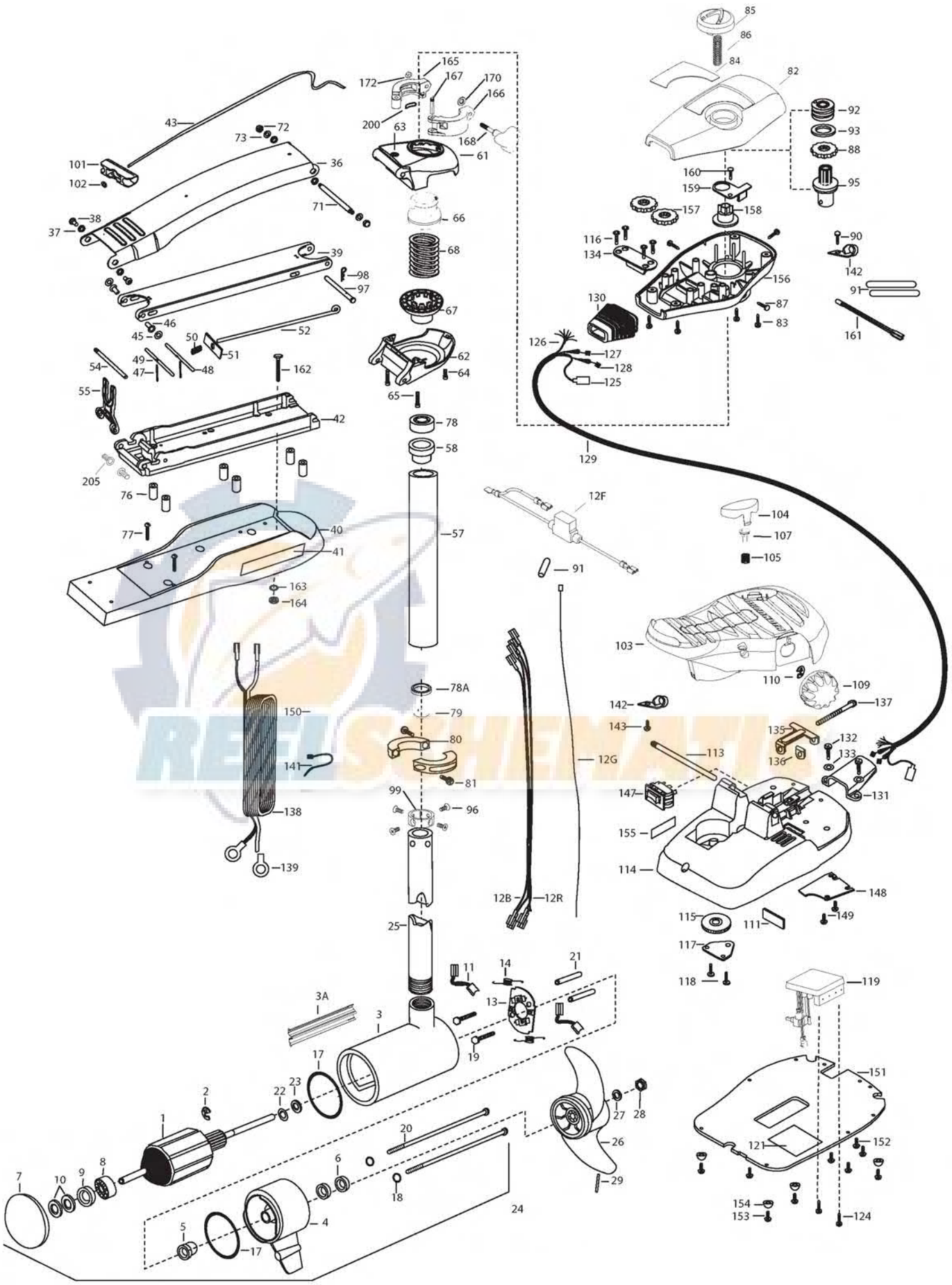
**MAXXUM 80**
**80 LBS THRUST**
**24 VOLT 56 AMPS**
**42" SHAFT**

for use with "M" serial numbers
2-year warranty



| | | |
|---|---|---|
| 1 | -2-100-214 | ARMATURE ASSEMBLY 24V 4” |
| 2 | 788-040 | RETAINING RING |
| 3 | 2-200-160 | HOUSING ASSEMBLY CENTER 4.0 |
| 3A | 582-013 | CLIP, RETAINING, US2 |
| 4 | 2-300-160 | BRUSH END HOUSING ASSEMBLY |
| 5 | 144-017 | BEARING- FLANGE (SERVICE ONLY) |
| 6 | 880-025 | SEAL [2.EA] |
| 7 | 421-276 | PLAIN END HOUSING ASSEMBLY |
| | 9421-284 | PLAIN END HOUSING ASSEMBLY 4.0 US2 |
| 8 | 140-010 | BALL BEARING |
| 9 | 990-045 | THRUST SPACER |
| 10 | 992-010 | SPRING WASHER [2.EA] |
| 11 | 186-094 | BRUSH [2.EA] |
| 12B | 640-013 | BRUSH LEAD BLK 10 AWG 51-1/2 |
| 12R | 640-117 | BRUSH LEAD RED 10 AWG 53 |
| 12G | 640-315 | GROUND WIRE 42” (US MOTORS ONLY) |
| 12F | 2218200 | FUSE HOLDER (US MOTORS ONLY) |
| 13 | 738-004 | BRUSH PLATE 4” |
| 14 | 975-041 | SPRING- TORSION [2.EA] |
| 17 | 701-043 | O-RING [2.EA] |
| 18 | 701-009 | O-RING —THRU BOLT [2.EA] |
| ■ | 2889460 | SEAL & ORING KIT |
| 19 | 830-027 | SCREW -SELF THREAD 10-32X2 [2.EA] |
| 20 | 830-094 | THRU BOLT 12-24X10.31 [2.EA] |
| 21 | 973-025 | SPACER- BRUSH PLATE [2.EA] |
| 22 | 990-051 | WASHER- STEEL |
| 23 | 990-052 | WASHER- NYLATRON |
| 24 | 2316216 | MOTOR ASSEMBLY 24V 4” VARS |
| | 2326220 | MOTOR ASSEMBLY 24V 4” VARS- SONAR |
| 25 | 2032003 | TUBE COMP W/4 HOLE 42” |
| ■ | 1378132 | PROPELLER KIT |
| 26 | 2331160 | PROPELLER W.WEDGE 2 |
| 27 | 2091701 | WASHER-PROP LARGE |
| 28 | 2093101 | NUT-PROP NYLOCK SS |
| 29 | 2262658 | PIN-DRIVE SS |
| ■ | 2991840 | MOUNT,BOW ASSY, FW STD, W/O BGRD |
| 36 | 2264241 | ARM UPPER-FW STD |
| 37 | 2293501 | BUSHING, STAINLESS STEEL [4.EA] |
| 38 | 2263500 | BOLT, SHOULDER MAXXUM [2.EA] |
| 39 | 2774315 | ARM-LOWER ASSEMBLY,STD,FW,EXT |
| 40 | 2263912 | MOTOR REST STD MAXXUM |
| 41 | 2265514 | DECAL-MAXXUM,MOTOR REST [2.EA] |
| 42 | 2773987 | BOWPLATE- FW STD MACH/INSERT |
| 43 | 2251601 | ROPE 40” MAXXUM MOUNT |
| 45 | 2261708 | WASHER-3/8X1/2X.016 [2.EA] |
| 46 | 2267318 | BEARING NYLINER- [2.EA] |
| 47 | 2152610 | SPRING-PIN LOCKBAR [2.EA] |
| 48 | 2233600 | LOCK BAR- BOW MOUNT |
| 49 | 2233602 | LOCK BAR- REAR ZINC |
| 50 | 2152700 | SPRING-LOCKBAR CAD.PLT |
| 51 | 2262703 | SPRING STOP |
| 52 | 2153602 | EYE SHAFT-2LOCKBAR STD-PLTD |
| 54 | 2260506 | HINGE-PIN HEADLESS ZINC |
| 55 | 2293811 | YOKE,MAX MNT-POLYPROPYLENE |
| ■ | 2772085 | TUBE W/BEARING RACE ASSEMBLY 42” |
| 57 | 2272085 | TUBE -OUTER 21” 4 HOLES |
| 58 | 2266260 | BEARING RACE-(565T) |
| ■ | 2991762 | BOWGUARD ASSEMBLY-FT CTRL,MAX |
| 61 | 2772319 | BRACKET BASE TOP/EYELETASSEMBLY |
| 62 | 2991771 | BRKT BOTTOM/BEARING FW ASSEMBLY |
| 63 | 2262315 | EYELET KIT -ROPE |
| 64 | 2263423 | SCREW 5/16-18 X 1” SHCS ZINC |
| 65 | 2263425 | SCREW 5/15-18 X 2-1/2” SHCS [2.EA] |
| 66 | 2071541 | SPRING-SLEEVE UPPER |
| 67 | 2071535 | SPRING SLEEVE, LOWER |
| 68 | 2262712 | SPRING, BOWGUARD, NIK PL |
| 71 | 2262605 | PIN- THREADED |
| 72 | 2223100 | NUT- NYLOC [2.EA] |
| 73 | 9908236 | WASHER [2.EA] |
| ■ | 2994832 | BAG ASSEMBLY |
| *76 | 2261505 | SPACER, MOTOR REST [6.EA] |
| *77 | 2263434 | SCREW, 8-18 X 1 PPH SS [2.EA] |
| 78 | 2266000 | BEARING, BALL-STEEL |
| 78A | 2266116 | BEARING, CARTRIDGE |
| 79 | 2266001 | BEARING, SPLIT RING |
| 80 | 2771617 | COLLAR HALF-ZINC-2 PER- KIT |
| 81 | 2263452 | SCREW-1/4-20 X 3/4 SHCS SS [2.EA] |
| 82 | 2280201 | CONTROL BOX COVER |
| 83 | 2372100 | SCREW-8-18 X 5/8 THD [4.EA] |
| 84 | 2275605 | DECAL COVER, MAXXUM 80 |
| 85 | 2990140 | DIRECTIONAL INDICATOR |
| 86 | 2282730 | SPRING-INDICATOR |
| 87 | 2053414 | SCREW-#8-32 X 1/2 TRI-LOBE [3.EA] |
| 88 | 2267800 | GEAR-INDICATOR |
| 90 | 2372100 | SCREW-8-18 X 5/8 SS |
| 91 | 2355410 | SHRINK TUBE-3/8 OD X 2- [3.EA] |
| 92 | 2232360 | PULLEY-CABLE DRUM |
| 93 | 2261730 | WASHER-NYLON |
| 95 | 2996247 | PINION/RACE ASSEMBLY |
| 96 | 2223468 | SCREW-8-32 X 7/16 ZN PL [4.EA] |
| 97 | 2262607 | PIN- CLEVIS ZN |
| 98 | 2260805 | SPRING CLIP ZN |
| 99 | 2071560 | SPLIT COLLAR |
| 101 | 2150400 | PULL-GRIP |
| 102 | 2151700 | WASHER-EYE SHAFT .562 OD |
| 103 | 2994496 | FOOT PEDAL/PLUG ASSEMBLY |
| 104 | 2993705 | PUSH-BUTTON MAGNET ASSEMBLY |
| 105 | 2302732 | SPRING-LOWER PEDAL SS |
| 107 | 2260810 | CLIP, REED SWITCH |
| 109 | 2280115 | KNOB-SPEED CONTROL VAR |
| 110 | 2263000 | E-RING TRU-ARC#5133-43 |
| *111 | 2266413 | PLATE -TENSION SCREW FTPED. |
| 113 | 2260511 | PIN-PIVOT A/T PT PDL |
| 114 | 2774550 | FT PEDAL BASE/PIN ASSEMBLY |
| 115 | 2262301 | PULLEY- FOOT PEDAL |
| 116 | 2223430 | SCREW- 8X3/4 PPH TYPE 25 SS [4.EA] |
| 117 | 2266400 | COVER-PULLEY STAMPING |
| 118 | 2301310 | SCREW-8-18 X 1/2 SS [2.EA] |
| 119 | 2264056 | CONTROL BOARD ASSY 24-36V MAX |
| 121 | 2365107 | INSULATING PAD 2.3 X 3.2 |
| 124 | 2223455 | SCREW, 10-32 X 1/2 [2.EA] |
| 125 | 2211410 | EXTENSION CABLE US2 |
| 126 | 2261220 | WIRE HARNESS AT & MAX 82.5 |
| 127 | 2267505 | CABLE ASSEMBLY-RIGHT 5’ |
| 128 | 2267515 | CABLE ASSEMBLY-LEFT 5’ |
| 129 | 2265430 | CABLE JACKET 5’ |
| 130 | 2265110 | BOOT-CONTROL BOX |
| 131 | 2265115 | BOOT-FOOT PEDAL BASE |
| 132 | 2372100 | SCREW-8-18 X 5/8 THD SS [2.EA] |
| 133 | 2261714 | WASHER-MAXXUM PT PDL [2.EA] |
| 134 | 2261901 | BRACKET-CONDUIT AT/MAX |
| 135 | 2263210 | BRACKET-CONDUIT ADJUSTMENT |
| 136 | 2263401 | NYLOCK KEEPER |
| 137 | 2263463 | SCREW-1/4-20 X 2 STL PPH |
| 138 | 2261233 | LEADWIRE VARIABLE |
| 139 | 2020700 | TERMINAL RING, 3/8 [2.EA] |
| 141 | 2256300 | TIE WRAP-5.5 BLACK |
| 142 | 2263201 | CLAMP WIRE HARNESS MICRO [2.EA] |
| 143 | 2332103 | SCREW-6-20 X 3/8 THD SS |
| 147 | 2254031 | SWITCH-MOM/OFF/COM |
| 148 | 2266412 | SWITCH PLATE, PT PEDAL |
| 149 | 2332103 | SCREW-6-20 X 3/8 THD SS [2.EA] |
| 150 | 2256301 | TIE WRAP-5.5 WHITE [2.EA] |
| 151 | 2264511 | BOTTOM PLATE, MAXXUM PT |
| 152 | 9953104 | SCREW-8 X 1/2 PPH SS [5.EA] |
| 153 | 2263455 | SCREW #12 [4.EA] |
| 154 | 2265126 | BUMPER [4.EA] |
| 155 | 2266610 | DECAL-ON/OFF SWITCH |
| 156 | 2282500 | CONTROL BOX |
| 157 | 2267800 | GEAR-INDICATOR [2.EA] |
| 158 | 2262221 | INDICATOR-DRIVE |
| 159 | 2261905 | BRACKET/INDICATOR |
| 160 | 2301310 | SCREW-8-18 X 1/2 SS |
| 161 | 2264015 | LIGHT/INDICATOR |
| ■ | 2994830 | BAG ASSEMBLY-MAXXUM |
| *162 | 2263431 | SCREW 1/4-20 X 3.5 PPH [6.EA] |
| *163 | 2261713 | WASHER-1/4 FLAT S/S [6.EA] |
| *164 | 2263103 | NUT-1/4-20 NYLOCK-JAM [6.EA] |
| ■ | 2991550 | CLAMP COLLAR ASSEMBLY |
| 165 | 2071550 | CLAMP COLLAR “A” |
| 166 | 2071555 | CLAMP COLLAR “B” |
| 167 | 2072621 | PIN-KNURLED |
| 168 | 2281505 | KNOB-CLAMP COLLAR |
| 170 | 2071718 | WASHER #10 NYLON RETAINING |
| 172 | 2073102 | NUT - HEX 1/4 - 28 SS |
| 200 | 2075120 | URETHANE PAD |
| 205 | 2261540 | INSERT-THREADED BOWPLATE (2 EA) |

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

**THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS**
**CECI EST UN SCHÉMA À TENSION MULTIPLE UNIVERSEL. REVÉRIFIEZ LA TENSION DE VOTRE MOTEUR POUR BIEN LE BRANCHER.**

Maxxum 80 is 24-volt only!

