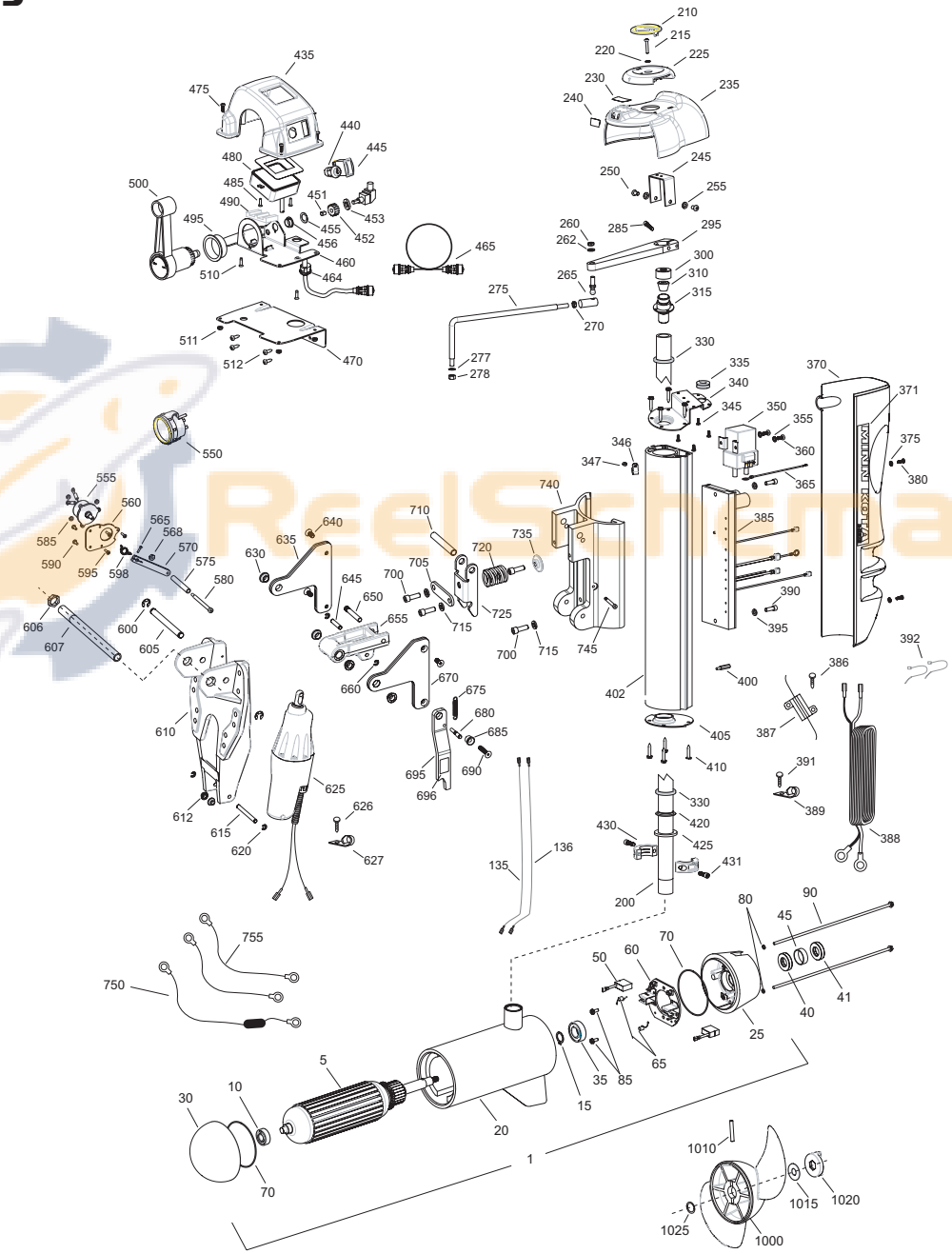
E-Drive
Remote Steer
Moteur E-Drive dirigé lointain

This page provides MinnKota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased.

Tools required but not limited to: Flat Head screw driver, Phillips screw driver, Socket set, Pliers, wire Cutters.



In the U.S.A., replacement parts may be ordered directly from MINN KOTA Parts Dept., 121 Power Drive,P.O. Box 8129 Mankato, Minnesota 56002-8129. In Canada, parts may be ordered from any of the Canadian Authorized Service Centers shown on the enclosed list. Be sure to provide the

Aux É.-U., les pièces de rechange peuvent être commandées directement du département MINN KOTA Parts Dept., 121 Power Drive, P.O. Box 8129 Mankato, Minnesota 56002-8129. Au Canada, elles doivent l'être des Centres de réparation canadiens agréés compris sur la liste ci-jointe. Assurez-

Item	P/N	Description	Qty
1	2357000	Motor Assembly	1
5	2-100-210	Armature assembly	1
10	140-011	Bearing, plain end	1
15	788-075	Retaining ring	1
20	2-200-220	Center housing assemby	1
25	2-300-210	Brush end housing assembly	1
30	421-310	Plain end housing assembly	1
35	140-013	Bearing, brush end	1
■	2884460	Seal & Oring Kit (40, 41, 70, & 80)	
40	880-027	Seal	1
41	880-029	Seal w/Line Cutter	1
45	725-097	Paper tube	1
50	188-096	Brush	2
60	2-600-210	Brush plate assembly	1
65	975-041	Brush spring	2
70	701-044	O-ring, motor	2
80	701-009	O-ring, thru-bolt	2
85	2053410	Screw, 8-32	2
90	830-096	Thru-bolt	2
135	640-030	Leadwire, black	1
136	640-130	Leadwire, red	1
200	2042011	Tube, Motor	1
210	2056700	Pointer	1
215	2263447	Screw, #8	1
220	2371715	Lockwasher, #8	1
225	2050110	Pointer knob	1
230	2045600	Decal, top	1
235	2050211	Shroud	1
240	2045610	Decal, side	1
245	2041910	Bracket, indicator	1
250	2043416	Screw, 1/4-28 BHCS	2
255	9950357	Lockwasher, 1/4	2
■	2774211	Drag link assy	1
260	2383104	Nut, 3/8-24 nylock	1
262	9909003	Lockwasher, 3/8	1
265	2383515	Quick disconnect	1
270	2263105	Nut, 3/8-24	1
275	2044211	Drag link	1
277	990-067	Washer, thrust	1
278	2263105	Nut, 3/8-24	1
285	2263453	Bolt 1/4-20 x 1	1
295	2044200	Arm, steering	1
300	9950339	Cap, motor fitting	1
310	2382900	Grommet, split	1
315	2046201	Bearing race, main E-drive	1
325	2042620	Pin, spring	1
330	2266000	Beaing, steel ball	1
335	2042905	Grommet	1
340	2040207	Cap-top	1
345	2372100	Screw, 8-18 x 5/8	5
350	2040701	Contactor	1
355	2261718	Washer, lock - #10	2
360	2223454	Screw, 10-32 x 1/2	2
365	2040600	Wire, connecting 10 ga red	1
370	2050220	Shield, extrusion, vantage	2
371	2045611	Decal, shield, E-drive	1
375	2371715	Lockwasher, #8	2
380	2332101	Screw, 8-32 x 1/2	2
385	2044009	Control Board, E-drive	1
386	2043418	Screw, 4-40 x 3/8	2
387	2994071	Resistor, E-drive	1
388	2040605	Leadwire, prime power	1
389	2263201	Cable clamp, 9/16	1
390	9954533	Screw, 1/4-20 x 3/4 SHCS	2
391	2053415	Screw, 8-32 x 3/8	1
392	9950433	Tie wrap	4
395	9950357	Lockwasher, 1/4	2
400	2042911	Stand-off	1
402	2046510	Extrusion, main, E-drive	1
405	2040200	Cap-bottom, E-drive	1
410	2053413	Screw 10-16 x 1 type AB	8
420	2266115	Bearing cone	1
425	2041700	Washer 1 3/16 x 1 3/4	1
430	2261622	Collar half, alum	2
431	2263453	Screw, 1/4-20 x 1 SHCS	2
■	2770217	Throttle assembly [435-512]	1
435	2040215	Throttle cover	1
440	2044025	Switch, key	1
445	2044020	Switch, tilt	1
451	2042705	Spring knob	1
452	2042200	Gear, potentiometer	1
455	2043110	Nut, speed	1
456	2047315	Bearing, nyliner	1
460	2041915	Base, throttle	1
464	2042900	Strain relief	1
465	2047412	Cable, throttle	1
470	2041930	Bracket, mounting	1
475	2332101	Screw, #8-32	4
480	2044014	LCD/Cable assy [465]	1
485	2302100	Screw, #6	2
490	2042701	Spring, handle	1
500	2880900	Throttle handle w/ decal	1
510	2043408	Screw, #8	2
511	2303112	Nut, #8-32	4
512	2043412	Screw, #8-18	4
550	2044030	Tilt gauge	1
■	2778407	Tilt send assy w/o gauge [555-598]	1
555	2998405	Potentiometer assy	1
560	2041937	Tilt bracket	1
565	2043402	Screw, #4	1
568	2013110	Nut, #10-24	1
570	2044221	Tilt sender arm	1

* This item is part of an assembly. This item cannot be sold separately due to machining and /or assembly that is required.

MODEL and SERIAL numbers of your motor when ordering parts. Please use the correct part numbers from the parts list. Payment for any parts ordered from the MINN KOTA parts department, may be by cash, personal check, Discover Card, MasterCard or VISA. To order, call 1-800-227-6433 or FAX 1-800-527-4464.

vous de fournir les numéros de MODÈLE et SÉRIE de votre moteur quand vous commandez des pièces. Veuillez utiliser les numéros de pièces corrects de la liste de pièces. Les pièces commandées du département de pièces de MINN KOTA peuvent être payées en argent liquide, par chèque personnel, carte de crédit DISCOVER, MasterCard ou VISA. Pour commander, composez le 1-800-227-6433 ou par télécopie le 1-800-527-4464 (É.-U.).

Item	P/N	Description	Qty	Item	P/N	Description	Qty
575	2042005	Roller tube	1				
580	2043500	Shoulder bolt	1				
585	2043112	Nut, #6	3				
590	2053415	Screw #8	2				
595	2043400	Screw #6	3				
598	2042711	Torsion spring	1				
600	2043000	E-ring, .500	2				
605	2042614	Pin, pivot, upper	1				
606	9950825	Nut, steering, hex	1				
607	2042000	steering tube	1				
610	2041981	Bracket, machined	1				
612	2047323	Bushing, I-Glide	2				
615	2042612	Pin, lower, actuator	1				
620	2263006	E-ring 5/16	4				
625	2992804	Actuator assy w/ terminals	1				
626	2053415	Screw, 8-32 x 3/8	2				
627	2040721	Clamp, cable 3/8	2				
630	2047302	Bearing, flange	4				
635	2770801	Link, upper, right side	1				
640	2043420	Screw, 5/16-18 x 3/4	3				
645	2042610	Pin, upper, actuator	1				
650	2042618	Pin, latch, breakaway	1				
■	2774305	Arm assy [655, 630(2)]	1				
655	2044301	Arm- actuator, machined	1				
660	2263006	E-ring, 5/16	4				
670	2770802	Link, upper, left side	1				
675	2042722	Spring, extension	1				
680	2042624	Pin, stabilizer	1				
685	2047320	Bushing, tilt arm	1				
690	2043428	Screw, 5/16-18 x 1 1/2	1				
695	2774309	Arm, stabilizer [695-696]	1				
696	2045630	Warning Decal	1				
700	9954533	Screw, 1/4-20 x 3/4 SHCS	4				
705	2041940	Plate, latch, breakaway	1				
710	2042616	Pin, upper, breakaway	1				
715	9950357	Lockwasher 1/4	4				
720	2042715	Spring, breakaway	1				
725	2047200	Latch, breakaway	1				
735	2041500	Shim washer, breakaway	1				
740	2041810	Extrusion, breakaway	1				
745	2043504	Bolt, shoulder 1/4-20 x 1 1/4	1				
750	2998200	Circuit breaker assy	1				
755	2340610	connector cable	2				
■	1378140	Propeller kit	1				
1010	2352602	Drive pin	1				
1015	2091701	Washer, prop	1				
1020	2198401	Nut, nylock, prop, Anode	1				
1025	2374611	O-ring, prop	1				
■	2994882	Mounting bag kit (3/8 hardware)	1				

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