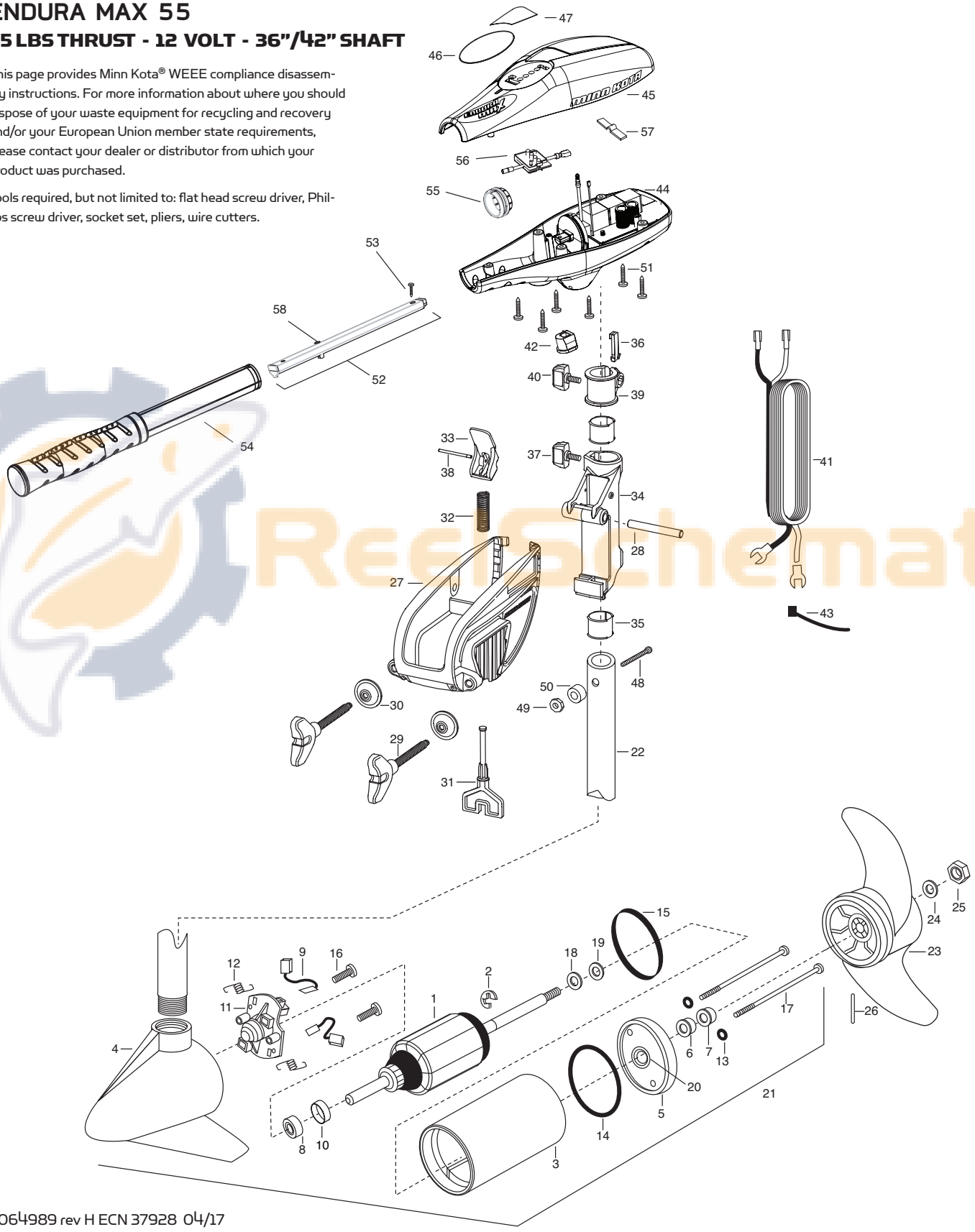
PARTS DIAGRAM

ENDURA MAX 55

55 LBS THRUST - 12 VOLT - 36"/42" SHAFT

This page provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased.

Tools required, but not limited to: flat head screw driver, Phillips screw driver, socket set, pliers, wire cutters.



2064989 rev H ECN 37928 04/17

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PARTS LIST

ENDURA MAX 55

55 LBS THRUST - 12 VOLT - 36"/42" SHAFT

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2-100-117	ARMATURE ASSEMBLY 12V 3.62
2	1	788-015	RETAINING RING
3	1	2-200-101	HOUSING ASSEMBLY CENTER 3.62 TXT
4	1	421-065	BRUSH END HOUSING ASSEMBLY 3.62
5	1	2-400-101	PLAIN END HOUSING ASSEMBLY 3.62
6	1	880-003	SEAL
7	1	880-006	SEAL W/SHIELD
8	1	140-010	BALL BEARING
9	2	188-036	BRUSH ASSEMBLY
10	1	725-050	BRUSH RETENTION — PAPER TUBE
11	1	738-036	BRUSH PLATE W/HOLDER 3.62
12	2	975-040	TORSION SPRING
13	2	701-008	O-RING — THRU BOLT
14	1	701-081	O-RING
15	1	337-036	GASKET
16	2	830-007	SCREW — SELF THREAD #8-32X1.0
17	2	830-042	THRU BOLT #8-32X8.83
18	1	990-067	WASHER — STEEL THRUST
19	1	990-070	WASHER — NYLATRON
20	1	144-049	FLANGE BEARING (SERVICE ONLY)
21	1	2097073	MOTOR ASSEMBLY 12 V 3.62 VARIABLE SPD 36"
21	1	2097074	MOTOR ASSEMBLY 12 V 3.62 VARIABLE SPD 42"
22	1	2032046	36" COMPOSITE TUBE
22	1	2032047	42" COMPOSITE TUBE
■	1	1378170	PROPELLER KIT (INCLUDES 23-26)
23	1	2091170	PROPELLER 3.62 HUB DIA
24	1	2151726	WASHER — 5/16 STD SS
25	1	2053101	NUT — PROP NYLOCK (MED) SS
26	1	2092600	DRIVE PIN
■	1	2771818	BRACKET & HINGE ASSEMBLY (INCLUDES 27-28)
■	1	2771910	BRACKET ASSEMBLY (INCLUDES 27, 29, 30)
*27	1	2061910	BRACKET

ITEM	QTY	PART NUMBER	DESCRIPTION
28	1	2060510	PIN — HINGE PIN
*29	2	2061300	SCREW — CLAMP
*30	2	2011710	WASHER — CLAMP SCREW
31	1	2063605	PLASTIC T-BAR
32	1	2062706	T-BAR SPRING
33	1	2067201	BLACK TILT LEVER
34	1	2061810	PLASTIC HINGE
35	2	2037301	BUSHING HINGE
36	1	2062800	SNAP-IN TENSION BLOCK
37	1	2011385	SCREW — TENSION/KNOB
38	1	2060515	TILT LEVER PIN
39	1	2061520	DEPTH COLLAR
40	1	2011365	SCREW — COLLAR/NEW KNOB
41	1	2050609	LEADWIRE (WITH 10GA HD SPADE TERMINAL)
42	1	2062905	STRAIN RELIEF
43	1	2026300	TIE WRAP
44	1	2994040	CONTROL BOX
45	1	2060225	CONTROL BOX COVER
46	1	2065718	DECAL COVER ENDURA MAX 55
47	1	2065730	COVER DECAL
48	1	2033401	SCREW — #10-24 X 1-3/4
49	1	2383124	NUT — 10-24 HEX
50	1	2061720	NYLON WASHER
51	6	2012100	SCREW — #8-18 X 5/8
52	1	2990924	INNER HANDLE ASSEMBLY
53	1	2012104	SCREW — #6 X 1/2" SS
54	1	2990913	OUTER HANDLE ASSEMBLY
55	1	2060009	FRONT BEARING
56	1	2074070	BATTERY METER 12V
57	1	2302742	DETENT SPRING - OFF
58	1	2882726	BALL DETENT, RTNR SPRNG ASM KIT
■	1	2888460	SEAL AND O-RING KIT (INCLUDES 6-7, 13-15)

■ This item is part of an assembly.
* This item is part of a kit and only listed for viewing purposes.

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