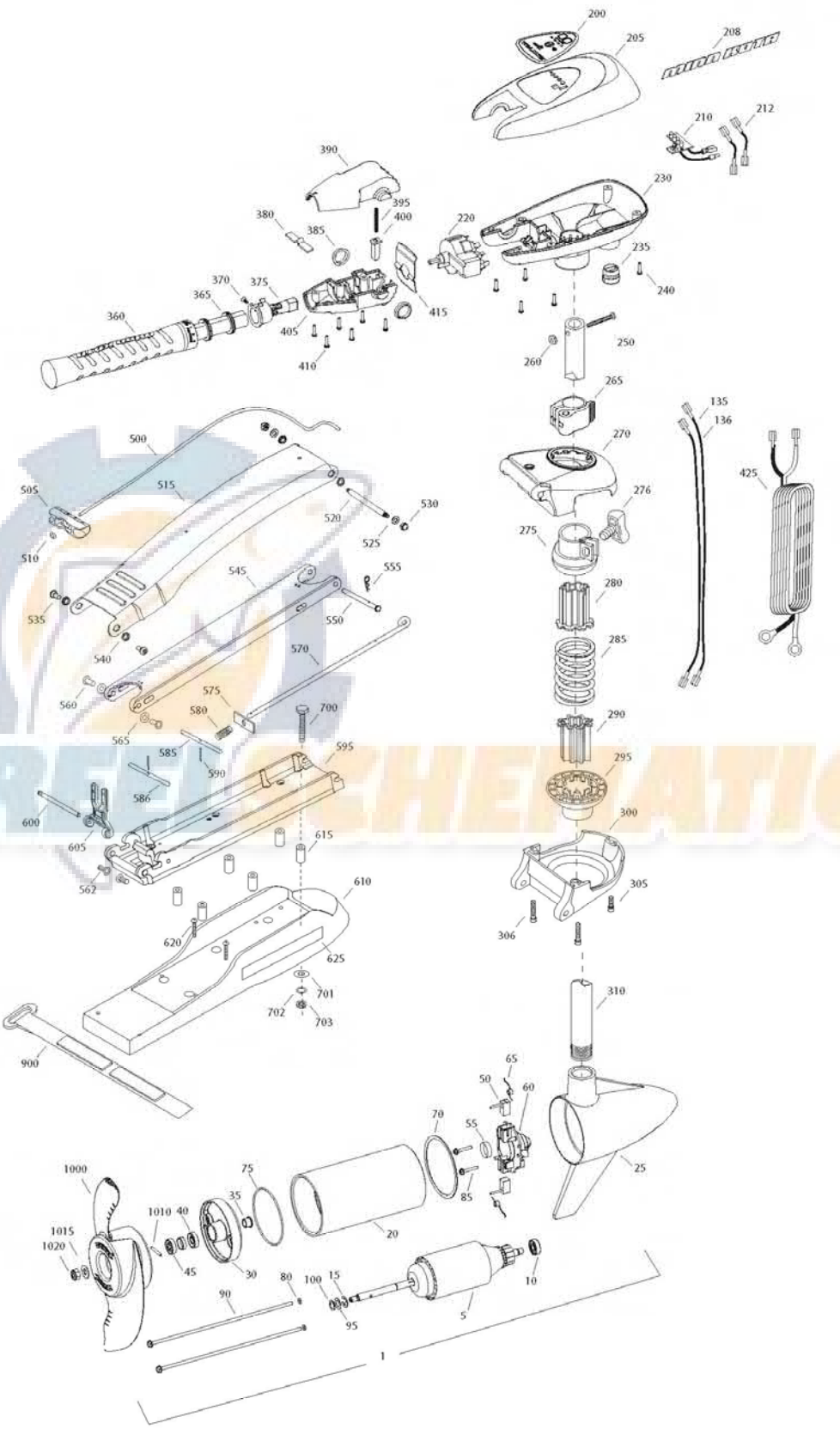
MAXXUM 55/SC/HC
55 LBS THRUST
12 VOLT 50 AMPS
52" SHAFT

for use with "O" serial numbers
2-year warranty



Item	P/N	Description	Qty
1	2097087	12V Motor 36” FW	1
5	2-100-121	Armature assembly	1
10	140-010	Bearing	1
15	788-015	Retaining ring	1
20	2-200-101	Center housing assemby	1
25	2-300-199	Brush end housing assembly	1
30	2-400-101	Plain end housing assembly	1
35	144-049	Flange bearing	1
40	880-003	Seal	1
45	880-006	Seal with shield	1
50	188-036	Brush	2
55	725-050	Paper tube	1
60	738-036	Brush plate assembly	1
65	975-040	Brush spring	2
70	337-036	Gasket	1
75	701-081	O-ring, motor	1
80	701-008	O-ring, thru-bolt	2
85	830-007	Screw, 8-32	2
90	830-042	Thru-bolt	2
95	990-067	Washer, steel	2
100	990-070	Washer, nylatron	2
135	640-006	Leadwire, black	1
136	640-115	Leadwire, red	1
■	2888460	Seal and O-ring Kit	
200	2185613	Decal, c-box cover	1
205	2060295	C-box cover	1
208	2325665	Decal - MinnKota	2
210	2074070	Battery meter, 12v FW	1
212	2070304	Wire, battery meter blk, 7”	1
	2070305	Wire, battery meter red, 7”	1
220	2064028	Switch 5 speed	1
230	2062505	Control box, 5 SPD, FW	1
235	2062905	Strain relief	1
240	2303412	Screw, #6 x 5/8 SS	6
250	2383407	Screw, #10-24 x 2 SS	1
260	2383124	Nut, 10-24, nylock, SS	1
265	2991521	Cam lock/depth collar assy	1
■	2991760	Bowguard Assembly [270-306]	1
270	2261976	Bracket, top	1
275	2261525	Spring sleeve, Upper	1
276	2011365	Knob, collar	1
280	2264702	Tube insert, bowmount	2
285	2262711	Spring, bowguard	1
295	2261535	Spring sleeve, Lower	1
300	2991775	Bracket Assy, bottom	1
305	2263423	Screw, 5/16 x 1” SHCS ZP	1
306	2263425	Screw, 5/16 x 2.5” SHCS ZP	2
310	2032068	Tube Composite 52”	1
■	2990956	Handle assy, 5SPD [360-410]	1
360	2990451	Grip/handle assy, 5SPD [360-375]	1
365	2060015	Bearing, handle	2
370	2063405	Screw, #6 PFH SS	1
375	2884091	Yoke / spider assy, 5SPD	1
380	2302742	Spring, detent, off	1
385	2060005	Bearing, handle pivot	2
390	2060900	Handle pivot, top	1
395	2302745	Spring, release button	1
400	2063700	Button, release	1
405	2060905	Handle pivot, bottom	1
410	2303412	Screw, #6 x 5/8 SS	6
415	2062715	Spring, handle pivot	1
425	2992522	Leadwire assy	1
■	2991840	Mount, Bow Assy W/ Bowguard [270-306], [500-625]	1
500	2251601	Rope	1
505	2150400	Pull grip	1
510	2151700	Washer	1
515	2264241	Arm, upper, std, fw	1
520	2262605	Pin, bowguard, upper	1
525	9908236	Washer, 1/4”, ZP	2
530	2223100	Nut, 5/16-18 SS	2
535	2263500	Bolt, shoulder	2
540	2293501	Bushing, SS	2
545	2994307	Arm, Lower, std, fw	1
550	2262607	Pin, clevis ZP	1
555	2260805	Spring, clip	1
560	2261318	Bushing, nyliner	2
562	2261540	Insert-threaded bowplate	2
565	2261708	Washer, spacer, .010 thk	2
570	2153602	Eyeshaft, ZP	1
575	2262703	Spring stop	1
580	2152700	Spring, lock bar	1
585	2233622	Lock bar, front, ZP	1
586	2233620	Lock bar, back, ZP	1
590	2152610	Spring pin	2
595	2773987	Bowplate w/ insert, std, fw	1
600	2260506	Hinge pin, ZP	1
605	2293811	Yoke, Max	1
610	2263912	Motor rest, std, fw	1
615	2261505	Spacer, motor rest	6
620	2263434	Screw, #8, SS	2
625	2265514	Decal, motor rest	2
■	2994830	Bag assembly	1
700	2263431	Screw, 1/4-20 x 3 1/2” PPH, SS	6
701	2301720	Washer, rubber mounting	6
702	2261713	Washer, 1/4 SS	6
703	2263101	Nut, 1/4-20 Nylock, SS	6
900	2263804	Strap, hold down	1
■	1378131	Propeller kit WW2	
■	2994875	Propeller bag assy	
1000	2091160	Propeller WW2	1
1010	2092600	Drive pin, small	1
1015	2151726	Washer, prop, small	1
1020	2053101	Nut, nylock, prop, small	1

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

12-24 VOLT 5 SPEED MODELS

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Over-Current Protection Devices not shown in illustrations.

Maxxum 55 is 12-volt only!

