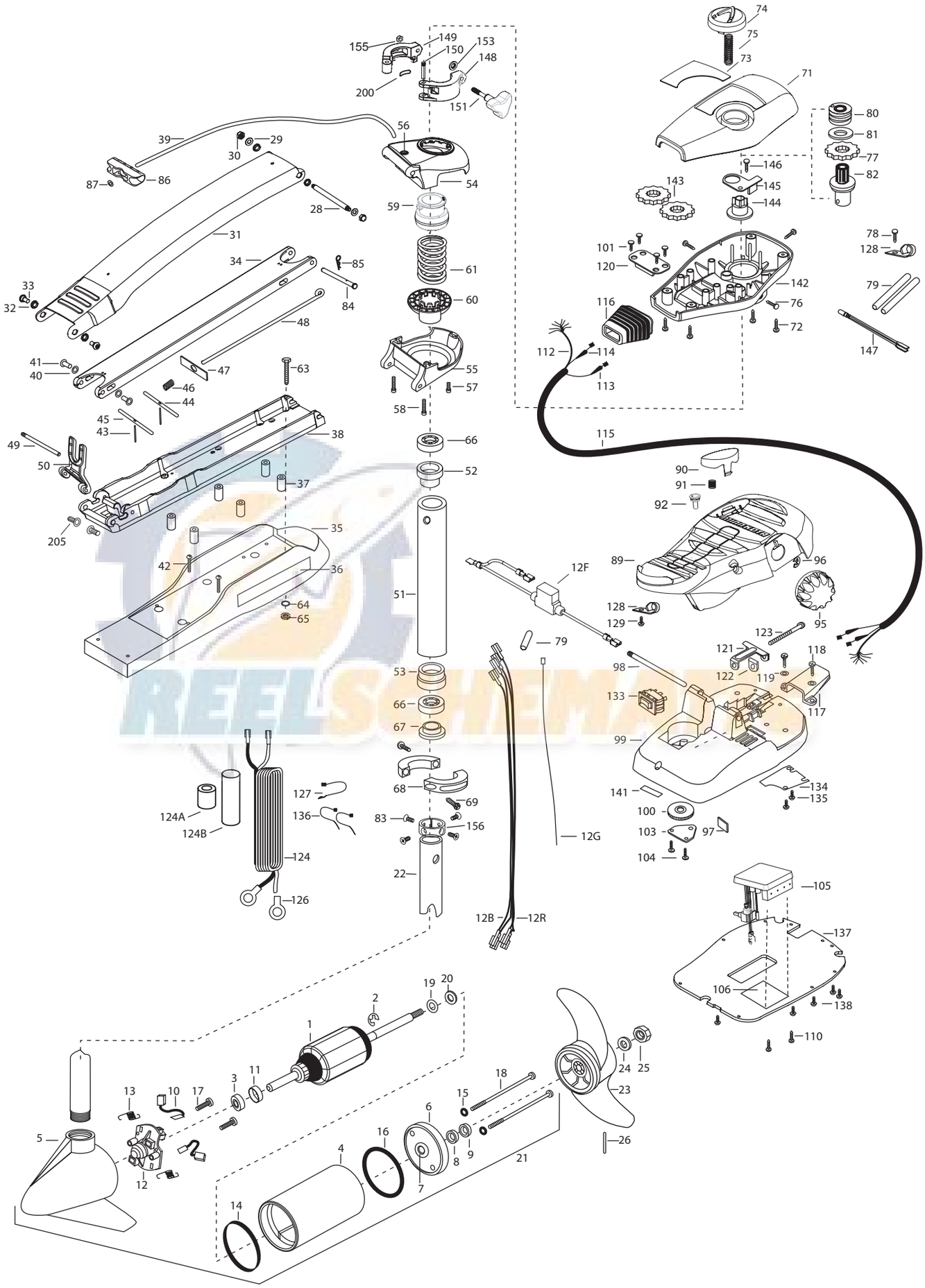
MAXXUM 55
55 lbs Thrust
12 Volt 50 Amps
52” SHAFT



1	2-100-121	ARMATURE ASSEMBLY 12V 3.62 FW SW	47	2262703	SPRING STOP- MAXXUM	101	2223430	SCREW- #8X3/4 PPH TYPE 25 SS [4.EA]
2	788-015	RETAINING RING	48	2153604	EYE SHAFT- 2LOCKBAR LNG	103	2266400	COVER- PULLEY
3	140-010	BALL BEARING	49	2260506	HINGE-PIN HEADLESS ZINC	104	2301310	SCREW- 8-18 X 1/2 [4.EA]
4	2-200-101	CENTER HOUSING ASSEMBLY 3.62 TXT MAG	50	2293811	YOKE- MAKXUM MOUNT,POLYPROPYLENE	105	2264055	CNTROL BOARD ASSEMBLY 12V MAX
5	421-065	HOUSING BRUSH END 3.62 TXT	■	2772016	TUBE W/BEARING RACE ASSEMBLY	106	2365107	INSULATING PAD (2.3X3.2)
6	2-400-101	PLAIN END HOUSING ASSEMBLY	51	2272067	TUBE OUTER-24" 4 HOLES	110	2223455	SCREW- 10-32 X 1/2" [2.EA]
7	144-049	BEARING - FLANGE (SERVICE CENTER ONLY)	52	2266260	BEARING RACE	112	2261220	WIRE HARNESS AT & MAX
8	880-003	SEAL	53	2266220	BEARING RACE- STEEL	113	2267505	CABLE ASSEMBLY- RIGHT (5')
9	880-006	SEAL WITH SHIELD	■	2991762	BOWGUARD ASSEMBLY- FT CTRL,FW	114	2267515	CABLE ASSEMBLY- LEFT (5')
10	188-036	BRUSH ASSEMBLY [2.EA]	54	2772319	BRACKET BASE TOP/EYELET ASSEMBLY	115	2265430	CABLE JACKET (5')
11	725-050	BRUSH RETENTION- PAPER TUBE	*55	2991771	BRKT BOTTOM/BEARING FW ASSEMBLY	116	2265110	BOOT- CONTROL BOX
12	738-036	BRUSH PLATE W/HOLDER	56	2772352	EYELET- KIT	117	2265115	BOOT- FOOT PEDAL BASE
12B	640-008	BRUSH LEAD BLK 10 AWG	57	2263423	SCREW 5/16-18 X 1" SHCS ZINC	118	2372100	SCREW- 8-18X5/8 THD [2.EA]
12R	640-107	BRUSH LEAD RED 10 AWG	58	2263425	SCREW 5/16-18 X 2 1/2" SHCS [2.EA]	119	2261714	WASHER- MAXXUM FT PDL [2.EA]
12G	640-316	GROUND WIRE 52" (US MODELS ONLY)	59	2071541	SPRING SLEEVE- UPPER	120	2261901	BRACKET- CONDUIT
12F	2218200	FUSE HOLDER (US MODELS ONLY)	60	2071535	SPRING SLEEVE- LOWER	121	2263210	BRACKET- CONDUIT ADJUST
13	975-040	SPRING - TORSION [2.EA]	61	2262706	SPRING- BOWGUARD, NIK PL	122	2263104	NYLOCK KEEPER
14	337-036	GASKET	■	2994830	BAG ASSEMBLY- MAXXUM	123	2263463	SCREW- 1/4-20X2" STL PPH
15	701-008	O-RING, THRU-BOLT [2.EA]	*63	2263431	SCREW- 1/4-20 X 3.5 PPH [6.EA]	124	2261233	LEADWIRE- VARIABLE
16	701-081	O-RING	*64	2261713	WASHER- 1/4 FLAT S/S [6.EA]	124A	2307310	BEAD - FERRITE (CE MODELS ONLY)
17	830-007	SCREW- #8-32 [2.EA]	*65	2263103	NUT- 1/4-20 NYLOCK-JAM SS [6.EA]	124B	2075401	HEAT SHRINK 1.10" OD X 3.5" (CE MODELS ONLY)
18	830-042	THRU-BOLT 10-32X8.83 [2.EA]	66	2266000	BEARING BALL- STEEL [2.EA]	126	2020700	TERMINAL RING- 3/8" [2.EA]
19	990-067	WASHER- STEEL THRUST	*67	2266115	BEARING CONE	127	2256300	TIE WRAP- 5.5' BLACK
20	990-070	WASHER- NYLATRON [2.EA]	*68	2261619	COLLAR HALF- ZINC [2.EA]	128	2263201	CLAMP WIRE HARNESS MICRO [2.EA]
21	2097090	MOTOR ASSEMBLY 12V FW VARS 55#	*69	2263452	SCREW- 1/4-20X3/4 [2.EA]	129	2332103	SCREW- 6-20X3/8 THD (SS)
22	2032006	TUBE- COMP 52"	71	2280201	CONTROL BOX COVER	133	2254031	SWITCH- MOM/OFF/CON
■	1378131	PROPELLER KIT	72	2372100	SCREW- 8-18 X 5/8 THD [4.EA]	134	2266412	SWITCH PLATE- FT PEDAL
23	2091160	PROPELLER W.WEDGE 2	73	2275602	DECAL- COVER MAX 55/FC	135	2332103	SCREW- 6-20X3/8 THD SS [2.EA]
24	2151726	WASHER-5/16 SS	74	2990140	DIRECTIONAL INDICATOR	136	2256301	TIE WRAP- 5.5" WHITE [2.EA]
25	2053101	NUT-PROP NYLOC	75	2282730	SPRING- INDICATOR	137	2774512	BOTTOM PLATE- MAX FOOT PEDAL
26	2092600	PIN-DRIVE	76	2053414	SCREW- 8-32 X 1/2 TRI-LOBE [3. EA]	138	9953104	SCREW-8 X 1/2" (SS) [5.EA]
28	2262605	PIN- BWGRD UPPER THREADED ZP	77	2267800	GEAR- INDICATOR	141	2266610	DECAL- ON/OFF SWITCH
29	9908236	WASHER- 1/4 FLAT ZINC [2.EA]	78	2372100	SCREW- 8-18 X 5/8	142	2282500	CONTROL BOX
30	2223100	NUT- TENSION 5/16-18 SS [2.EA]	79	2355410	SHRINK TUBE- 3/8 OD X 2" [2.EA]	143	2267800	GEAR- INDICATOR [2.EA]
■	2991841	MOUNT- BOW ASSY, W/O BG LNG FW MAX	80	2232360	PULLEY- CABLE DRUM	144	2262221	INDICATOR- DRIVE
31	2264246	ARM-UPPER LNG FW	81	2261730	WASHER- NYLON A/T CON	145	2261905	BRACKET/INDICATOR
32	2293501	BUSHING- STAINLESS STEEL [4.EA]	82	2996247	TOP BEARING RACE /PINION DRIVE	146	2301310	SCREW- 8-18X1/2"
33	2263500	BOLT- SHOULDER MAXXUM [2.EA]	83	2223468	SCREW- 8-32 X 7/16 [4.EA]	147	2264015	LIGHT/INDICATOR
34	2994317	ARM-LOWER ASSEMBLY,LNG,FW,EXTRA	84	2262607	PIN- CLEVIS ZP MAXXUM BWGRD	■	2991550	CLAMP COLLAR ASSEMBLY
		[INCLUDES 39, 43–47, 86,87]	85	2260805	CLIP- SPRING ZP MAX BG	148	2071550	CLAMP COLLAR "A"
35	2263913	MOTOR REST LONG MAXXUM	86	2150400	PULL- GRIP	149	2071555	CLAMP COLLAR "B"
36	2265514	DECAL- MAXXUM MOTOR REST [2.EA]	87	2151700	WASHER- EYE SHAFT(.562 OD)	150	2072621	PIN-KNURLED
37	2261505	SPACER- MOTOR REST [6.EA]	89	2994496	FOOT PEDAL/PLUG ASSEMBLY	151	2281505	KNOB-CLAMP COLLAR
38	2773986	BOWPLATE- W/INSERT LG FW TXT	90	2993705	PUSH- BUTTON MAGNET ASSY	153	2071718	WASHER #10 NYLON RETAINING
39	2251601	ROPE (40"), MAXXUM MOUNT	91	2302732	SPRING- LOWER PEDAL	155	2073102	NUT - HEX 1/4 - 28 SS
40	2261708	WASHER- 3/8X1/2X.010 SS [2.EA]	92	2260810	CLIP, REED SWITCH	156	2071560	SPLIT COLLAR
41	2267318	BEARING NYLINER [2.EA]	95	2280115	KNOB- SPEED CONTROL (VAR)	200	2075120	URETHANE PAD
42	2263434	SCREW, 8-18X1" PPH [2.EA]	96	2263000	E-RING THU-ARC	205	2261540	INSERT-THREADED BOWPLATE (2 EA)
43	2152610	SPRING- PIN LOCKBAR [2.EA]	97	2266413	TENSION SCREW PLATE FTPEDAL			
44	2233600	LOCK BAR- BOW MOUNT	98	2260511	PIN- PIVOT A/T FT PDL			
45	2233602	LOCK BAR REAR - ZINC	99	2992102	FT PEDAL BASE/PIN ASSEMBLY			
46	2152700	SPRING- LOCKBAR CAD.PLTD	100	2262301	PULLEY- FOOT PEDAL			

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Maxxum 55 is 12-volt only!

