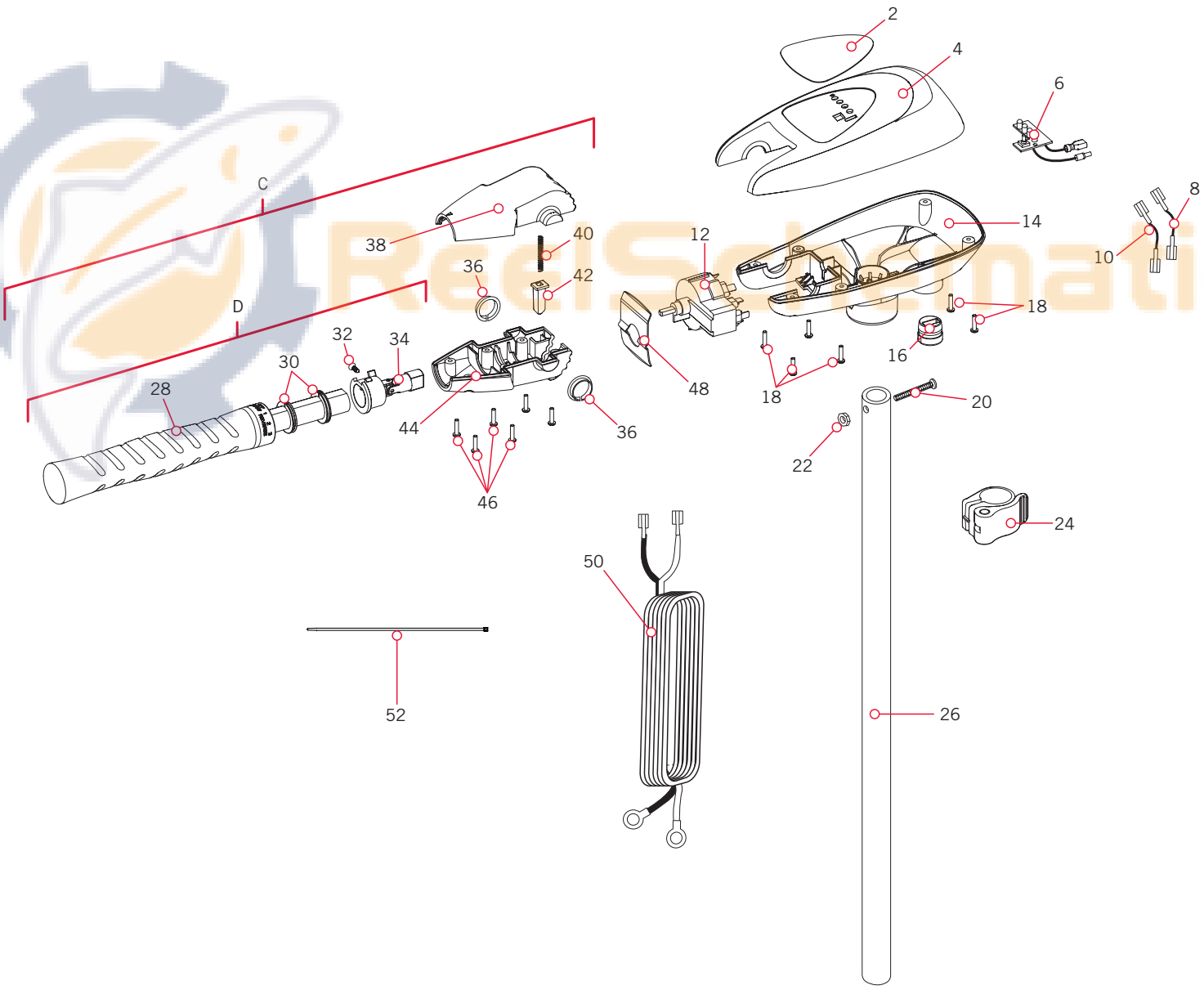
PARTS DIAGRAM & PARTS LIST

MAXXUM 70 HC/SC - 70 LBS THRUST - 24 VOLT - 52” SHAFT

The parts diagram and parts list provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased. Tools required, but not limited to: flat head screwdriver, Phillips screwdriver, socket set, pliers, wire cutters.

MAXXUM 70 CONTROL HEAD

Control Head Parts Diagram



Part #2184916 ECN 40108 Rev F 03/20

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Control Head Parts List

Assembly	Part #	Description	Quantity
C	2990465	HANDLE ASM, 5-3 SPEED, TRAXXIS, MK LOGO	1
D	2990467	HANDLE ASM, 5-3 SPD, FW/SW, TRAXXIS HC MODELS MK LOGO	1
Item	**Part #**	**Description**	**Quantity**
2	2185618	DECAL-COVER, MAX70/SC/HC	1
4	2060298	COVER,CONTROL BOX, TRAXXIS FW	1
6	2074071	BATTERY METER, 24V, FW	1
8	2070304	WIRE, BATTERY METER BLK, 7” 20 GA	1
10	2070305	WIRE, BATTERY METER RED, 7” 20 GA	1
12	2064028	SWITCH, 5 SPD FORWARD, 3 REVERSE	1
14	2062505	CONTROL BOX, 5 SPD, FW	1
16	2062905	STRAIN RELIEF, HEYCO 1876	1
18	2303412	SCREW, #6-20 X 5/8 SELF TAP	6
20	2033401	SCREW-#10-24 X 1-3/4 PPH Z/P	1
22	2383124	NUT, 10-24, NYLOCK, ZINC	1
24	2991521	CAM LOCK/DEPTH COLLAR ASSY	1
26	2032068	TUBE COMPOSITE 52”	1
28	✖	GRIP-HANDLE, RAW, TRAXXIS	1
30	2060015	BEARING, HANDLE	2
32	2063405	SCREW-#6 X 1/2" PFH SS TY AB	1
34	2994091	YOKE ASSEMBLY,5-SPEED	1
36	2060005	BEARING, HANDLE PIVOT	2
38	2060900	HANDLE PIVOT, TOP	1
40	2302745	SPRING, RELEASE BUTTON	1
42	2063700	BUTTON, RELEASE	1
44	2060905	PIVOT HANDLE, BTTM	1
46	2303412	SCREW, #6 X 5/8 SS	6
48	2062715	SPRING, HANDLE PIVOT	1
50	2992522	LEADWIRE ASSY-HC BOW S/C 96"	1
52	2186300	TIE WRAP,11.5",TEMP -40 TO 180	1
▲	2187103	MANUAL-MAXXUM / HC	1
▲	2184916	PARTS LIST-MAX70/SC/BG/HC	1
▲	2006809	PRODUCT LABELS,"CAUTION HEAVY"	1

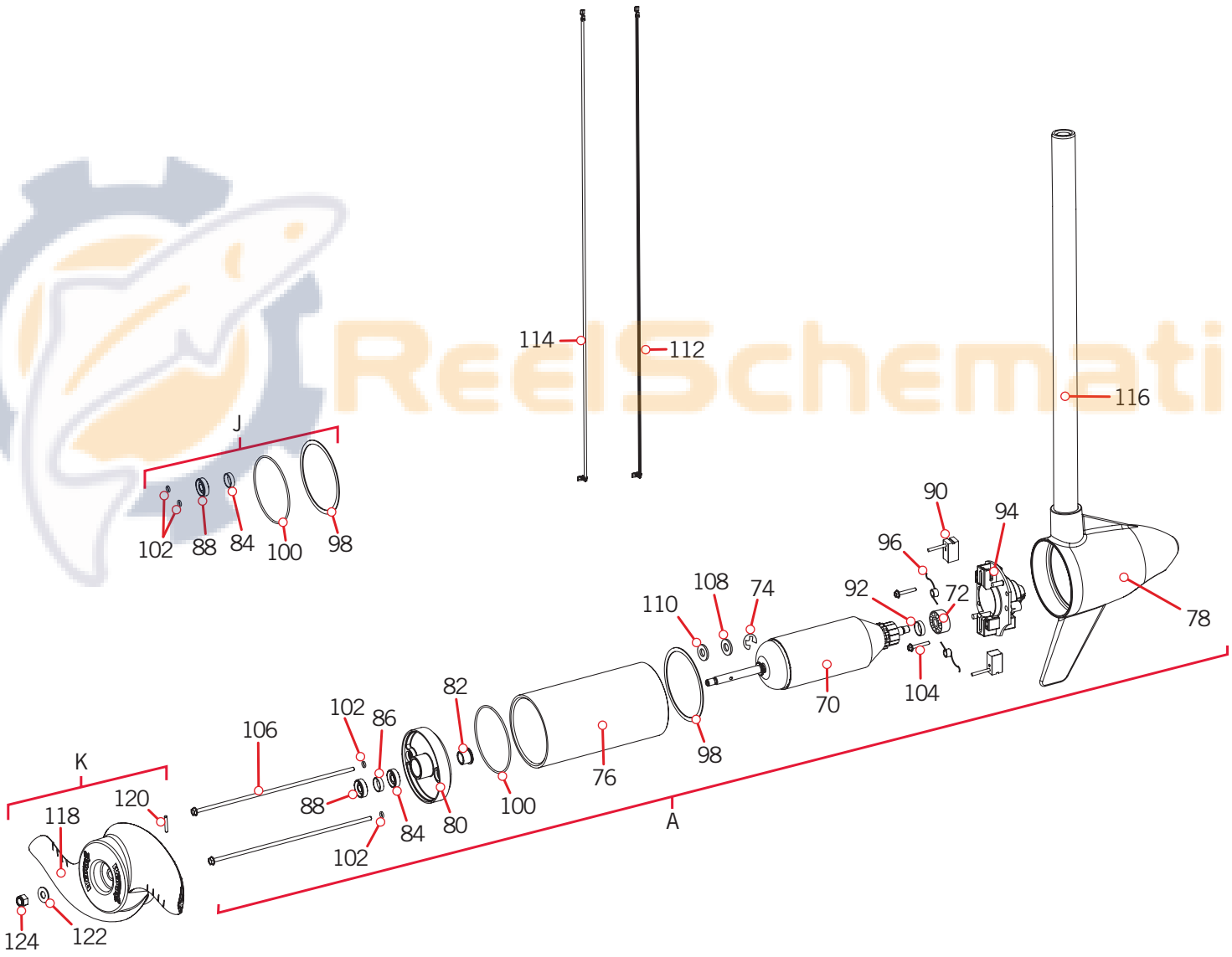
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 70 MOTOR

Motor Parts Diagram



ReelSchematic

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Motor Parts List

Assembly	Part #	Description	Quantity
A	2096065	MTR ASY 24V 3.62 SC 70#FW	1
J	2888460	SEAL & O-RING KIT TURBO PRO	1
K	1378131	PROP KIT	1
Item	**Part #**	**Description**	**Quantity**
70	2-100-128	ARMATURE ASM 24V 3.62",70	1
72	140-010	BEARING - BALL	1
74	788-015	RETAINING RING	1
76	2-200-005	CTR HSG ASY 3.6 FW-MAGNET	1
78	2-300-139M	BRUSH END ASY 24V 3.625 SPCOIL	1
80	2-400-101A	PLAIN END HSG ASY 3.625	1
82	144-049	BEARING - FLANGE	1
84	880-003	SEAL	1
86	725-035	PAPER TUBE - SEAL BORE	1
88	880-006	SEAL WITH SHIELD	1
90	188-038	BRUSH ASSEMBLY, 3.625", 70#	2
92	725-049	PAPER TUBE - BRUSH RETENTION	1
94	738-038	BRUSH PLATE ASSEMBLY	1
96	975-042	SPRING-TORSION, 70# LOWER UNIT	2
98	337-036	GASKET	1
100	701-081	O-RING	1
102	701-008	O-RING	2
104	830-007	SCREW, # 8-32	2
106	830-008	THRU BOLT 10-32 x 9.205	2
108	990-067	WASHER - STEEL THRUST	1
110	990-070	WASHER - NYLATRON	1
112	640-006	LEADWIRE BLK 10 AWG 61 3/4 GPT	1
114	640-115	LEADWIRE RED 10 AWG 63 3/4 GPT	1
116	2032068	TUBE COMPOSITE 52”	1
118	2091160	PROP-WW2 (3 5/8") REAMED	1
120	2092600	PIN-DRIVE 1.06" LG (SS)	1
122	2151726	WASHER-5/16 STD (S/S)	1
124	2053101	NUT-PROP,NYLOC (MED) 5/16 SS	1
▲	✖	BRUSH HOLDER, 3.625",70#	2
▲	✖	RIVET-.25"	4

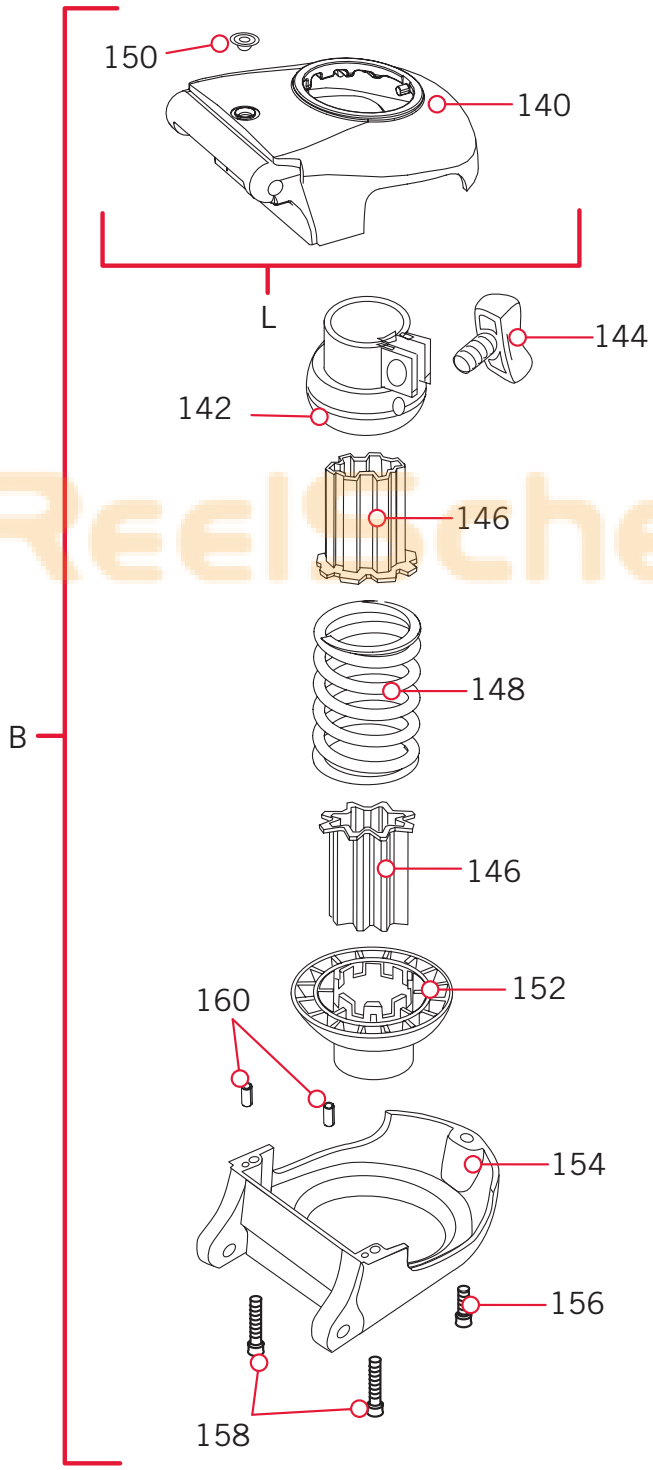
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 70 BOWGUARD

Bowguard Parts Diagram



ReelSchematic

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Bowguard Parts List

Assembly	Part #	Description	Quantity
B	2991760	BOWGUARD ASY-FW,HC NON 3X	1
L	2772319	BRACKET BASE-TOP/EYELET FW	1
Item	**Part #**	**Description**	**Quantity**
140	2261943	BRACKET BASE TOP FW	1
142	2261525	SPRING SLEEVE, UPPER	1
144	2011365	SCREW-COLLAR/NEW KNOB	1
146	2264702	INSERT-TUBE BOWMNT	2
148	2262711	SPRING,BOWGUARD, HC PAINTED	1
150	2262315	EYELET-ROPE,STAINLESS STEEL	1
152	2261535	SPRING SLEEVE, LOWER	1
154	2991775	BRACKET BTTM/BEARING FW ASY	1
156	2263423	SCREW, 5/16 X 1" SHCS ZP	1
158	2263425	SCREW, 5/16 X 2.5" SHCS ZP	2
160	2262632	PIN-SPRING 1/4" X 5/8" SS	2

ReelSchematic

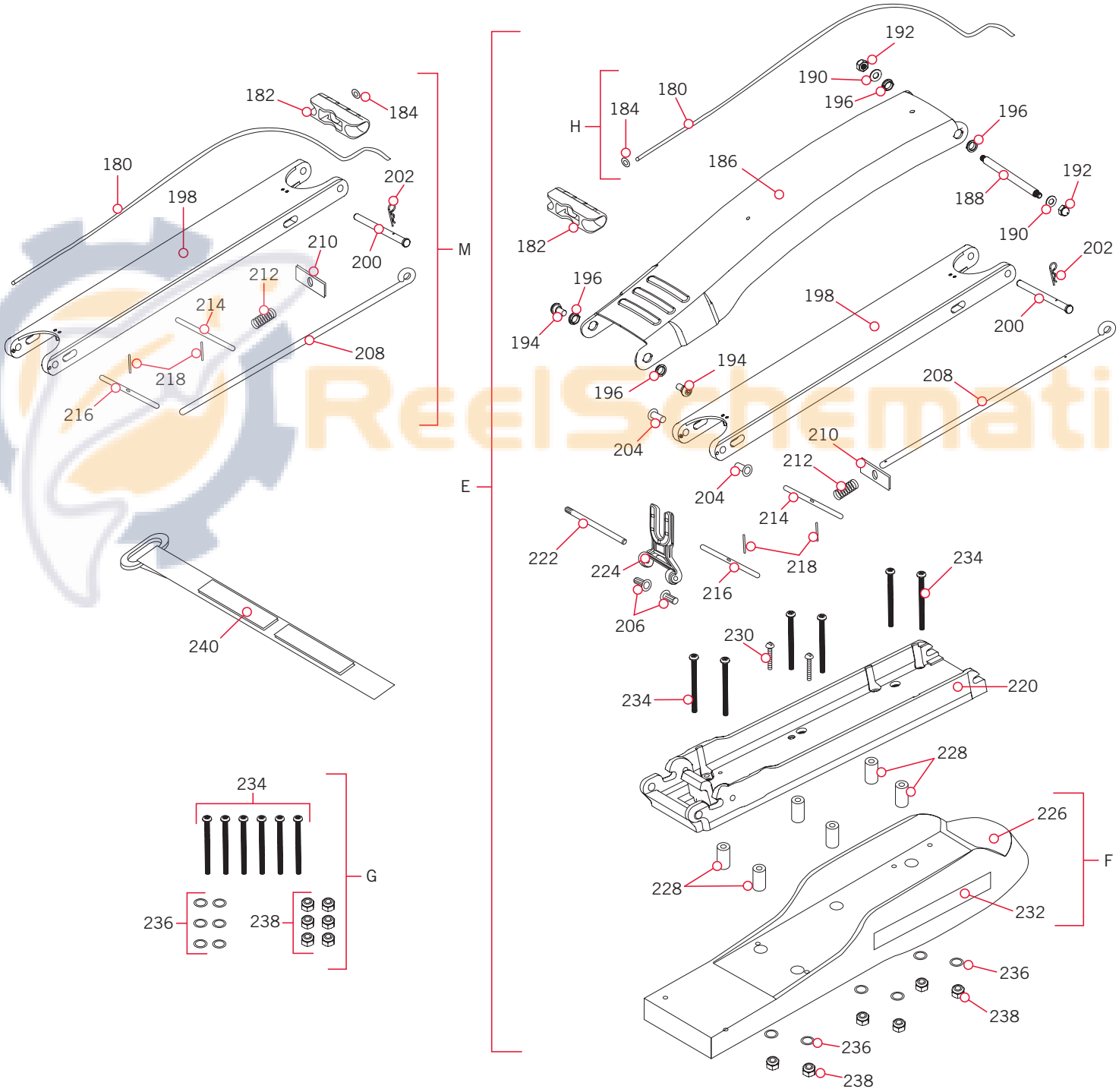
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 70 MOUNT

Mount Parts Diagram



ReelSchematic

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Mount Parts List

Assembly	Part #	Description	Quantity
E	2991659	MNT ASM MAXXUM FW STD	1
F	2999277	MTR REST ASM MAXXUM FW STD	1
G	2994830	BAG ASSY-MAXXUM	1
H	2881601	ROPE W/WASHER(40")MX MT	1
M	2774315	ARM-LOWER ASSY FW STD.	1
Item	**Part #**	**Description**	**Quantity**
180	2251601	ROPE (44.5"), MAXXUM MNT	1
182	2150400	PULL-GRIP	1
184	2151700	WASHER-EYE SHAFT(.562 OD) SS	1
186	2264241	ARM-UPPER STD. FW, TX	1
188	2262605	PIN-BWGRD,UPPER,THREADED,ZP	1
190	9908236	WASHER-1/4 FLAT (ZINC)	2
192	2223100	NUT-5/16-18 NYLOCK S/S	2
194	2263500	BOLT, SHOULDER (MAXXUM)	2
196	2293501	BUSHING, STAINLESS STEEL	4
198	2994307	ARM-LOWER ASSY,STD,FW,EXT	1
200	2262607	PIN-CLEVIS,ZP,MAX BWGRD	1
202	2260805	CLIP-HAIR SPRING,ZP,MAX BG	1
204	2267318	BUSHING,FLANGE,5/16 #5L7-F-642	2
206	2261540	INSERT-THREADED,BOWPLT,MAX	2
208	2153602	EYE SHAFT-2LOCKBAR STD-PLTD	1
210	2262703	SPRING STOP MAXXUM	1
212	2152700	SPRING-(LOCKBAR) CAD.PLTD	1
214	2233622	LOCK BAR, REAR - ZP CRS	1
216	2233620	LOCK BAR-(BOW MNT) ZP CRS	1
218	2152612	SPRING-PIN (LOCKBAR) 18-8 SS	2
220	2993987	BOWPLATE/INS ASY,STD,FW-TX	1
222	2260506	HINGE-PIN (HEADLESS)ZINC	1
224	2293811	YOKE,MAX MNT-POLYPROPYLENE	1
226	2263916	MOTOR REST STD MAXXUM BLK	1
228	2261505	SPACER, MOTOR REST	6
230	2263434	SCREW-#8-18 X 1" PPH S/S	2
232	2265707	DECAL, MOTOR REST MAXXUM FW	2
234	2263431	SCREW-1/4-20 X 3.5 PPH	6
236	2261713	WASHER-1/4 FLAT 18-8 SS	6
238	2263103	NUT-1/4-20 NYLOCK SS	6
240	2263804	STRAP-HOLD DWN,30.5",VLCR	1
▲	2285801	HANG TAG, HOOK AND LOOP STRAP	1
▲	2015800	HANG TAG "CAUTION..TILT HINGE"	1

▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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