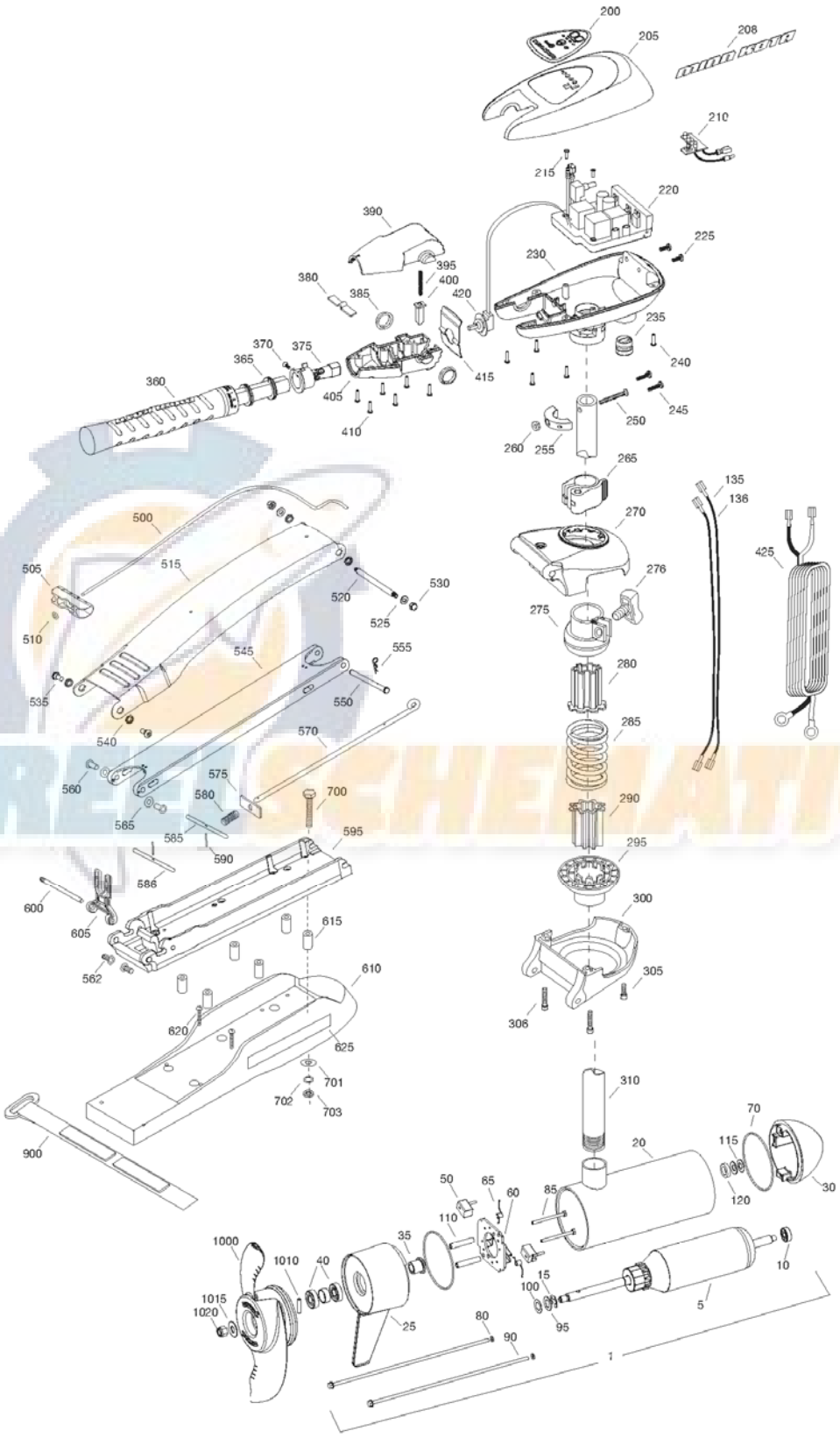
MAXXUM 80/HC
80 LBS THRUST
24 VOLT 56 AMPS
52" SHAFT

for use with "O" serial numbers
2-year warranty



Item	P/N	Description	Qty
1	2316217	24V Motor 52” FW	1
5	2-100-214	Armature assembly	1
10	140-010	Bearing	1
15	788-040	Retaining ring	1
20	2-200-160	Center housing assemby	1
25	2-300-160	Brush end housing assembly	1
30	421-276	Plain end housing assembly STD	1
35	144-017	Flange bearing	1
40	880-025	Seal	2
50	188-094	Brush	2
60	9-738-004	Brush plate assembly	1
65	975-041	Brush spring	2
70	701-043	O-ring, motor	2
80	701-009	O-ring, thru-bolt	2
85	830-027	Screw, 10-32 x 2	2
90	830-094	Thru-bolt	2
95	990-051	Washer, steel	2
100	990-052	Washer, nylatron	2
110	973-025	Spacer, brush plate	2
115	992-010	Washer, Belleville	2
120	992-045	Spacer, thrust	1
135	640-018	Leadwire, black	1
136	640-123	Leadwire, red	1
■	2889460	Seal and O-ring Kit	
200	2185615	Decal, c-box cover	1
205	2060295	C-box cover	1
208	2065665	Decal - MinnKota	2
210	2074071	Battery meter, 24v FW	1
215	2043427	Screw, #8 x 7/8 SS	2
220	2184017	Control board, 24/36V	1
■	2888411	Potentiometer Replacement Kit	
225	2303434	Screw, #8-30 x 5/8 SS	2
230	2062501	Control box, VARS, FW	1
235	2062905	Strain relief	1
240	2303412	Screw, #6 x 5/8 SS	6
245	2263434	Screw, #8 x 1 SS	2
250	2383407	Screw, #10-24 x 2 SS	1
255	2061515	Collar, c-box	1
260	2383124	Nut, 10-24, nylock, SS	1
265	2991521	Cam lock/depth collar assy	1
■	2991760	Bowguard Assembly [270-306]	1
270	2261976	Bracket, top	1
275	2261525	Spring sleeve, Upper	1
276	2011365	Knob, collar	1
280	2264702	Tube insert, bowmount	2
285	2262711	Spring, bowguard	1
295	2261535	Spring sleeve, Lower	1
300	2991775	Bracket Assy, bottom	1
305	2263423	Screw, 5/16 x 1” SHCS ZP	1
306	2263425	Screw, 5/16 x 2.5” SHCS ZP	2
310	2032068	Tube Composite 52”	1

Item	P/N	Description	Qty
■	2990957	Handle assy, VARS [360-410]	1
360	2990456	Grip/handle assy, VARS [360-375]	1
365	2060015	Bearing, handle	2
370	2063405	Screw, #6 PFH SS	1
375	2884092	Yoke / spider assy, VARS	1
380	2302742	Spring, detent, off	1
385	2060005	Bearing, handle pivot	2
390	2060900	Handle pivot, top	1
395	2302745	Spring, release button	1
400	2063700	Button, release	1
405	2060905	Handle pivot, bottom	1
410	2303412	Screw, #6 x 5/8 SS	6
415	2062715	Spring, handle pivot	1
420	2061700	Washer, pot holder	1
425	2992521	Leadwire assy	1
■	2991840	Mount, Bow Assy W/ Bowguard [270-306], [500-625]	1
500	2251601	Rope	1
505	2150400	Pull grip	1
510	2151700	Washer	1
515	2264241	Arm, upper, std, fw	1
520	2262605	Pin, bowguard, upper	1
525	9908236	Washer, 1/4”, ZP	2
530	2223100	Nut, 5/16-18 SS	2
535	2263500	Bolt, shoulder	2
540	2293501	Bushing, SS	2
545	2994307	Arm, Lower, std, fw	1
550	2262607	Pin, clevis ZP	1
555	2260805	Spring, clip	1
560	2261318	Bushing, nyliner	2
562	2261540	Insert-threaded bowplate	2
565	2261708	Washer, spacer, .010 thk	2
570	2153602	Eyeshaft, ZP	1
575	2262703	Spring stop	1
580	2152700	Spring, lock bar	1
585	2233622	Lock bar, front, ZP	1
586	2233620	Lock bar, back, ZP	1
590	2152610	Spring pin	2
595	2773987	Bowplate w/ insert, std, fw	1
600	2260506	Hinge pin, ZP	1
605	2293811	Yoke, Max	1
610	2263912	Motor rest, std, fw	1
615	2261505	Spacer, motor rest	6
620	2263434	Screw, #8, SS	2
625	2265514	Decal, motor rest	2
■	2994830	Bag assembly	1
700	2263431	Screw, 1/4-20 x 3 1/2” PPH, SS	6
701	2301720	Washer, rubber mounting	6
702	2261713	Washer, 1/4 SS	6
703	2263101	Nut, 1/4-20 Nylock, SS	6

Item	P/N	Description	Qty
900	2263804	Strap, hold down	1
■	1378132	Propeller kit WW2	
■	2994876	Propeller bag assy	
1000	2331160	Propeller WW2	1
1010	2262658	Drive pin, large	1
1015	2091701	Washer, prop, large	1
1020	2093101	Nut, nylock, prop, large	1

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

12-24-36 VOLT VARIABLE SPEED MODELS

THIS IS A UNIVERSAL MULTI-VOLTAGE DIAGRAM. DOUBLE CHECK YOUR MOTORS VOLTAGE FOR PROPER CONNECTIONS

Over-Current Protection Devices not shown in illustrations.

Maxxum 80 is 24-volt only!

