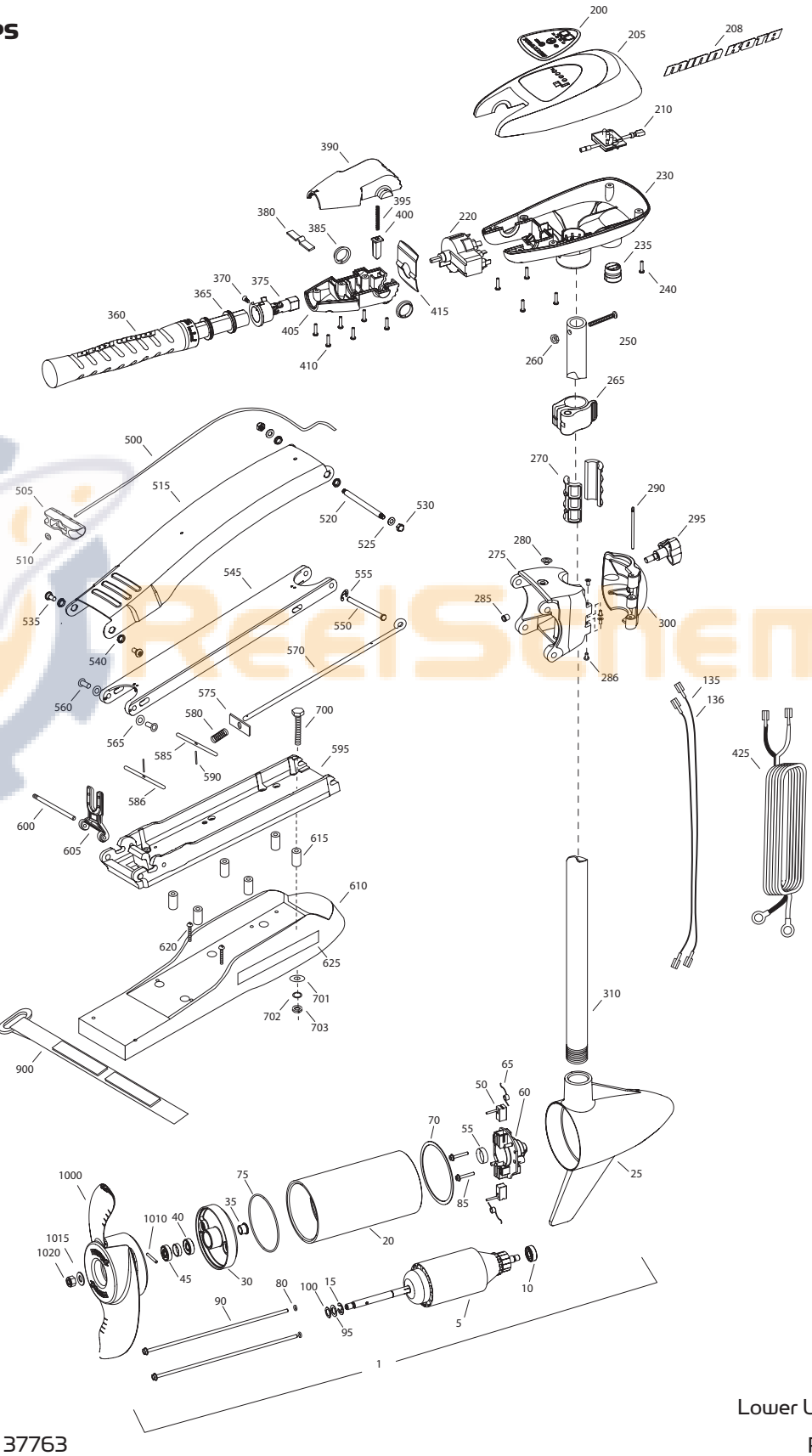
PARTS DIAGRAM

RIPTIDE MAXXUM 70/SC LATCH & DOOR

70 LBS THRUST
24 VOLT - 42 AMPS
52" SHAFT



Lower Unit Parts 5/1/2018

Part #2194951 ECN 37763

Rev J 10/16

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PARTS LIST

RIPTIDE MAXXUM 70/SC LATCH & DOOR

70 LBS THRUST - 24 VOLT - 52" SHAFT

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	2096066	24V MOTOR 52" SW
5	1	2-100-128	ARMATURE ASSEMBLY
10	1	140-010	BEARING
15	1	788-015	RETAINING RING
20	1	2-200-304	CENTER HOUSING ASSEMBY
25	1	2-300-338	BRUSH END HOUSING ASSEMBLY
30	1	2-400-337	PLAIN END HOUSING ASSEMBLY
35	1	144-049	FLANGE BEARING
40	1	880-003	SEAL
45	1	880-006	SEAL WITH SHIELD
50	2	188-038	BRUSH
55	1	725-050	PAPER TUBE
60	1	9-738-038	BRUSH PLATE ASSEMBLY
65	2	975-042	BRUSH SPRING
70	1	337-036	GASKET
75	1	701-081	O-RING, MOTOR
80	2	701-008	O-RING, THRU-BOLT
85	2	830-007	SCREW, 8-32
90	2	830-008	THRU-BOLT
95	2	990-067	WASHER, STEEL
100	2	990-070	WASHER, NYLATRON
135	1	640-023	LEADWIRE, BLACK
136	1	640-129	LEADWIRE, RED
■		2888460	SEAL AND O-RING KIT
200	1	2195657	DECAL, C-BOX COVER
205	1	2060296	C-BOX COVER
208	2	2325666	DECAL - MINNKOTA
210	1	2074081	BATTERY METER, 12V SW
212	1	2070304	WIRE, BATTERY METER BLK
	1	2070305	WIRE, BATTERY METER RED
220	1	2064028	SWITCH 5 SPEED
230	1	2062506	CONTROL BOX, 5 SPD, SW
235	1	2062905	STRAIN RELIEF
240	6	2303412	SCREW, #6 X 5/8 SS
250	1	2033403	SCREW, #10-24 X 2 SS
260	1	2383124	NUT, 10-24, NYLOCK, SS
265	1	2991521	CAM LOCK/DEPTH COLLAR ASSY
■	1	2991808	HINGE & DOOR ASSEMBLY [270-300]
270	1	2151532	HINGE SLEEVE
275	1	2991782	HINGE BASE ASSEMBLY
280	2	2232315	EYELET SS
285	1	2264706	INSERT, HINGE BASE
286	4	2236001	BUSHING, NYLINER
290	1	2262642	PIN, HINGE DOOR
295	1	2260902	KNOB, DOOR
300	1	2261859	HINGE DOOR
310	1	2002014	TUBE COMPOSITE 52"
■	1	2990956	HANDLE ASSY, 5SPD [360-410]
360	1	2990451	GRIP/HANDLE ASSY, 5SPD [360-375]
365	2	2060015	BEARING, HANDLE
370	1	2063405	SCREW, #6 PFH SS
375	1	2884091	YOKE / SPIDER ASSY, 5SPD
380	1	2302742	SPRING, DETENT, OFF
385	2	2060005	BEARING, HANDLE PIVOT
390	1	2060900	HANDLE PIVOT, TOP
395	1	2302745	SPRING, RELEASE BUTTON

ITEM	QTY	PART NUMBER	DESCRIPTION
400	1	2063700	BUTTON, RELEASE
405	1	2060905	HANDLE PIVOT, BOTTOM
410	6	2303412	SCREW, #6 X 5/8 SS
415	1	2062715	SPRING, HANDLE PIVOT
425	1	2992523	LEADWIRE ASSY SC
■	1	2991845	MOUNT, BOW ASSY W/ BOWGUARD (500-625)
500	1	2251601	ROPE
505	1	2150400	PULL GRIP
510	1	2151700	WASHER
515	1	2264244	ARM, UPPER, STD, SW
520	1	2262604	PIN, BOWGUARD, UPPER
525	2	2261722	WASHER, 1/4", ZP
530	2	2223100	NUT, 5/16-18 SS
535	2	2263500	BOLT, SHOULDER
540	2	2293501	BUSHING, SS
545	1	2994351	ARM, LOWER, STD, SW
550	1	2262622	PIN, CLEVIS ZP
555	1	2263011	E-CLIP
560	2	2267318	BUSHING, NYLINER
565	2	2261708	WASHER, SPACER, .010 THK
570	1	2153603	EYESHAFT
575	1	2262703	SPRING STOP
580	1	2152701	SPRING, LOCK BAR
585	1	2233621	LOCK BAR, FRONT
586	1	2233623	LOCK BAR, BACK
590	2	2152612	SPRING PIN
595	1	2773983	BOWPLATE W/ INSERT, STD, SW
600	1	2260505	HINGE PIN, ZP
605	1	2293811	YOKE, MAX
610	1	2263917	MOTOR REST, STD, SW
615	6	2261505	SPACER, MOTOR REST
620	2	2263434	SCREW, #8, SS
625	2	2065677	DECAL, MOTOR REST
■	1	2994830	BAG ASSEMBLY
700	6	2263431	SCREW, 1/4-20 X 3 1/2" PPH, SS
701	6	2301720	WASHER, RUBBER MOUNTING
702	6	2261713	WASHER, 1/4 SS
703	6	2263101	NUT, 1/4-20 NYLOCK, SS
900	1	2263804	STRAP, HOLD DOWN
■		1378131	PROPELLER KIT WW2
■		2994875	PROPELLER BAG ASSY
1000	1	2091160	PROPELLER WW2
1010	1	2092600	DRIVE PIN, SMALL
1015	1	2151726	WASHER, PROP, SMALL
1020	1	2198400	NUT, NYLOCK, PROP, ANODE

■ THIS ITEM IS PART OF AN ASSEMBLY.

*THIS ITEM IS PART OF A KIT AND ONLY LISTED FOR VIEWING PURPOSES.

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