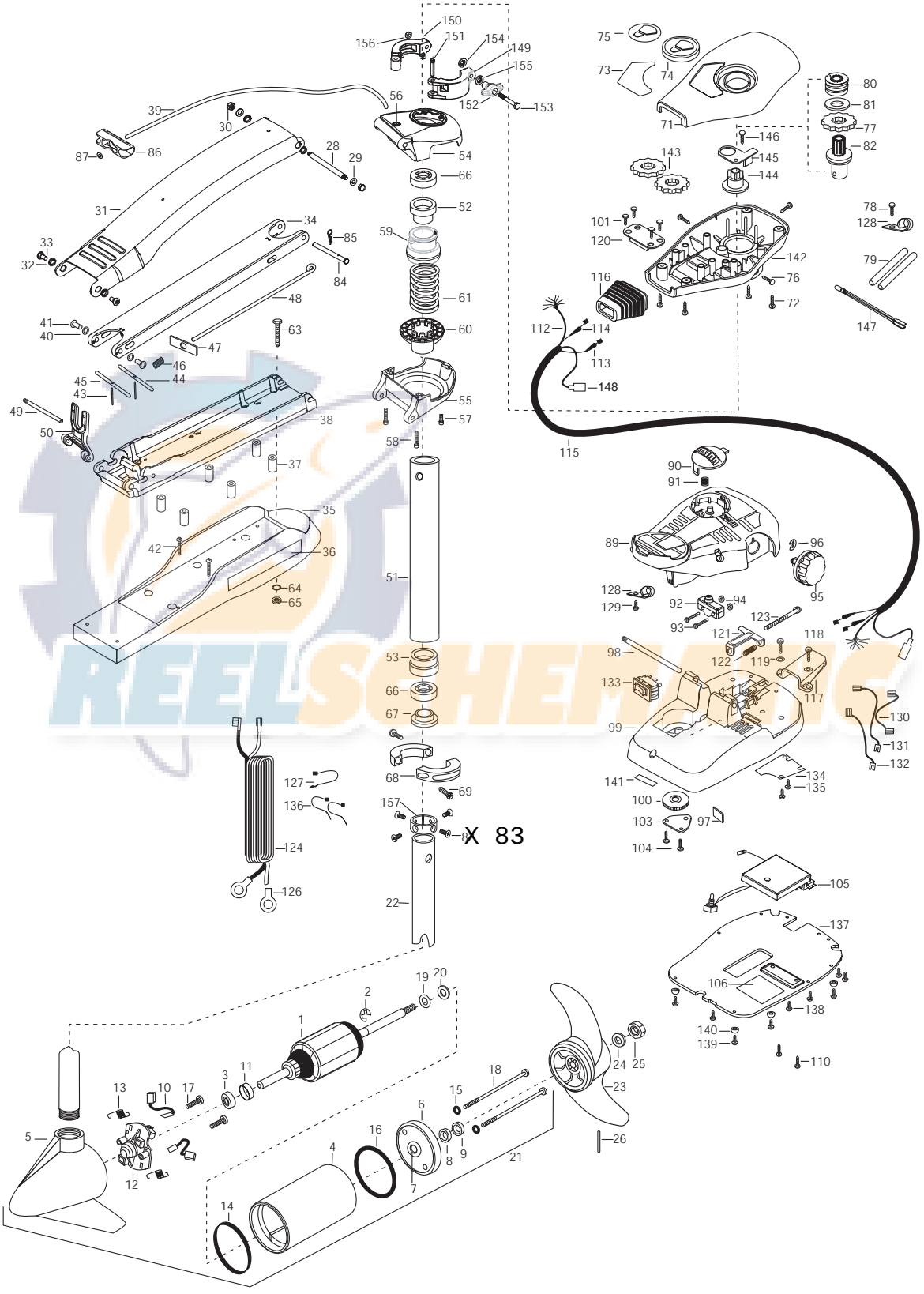
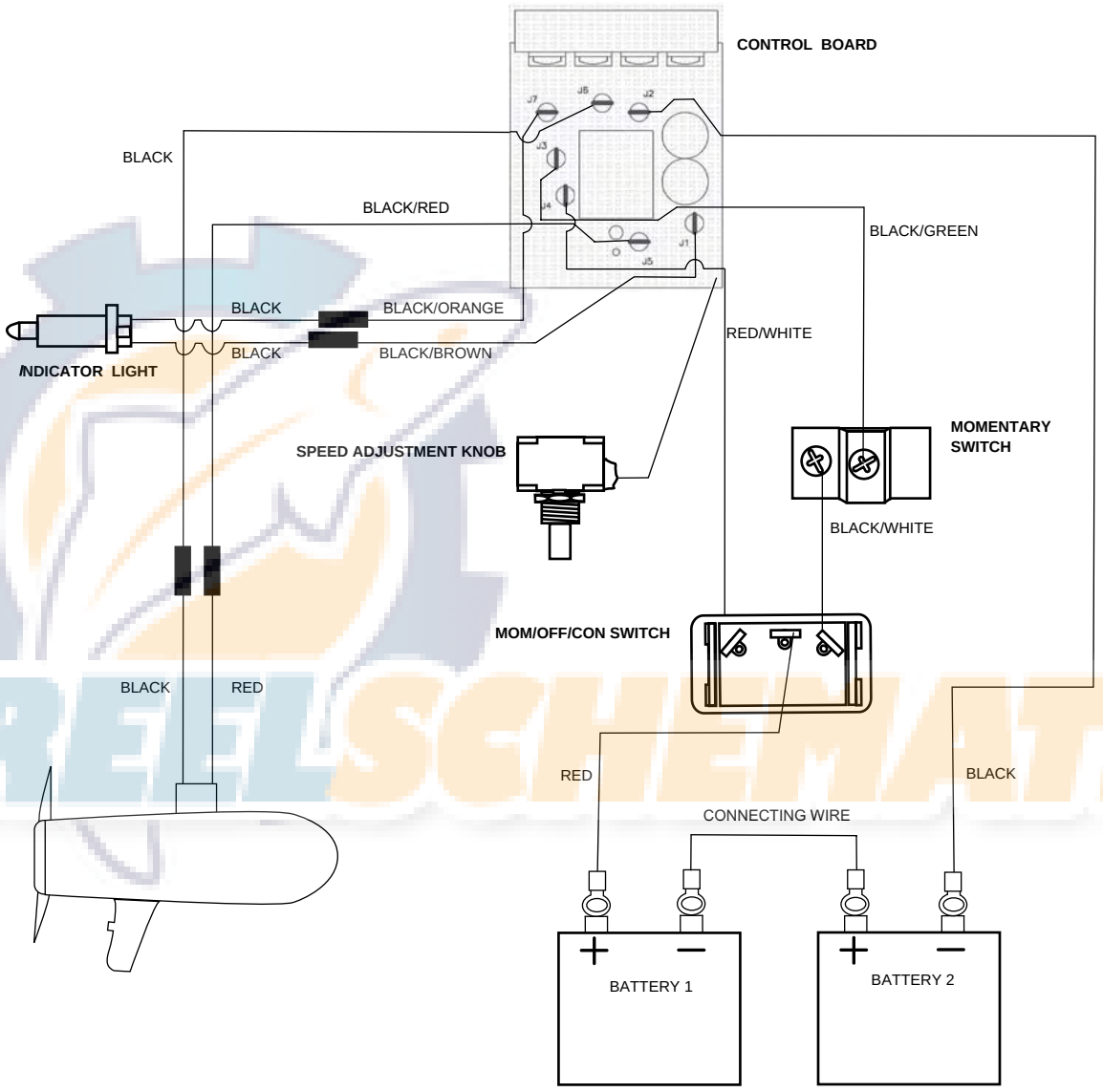
MAXXUM 65 & SONAR - 42"
65 lbs Thrust
24 Volt 38 Amps
42" SHAFT

for use with motors with serial numbers beginning MKAE
3-year warranty from the date of purchase



1	2-100-009	ARMATURE ASSEMBLY
2	788-015	RETAINING RING
3	140-010	BALL BEARING
4	431-005	CENTER HOUSING ASSEMBLY
5	9421-165	HOUSING BRUSH END 3.62 SONAR
	421-065	HOUSING BRUSH END 3.62
6	2-400-101	PLAIN END HOUSING ASSEMBLY
7	144-049	BEARING - FLANGE (SERVICE CENTER ONLY)
8	880-003	**SEAL
9	880-006	**SEAL WITH SHIELD
10	188-036	BRUSH ASSEMBLY [2.EA]
11	725-050	BRUSH RETENTION- PAPER TUBE
12	738-036	BRUSH PLATE W/HOLDER
13	975-040	SPRING - TORSION [2.EA]
14	337-036	**GASKET
15	701-008	**O-RING, THRU-BOLT [2.EA]
16	701-081	**O-RING
17	830-007	SCREW-8-32 [2.EA]
18	830-008	THRU-BOLT 10-32X9.2 [2.EA]
19	990-067	WASHER- STEEL THRUST
20	990-070	WASHER- NYLATRON
21	2098030	MOTOR ASSEMBLY 24V F/W
	2108030	MOTOR ASSEMBLY 24V F/W SONAR
22	2032003	TUBE- COMPOSITE W/CSK HOLE 43-3/4
■	1378122	PROPELLER KIT (includes 23-26)
23	2091150	PROPELLER W.WEDGE
24	2151726	WASHER-5/16 SS
25	2053101	NUT-PROP NYLOC
26	2092600	PIN-DRIVE
28	2262605	PIN- BWGRD UPPER THREADED ZP
29	2261722	WASHER- FLAT [2.EA]
30	2223100	NUT- TENSION 5/16-18 SS [2.EA]
■	2771840	MOUNT- BOW ASSEMBLY, STD FW MAX
31	2264241	ARM-UPPER STD FW
32	2293501	BUSHING- STAINLESS STEEL [4.EA]
33	2263500	BOLT- SHOULDER MAXXUM [2.EA]
34	2774315	ARM-LOWER ASSEMBLY,STD,FW,EXTRA [INCLUDES 39, 43–47, 86,87]
35	2263912	MOTOR REST (STD) FW
36	2265514	DECAL- MAXXUM MOTOR REST [2.EA]
37	2261505	SPACER- MOTOR REST [6.EA]
38	2773987	BOWPLATE- W/INSERT
39	2251601	ROPE (40"), MAXXUM MOUNT
40	2261708	WASHER- 3/8X1/2X.010 SS [2.EA]
41	2236000	BEARING NYLINER [2.EA]
42	2263434	SCREW, 8-18X1" PPH [2.EA]
43	2152610	SPRING- PIN LOCKBAR [2.EA]
44	2233600	LOCK BAR- BOW MOUNT
45	2233602	LOCK BAR REAR - ZINC
46	2152700	SPRING- LOCKBAR CAD.PLTD
47	2262703	SPRING STOP- MAXXUM
48	2153602	EYE SHAFT-2LOCKBAR STD
49	2260506	HINGE-PIN HEADLESS ZINC
50	2293811	YOKE- MAKXUM MOUNT,POLYPROPYLENE
■	2772012	TUBE W/BEARING RACE ASSEMBLY
51	2272069	TUBE OUTER-21" 4 HOLES
52	2266260	BEARING RACE
53	2266220	BEARING RACE- STEEL
■	2991893	BOWGUARD ASSEMBLY- FT CTRL,FW
54	2772315	BRACKET BASE TOP/ EYELET ASSEMBLY
*55	2991999	BRKT BOTTOM/BEARING FW ASSEMBLY
56	2772352	EYELET- KIT
57	2263402	SCREW- 1/4-20 X 3/4" ZINC
58	2263404	SCREW-1/4-20 X 2 1/4 SCHP SS [2.EA]
59	2071541	SPRING SLEEVE- UPPER
60	2071535	SPRING SLEEVE- LOWER
61	2262712	SPRING- BOWGUARD, NIK PL
■	2994830	BAG ASSEMBLY- MAXXUM
*63	2263431	SCREW- 1/4-20 X 3.5 PPH [6.EA]
*64	2261713	WASHER- 1/4 FLAT S/S [6.EA]
*65	2263103	NUT- 1/4-20 NYLOCK-JAM SS [6.EA]
66	2266000	BEARING BALL- STEEL [2.EA]
*67	2266115	BEARING CONE
*68	2261619	COLLAR HALF- ZINC [2.EA]
*69	2263452	SCREW- 1/4-20X3/4 [2.EA]
71	2260283	CONTROL BOX COVER- MAXXUM
72	2372100	SCREW- 8-18 X 5/8 THD [4.EA]
73	2265620	DECAL- COVER MAX65/FC
74	2260150	POINTER DISC TRNSLCNT RED
75	2265800	DECAL- INDICATOR
76	2053414	SCREW- 8-32 X 1/2 TRI-LOBE [3. EA]
77	2267800	GEAR- INDICATOR
78	2301310	SCREW- 8-18 X 1/2
79	2355410	SHRINK TUBE- 3/8 OD X 2" [2.EA]
80	2232360	PULLEY- CABLE DRUM
81	2261730	WASHER- NYLON A/T CON
82	2996247	TOP BEARING RACE /PINION DRIVE
83	2223468	SCREW- 8-32 X 7/16 [4.EA]
84	2262607	PIN- CLEVIS ZP MAXXUM BWGRD
85	2260801	CLIP- SPRING ZP MAX BG
86	2150400	PULL- GRIP
87	2151700	WASHER- EYE SHAFT(.562 OD)
89	2790002	FOOT PEDAL/PLUG ASSEMBLY
90	2263700	PUSH- BUTTON FOOT PEDAL
91	2302732	SPRING- LOWER PEDAL
92	2264023	SWITCH- SEALED ASSEMBLY
93	2262114	SCREW- MOUNTING/SWITCH [2.EA]
94	2233100	NUT- SWITCH MOUNT [2.EA]
95	2260160	KNOB- SPEED CONTROL (VAR)
96	2263000	E-RING THU-ARC
97	2266413	TENSION SCREW PLATE FTPEDAL
*98	2260511	PIN- PIVOT A/T FT PDL
99	2774550	FT PEDAL BASE/PIN ASSEMBLY
100	2262301	PULLEY- FOOT PEDAL
101	2223430	SCREW- #8X3/4 PPH TYPE 25 SS [4.EA]
103	2266400	COVER- PULLEY
104	2301310	SCREW- 8-18 X 1/2 [4.EA]
105	2264038	CNTROL BOARD ASSEMBLY 24V MAX65/FC
106	2365107	INSULATING PAD (2.3X3.2)
110	2263448	SCREW- 8-32 X 1" [2.EA]
112	2261219	WIRE HARNESS AT & MAX
113	2267500	CABLE ASSEMBLY- RIGHT (5')
114	2267510	CABLE ASSEMBLY- LEFT (5')
115	2265430	CABLE JACKET (5')
116	2265110	BOOT- CONTROL BOX
117	2265115	BOOT- FOOT PEDAL BASE
118	2372100	SCREW- 8-18X5/8 THD [2.EA]
119	2261714	WASHER- MAXXUM FT PDL [2.EA]
120	2261901	BRACKET- CONDUIT
121	2263210	BRACKET- CONDUIT ADJUST
122	2262720	SPRING- CONDUIT ADJUST
123	2263463	SCREW- 1/4-20X2" STL PPH
124	2261227	LEADWIRE- A/T VARIABLE
126	2020700	TERMINAL RING- 3/8" [2.EA]
127	2256300	TIE WRAP- 5.5' BLACK
128	2263201	CLAMP WIRE HARNESS MICRO [2.EA]
129	2332103	SCREW- 6-20X3/8 THD (SS)
130	2260316	CONNECTING WIRE (VAR.SPD)
131	2260312	WIRE- BLK W/WHT STRP 19 -1/4"
132	2260323	WIRE- BLK W/GRN STP VARIABLE
133	2254031	SWITCH- MOM/OFF/CON
134	2266412	SWITCH PLATE- FT PEDAL
135	2332103	SCREW- 6-20X3/8 THD SS [2.EA]
136	2256301	TIE WRAP- 5.5" WHITE [2.EA]
137	2774511	BOTTOM PLATE- MAXXUM FT
138	9953104	SCREW-8 X 1/2" (SS) [5.EA]
139	2263455	SCREW- #12-14X1/2 THR FRM [4.EA]
140	2265126	BUMPER PAD- FOOT PEDAL [4.EA]
141	2266610	DECAL- ON/OFF SWITCH
142	2262535	CONTROL BOX- PLASTIC
143	2267800	GEAR- INDICATOR [2.EA]
144	2262220	INDICATOR- DRIVE
145	2261905	BRACKET/INDICATOR
146	2301310	SCREW- 8-18X1/2"
147	2264015	LIGHT/INDI0CATOR
148	2211400	EXTENSION CABLE- SONAR
■	2991550	CLAMP COLLAR ASSEMBLY
149	2071550	CLAMP COLLAR “A”
150	2071555	CLAMP COLLAR “B”
151	2072621	PIN-KNURLED
152	2070120	KNOB-CLAMP COLLAR
153	2073412	SCREW 1/4-28 X 2 3/4” SS
154	2071718	WASHER #10 NYLON RETAINING
155	2071716	WASHER - FLAT SS
156	2073102	NUT - HEX 1/4 - 28 SS
157	2071560	SPLIT COLLAR

**Seal & Oring Kit P/N 2888460 * This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.


CONTROL BOARD
BLACK
BLACK/RED
BLACK/GREEN
BLACK
BLACK/ORANGE
BLACK
BLACK/BROWN
INDICATOR LIGHT
RED/WHITE
SPEED ADJUSTMENT KNOB
MOMENTARY SWITCH
BLACK/WHITE
MOM/OFF/CON SWITCH
BLACK
RED
RED
BLACK
CONNECTING WIRE
BATTERY 1
BATTERY 2