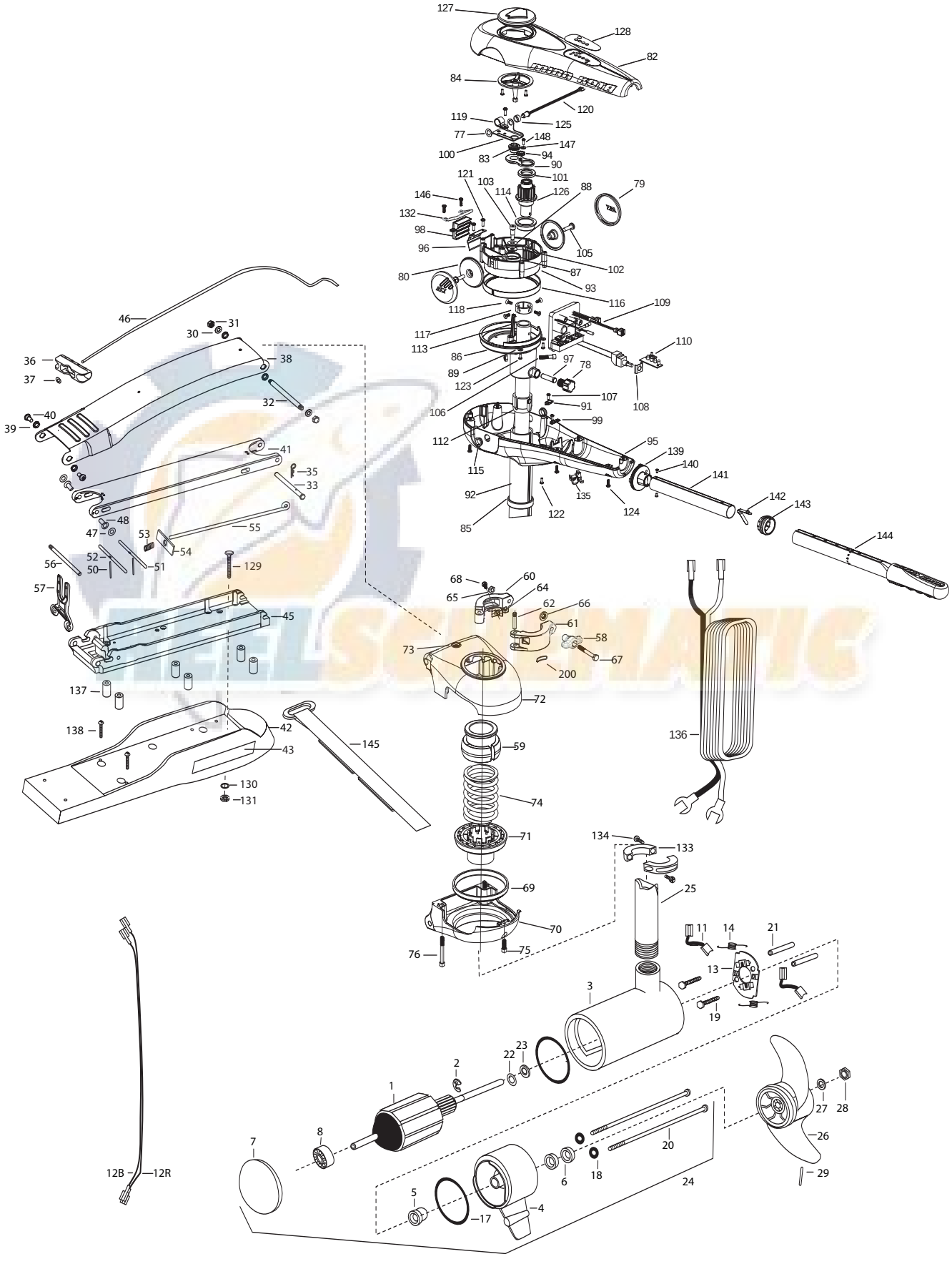
# RT80/B/H - 3X STEERING

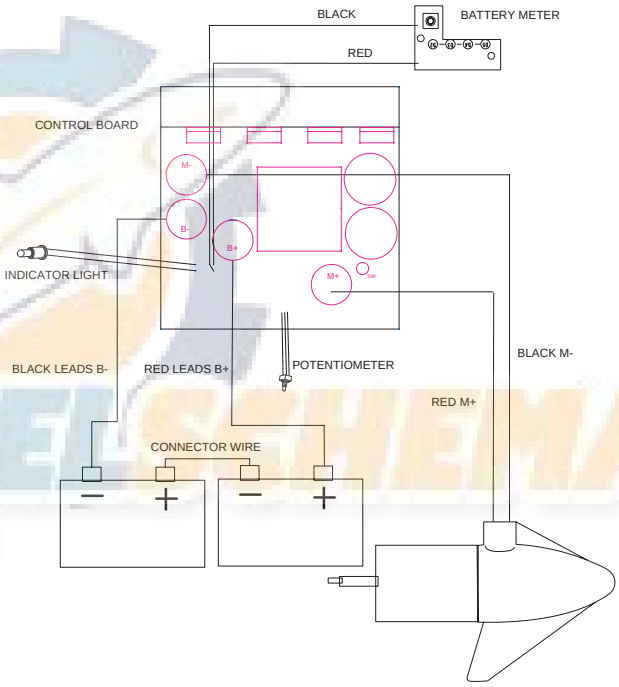
**BOWGUARD 360°® MOUNT**
**80 LBS THRUST**
**24 VOLT 56 AMPS**
**52" SHAFT**

for use with "WWAF" serial numbers
3-year warranty from the date of purchase



| | | |
|---|---|---|
| 1 | 2-100-213 | ARMATURE ASSEMBLY 24V 4" |
| 2 | 788-040 | RETAINING RING |
| 3 | 2-200-397 | CENTER HOUSING ASSEMBLY 4.0 TXT |
| 4 | 2-300-340 | BRUSH END HOUSING ASSEMBLY |
| 5 | 144-017 | BEARING- FLANGE (SERVICE ONLY) |
| 6 | 880-025 | SEAL [2.EA] |
| 7 | 421-360 | PLAIN END HOUSING ASSEMBLY |
| 8 | 140-010 | BALL BEARING |
| 11 | 186-094 | BRUSH [2.EA] |
| 12B | 640-021 | LEADWIRE-BLACK 10 AWG 68 1/2" (52") |
| 12R | 640-126 | LEADWIRE-RED 10 AWG 74" (52") |
| 13 | 738-004 | BRUSH PLATE 4" |
| 14 | 975-041 | SPRING- TORSION [2.EA] |
| 17 | 701-043 | O-RING [2.EA] |
| 18 | 701-009 | O-RING —THRU BOLT [2.EA] |
| 19 | 830-027 | SCREW -SELF THREAD 10-32X2 [2.EA] |
| 20 | 830-094 | THRU BOLT 12-24X10.31 [2.EA] |
| 21 | 973-025 | SPACER- BRUSH PLATE [2.EA] |
| 22 | 990-051 | WASHER- STEEL |
| 23 | 990-052 | WASHER- NYLATRON |
| 24 | 2316246 | MOTOR ASSEMBLY 24V 4" VARS 52" |
| 25 | 2072011 | TUBE- COMPOSITE 3:1 52" |
| ■ | 1378132 | PROPELLER KIT |
| 26 | 2331160 | PROPELLER W/WEDGE 2 |
| 27 | 2091701 | WASHER-5/16 SS |
| 28 | 2198401 | ANODE |
| 29 | 2262658 | PIN-DRIVE |
| 30 | 2261722 | WASHER 1/4 FLAT SS [2.EA] |
| 31 | 2223100 | NUT- TENSION 5/16-18 SS [2 .EA] |
| 32 | 2262604 | PIN- BWGRD UPPER THREADED |
| 33 | 2262606 | CLEVIS PIN MAXXUM BWGRD-SS |
| 35 | 2260800 | SPRING CLIP-SS |
| 36 | 2150400 | PULL-GRIP |
| 37 | 2151700 | WASHER-EYE SHAFT(.562 OD) |
| ■ | 2991857 | MOUNT, BOW ASSEMBLY |
| 38 | 2264244 | ARM-UPPER SW,STD. |
| 39 | 2293501 | BUSHING, STAINLESS STEEL [4.EA] |
| 40 | 2263500 | BOLT- SHOULDER (MAXXUM) [2.EA] |
| 41 | 2994310 | ARM-LOWER ASSEMBLY,STD.,SW,EXT |
| 42 | 2263914 | MOTOR REST STD. MAXXUM |
| 43 | 2065676 | DECAL-MAXXUM,MOTOR REST [2.EA] |
| 45 | 2993983 | BOWPLATE,STD.,SW-MACH/INSERT |
| 46 | 2251601 | ROPE (40"), MAXXUM MOUNT |
| 47 | 2261707 | WASHER-3/8X1/2X.010" SS [2.EA] |
| 48 | 2236000 | BEARING NYLINER-[2.EA] |
| 50 | 2152612 | SPRING-PIN LOCKBAR [2.EA] |
| 51 | 2233621 | LOCK BAR- BOW MOUNT |
| 52 | 2233623 | LOCK BAR, REAR - SS |
| 53 | 2152701 | SPRING-LOCKBAR-SS |
| 54 | 2262703 | SPRING STOP |
| 55 | 2153603 | EYE SHAFT-2LOCKBAR-SS |
| 56 | 2260505 | HINGE-PIN HEADLESS-SS |
| 57 | 2293811 | YOKE,MAX MNT-POLYPROPYLENE |
| ■ | 2991765 | BOWGUARD ASSEMBLY |
| 58 | 2070120 | KNOB CLAMP COLLAR |
| 59 | 2071541 | SPRING SLEEVE-UPPER |
| ■ | 2991555 | COLLAR/CLAMP ASSEMBLY |
| 60 | 2071550 | COLLAR CLAMP "A" |
| 61 | 2071555 | COLLAR CLAMP "B" |
| 62 | 2072621 | PIN KNURLED |
| 64 | 2072821 | ORIENTATION BLOCK |
| 65 | 2073102 | NUT |
| 66 | 2071718 | WASHER NYLON |
| 67 | 2073412 | SCREW 1/4 - 28"HHC |
| 68 | 2073418 | SCREW 10-32 SS |
| ■ | 2991772 | BRACKET/BEARING ASSEMBLY |
| *69 | 2261531 | BEARING |
| *70 | 2262051 | BRACKET BASE BOTTOM |
| 71 | 2261535 | SPRING SLEEVE |
| 72 | 2772318 | BRACKET BASE TOP W/ EYELET |
| 73 | 2262315 | EYELET ROPE |
| 74 | 2262705 | SPRING BOWGUARD |
| 75 | 2263422 | SCREW 5/16-18" X 1" SHCS SS |
| 76 | 2263424 | SCREW 5/16-18" X 2-1/2" SHCS SS [2 EA.] |
| 77 | 2333100 | SPEED NUT |
| 78 | 2070105 | KNOB-TENSION SLEEVE |
| 79 | 2070118 | COVER-PIVOT KNOB [2 EA.] |
| 80 | 2070110 | PIVOT KNOB [2 EA.] |
| 82 | 2070206 | COVER 3:1 |
| 83 | 2070800 | COUPLER SOCKET |
| 84 | 2070810 | COUPLER DRIVE |
| 85 | 2071500 | COLLAR-LOWER |
| 86 | 2071513 | YOKE-PIVOT SUPPORT |
| 87 | 2071710 | WASHER NYLATRON [2 EA.] |
| 88 | 2071712 | WASHER SS |
| 89 | 2071714 | WASHER FLAT #6 [2 EA.] |
| 90 | 2071900 | IDLER PLATE |
| 91 | 2071905 | BRACKET- SENSOR SWITCH |
| 92 | 2072091 | OUTER TUBE 3:1 52" |
| 93 | 2072210 | GEAR CARRIER |
| 94 | 2072215 | GEAR- IDLER |
| 95 | 2072502 | CONTROL BOX |
| 96 | 2072705 | SPRING DETENT |
| 97 | 2072710 | SPRING TENSION SLEEVE |
| 98 | 2072810 | DETENT BLOCK-TILT |
| 99 | 2072811 | DETENT BLOCK-SWITCH |
| 100 | 2072900 | RETAINER COUPLER |
| 101 | 2073000 | RING PRELOAD |
| 102 | 2073100 | HEX NUT - NYLOC |
| 103 | 2073400 | SCREW 5/16" X 1/2" SHOULDER |
| 105 | 2073408 | SCREW [2 EA.] |
| 106 | 2073410 | SCREW |
| 107 | 2073414 | SCREW 6-32 PPH [2 EA.] |
| 108 | 2074000 | POT CLIP |
| 109 | 2074061 | CONTROL BOARD ASSEMBLY |
| 110 | 2074081 | BATTERY METER |
| 112 | 2075100 | TENSION SLEEVE |
| 113 | 2076701 | KEY - TUBE |
| 114 | 2077305 | BEARING UPPER |
| 115 | 2077316 | BUSHING-PIVOT [2 EA.] |
| 116 | 2077320 | BEARING - GEAR CARRIER |
| 117 | 2071560 | COLLAR TUBE |
| 118 | 2223468 | SCREW 8-32 [4 EA.] |
| 119 | 2263201 | CLAMP WIRE HARNESS |
| 120 | 2264015 | LIGHT INDICATOR |
| 121 | 2372100 | SCREW 8-18 SS [2 EA.] |
| 122 | 2073416 | SCREW 8-32 SS SHCS [2 EA.] |
| 123 | 2303412 | SCREW 6-20 [2 EA.] |
| 124 | 2303412 | SCREW 6-20 X 5/8" [6 EA.] |
| 125 | 2071525 | SPACER-INDICATOR LIGHT |
| 126 | 2992205 | PINION - MAIN |
| 127 | 2998601 | INDICATOR ASSEMBLY |
| 128 | 2075618 | DECAL COVER RT 80 W/3X |
| ■ | 2994830 | BAG ASSEMBLY - MAXXUM VECTOR |
| *129 | 2263431 | 1/4-20X3.5" PPH [6.EA] |
| *130 | 2261713 | WASHER 1/4 FLAT SS [6.EA] |
| *131 | 2263103 | NUT 1/4-20 NYLOC-JAM SS [6.EA] |
| 132 | 2072815 | BRACKET-TILT STOP |
| 133 | 2261622 | COLLAR HALF [2 EA.] |
| 134 | 2263453 | SCREW 1/4-20 X 1" [2 EA.] |
| 135 | 2052900 | STRAIN RELIEF |
| 136 | 2090650 | LEADWIRE |
| ■ | 2994832 | BAG ASSEMBLY-MAXXUM VECTOR |
| *137 | 2261505 | SPACER, MOTOR REST [6.EA] |
| *138 | 2263434 | SCREW, 8-18 X 1" PPH SS [2.EA] |
| 139 | 2990404 | PIVOT HANDLE ASSEMBLY |
| 140 | 2072102 | SCREW #6 X 1/4" [2 EA.] |
| 141 | 2070425 | HANDLE TUBE |
| 142 | 2070411 | LATCH-BUTTON |
| 143 | 2070010 | BEARING |
| 144 | 2990930A | HANDLE ASSEMBLY-EXT. |
| 145 | 2263804 | STRAP-HOLD DOWN |
| 146 | 2332101 | SCREW #8-32 X 1/2"SS [2 EA.] |
| 147 | 2071720 | #4 WASHER SS |
| 148 | 2373440 | #4 SCREW SS |
| 200 | 2075120 | URETHANE PAD |

Seal & Oring Kit P/N 2889460 * This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required. P/N 2074958 REV.B 4-05


BLACK
BATTERY METER
RED
CONTROL BOARD
M-
B-
B+
M+
INDICATOR LIGHT
POTENTIOMETER
BLACK LEADS B-
RED LEADS B+
BLACK M-
RED M+
CONNECTOR WIRE