Rotate all retracted hoops to the resting position. Tuck the tent into the base and between the hoops so that no material is left hanging on the ground for transport.

▪Cover with the Travel Cover to help prolong the life of the unit.

▪We recommend the optional Runner Kit be mounted to the base of your shelter (NOTE: Pulling behind an ATV or snowmobile may result in premature wear of the base).

▪In windy conditions it is advised to secure your shelter to the ice using Clam's Ice Anchor Kit (PN 108064) and Ice Anchor Installation Tool (PN 108348).

Make sure your Ice Shelter is completely dried out after each use. Store your Ice Shelter in a cool, dry place. Keep away from rodents.

ReelSchematic

Q: What is the proper way to set up and take down my Fish Trap?

Set-Up:

- Face the seats. Grab the floor hoop pole and pull on it until you feel and hear the RPSX collar pins engaging in the fully open position. Grab the next hoop and do the same until all the hoops are fully open. When finished, you should be inside the shelter.
- Install the roof spreaders, then front spreader, and finally the rear spreader. (Spreader count varies with shelter style/configuration – some smaller shelters use only a rear spreader).

Take-Down:

- Remove all spreaders - snug the tension knobs after compacting so they don't vibrate out during transit.
- From inside the shelter, start with the rear wall hoop. Compress both collars and retract hoop, then the same with next inward hoop, etc. Continue until all upright hoops are collapsed.
- Step out of the shelter, disengage the porch hoop collars and swing the porch hoop onto the previously retracted hoops. Make sure the tent does not catch on the mount brackets while collapsing the porch hoop.
- Go around the shelter and tuck the tent material in between the rested hoops the best you can to keep the tent material from dragging during transit – a travel cover works great to help hold everything together.

***Note: Make sure tent material is clear of the canopy brackets to minimize rubbing or possible tearing.

ReelSchematic

SAFETY INSTRUCTIONS

⚠ WARNING

Please fully understand and follow all safety instructions as outlined. Failure to do so could result in severe injury or death.

▪DO NOT USE OPEN FLAME HEATERS IN YOUR ICE SHELTER. INJURY OR DEATH MAY RESULT FROM FIRE IF TENT FABRIC IS EXPOSED TO OPEN FLAME. THE TENT IS NOT FIREPROOF, BUT THE FABRIC IS TREATED WITH A FIRE RETARDANT THAT MEETS CPAI-84 SPECIFICATIONS. APPLICATION OF ANY FOREIGN SUBSTANCE MAY RENDER THE FLAME RETARDANT PROPERTIES INEFFECTIVE. TENT FABRIC WILL MELT WHEN CONTACT IS MADE WITH HOT SURFACES (I.E., HEATERS).

▪DEATH FROM ASPHYXIATION MAY RESULT FROM USE OF OXYGEN DEPLETING HEATERS. OPEN ALL VENTS FOR FRESH AIR VENTILATION.

▪NEVER LEAVE SHELTER UNATTENDED WHEN SET UP.

▪DUE TO THE INCREASE IN TRAFFIC (SNOWMOBILES, AUTOS, ETC.) ON AREA LAKES, ICE FISHING CAN BE HAZARDOUS AT NIGHT. IF YOU CHOOSE TO FISH AT NIGHT OR IN POOR VISIBILITY CONDITIONS, BE SURE TO TAKE PRECAUTIONS WITH LIGHTS OR REFLECTORS TO SHOW DRIVERS YOUR WHEREABOUTS. NIGHTTIME: EXTERIOR REFLECTORS MUST BE VISIBLE TO REDUCE RISK OF COLLISIONS.

FREQUENTLY ASK QUESTIONS

Fish Trap FAQ's

Q: Should I install a runner kit/hyfax to the base of my shelter?
A: The warranty on our shelters does not cover cracked or worn bases if a runner kit has not been installed. Additionally, bases will wear much quicker without a runner kit installed.

Q: The zipper on my shelter freezes up and/or sticks. Is there anything I can use to help prevent this from happening?
A: There are lubricants available that can work well, including various silicone sprays, ChapStick and other zipper lubricant sticks and brushes.

Q: The sliding seat poles, frame poles, or spreader poles of my shelter are sticking. Is there anything to put on these poles to help them slide better?
A: Silicone spray lubricants can help prevent poles from sticking. When poles slide against each other sometimes burrs are created. If this happens separate the affected poles and use a fine file or sandpaper to deburr the pole(s) and then apply a thin coat of lubricant before rejoining the poles.

Q: Do you have a replacement tent, base, poles, quick connects or other parts for my Fish Trap?
A: Retailers typically don't carry replacement parts, but we have replacement parts available for purchase direct at www.clamoutdoors.com. We are limited on parts for older model shelters.

Q: The poles to my Fish Trap have bent out of place. Should I try to bend them back?
A: It might be possible to bend the poles back into their proper place. If your bent pole is not creased lay it on a flat surface and bend it back into shape. Replacement poles can be ordered online from our website if needed.

Q: Should I put screws through the U-channel molding and tent of my shelter?
A: Putting screws through the U-channel will help to securely fasten the tent of your shelter to the base. This is a necessary step for proper installation and failure to do so will void the warranty.

Q: I am trying to attach the U-channel molding to my shelter, but am having difficulty getting it started, as it seems too stiff and will not stay attached to the edge of the sled. What can be done to help?
A: It is difficult to attach the U-channel in cold conditions. Assembly of the shelter should be done indoors with the U-channel warmed in a bucket of hot water for several minutes so it's more pliable.

Q: I can see pinholes of light through the fabric of my tent. Is my shelter waterproof and will my fish house leak?
A: Pinholes may be seen along seams or where the tent fabric is bonded to the thermal material on an insulated shelter. In either case, this has no effect on the function of the fabric or performance of the unit. While the fabric of the tent is water resistant it is not waterproof, so some water from rain or melting snow may come through your tent. A waterproofing spray such as Kiwi Camp Dry can be applied to the tent fabric to make the shelter more water repellent.

Q: There are cracks on the inside finish of the fabric of my shelter. Is this normal? Can anything be done to fix this?
A: It is normal for some of the dark colored coating to come off the inside of the tent, particularity on a non-thermal tent. Over time, as you set up and take down the shelter, the dark coating can begin to flake off, especially along the folds in the fabric when the shelter is collapsed. This does not affect the function of the fabric. If you feel that too much light is now entering your shelter in the places where some of the coating has come off, you may wish to apply a new layer of rubberized coating. A thin layer of Loctite Color Guard (black), found online or at home improvement stores, works well.

Q: Would it be best to completely dry out my shelter after every time it gets used?
A: It is recommended your tent be dried out completely after each use. If it is not dried out, moisture may cause some damage to the shelter. This is especially important if the shelter is being stored for a long period of time.

Q: What will help keep mice or rodents from eating the tent of my Fish Trap?
A: We recommend keeping your tent in a sealed plastic tote with laundry dryer sheets or moth balls. If the shelter is stored in a barn or shed, take the tent off and store it in a more rodent-free environment.

Q: How do I wash the tent of my ice fishing shelter?
A: We recommend using a mild bleach and water solution (1 part bleach to 10 parts water), or a mild soap detergent and water solution to help get rid of mildew and odor in your tent. Be sure to dry the tent thoroughly. We do not recommend using a washing machine to clean the tent as it may cause damage.

Q: Will using a heater help to eliminate or reduce water vapor and condensation in my shelter?
A: No. A byproduct of burning propane is water. A bigger heater will produce more water vapor. Also, the colder the temperature outside the more condensation there will be inside the unit.

Q: Are patch kits available and how do I apply them to my shelter?
A: Yes, patch kits are available for purchase on our website. When applying a patch, it works best to spray adhesive (we recommend using 3M #77 or 3M #90 spray adhesive) on to both surfaces - the part of the tent where the patch is going to be applied and the patch itself. Wait until the adhesive begins to dry and becomes tacky, then place the patch on the tent. Make sure to apply the patch evenly and smoothly since wrinkles or uneven areas will be very difficult to correct once the two surfaces with the adhesive come into contact with each other.

Q : Do you ship outside of the United States?
A:We can ship to Canada, but note that all prices on our website are listed in US dollars. Canadian orders will include the cost of the item plus shipping, taxes & duties.