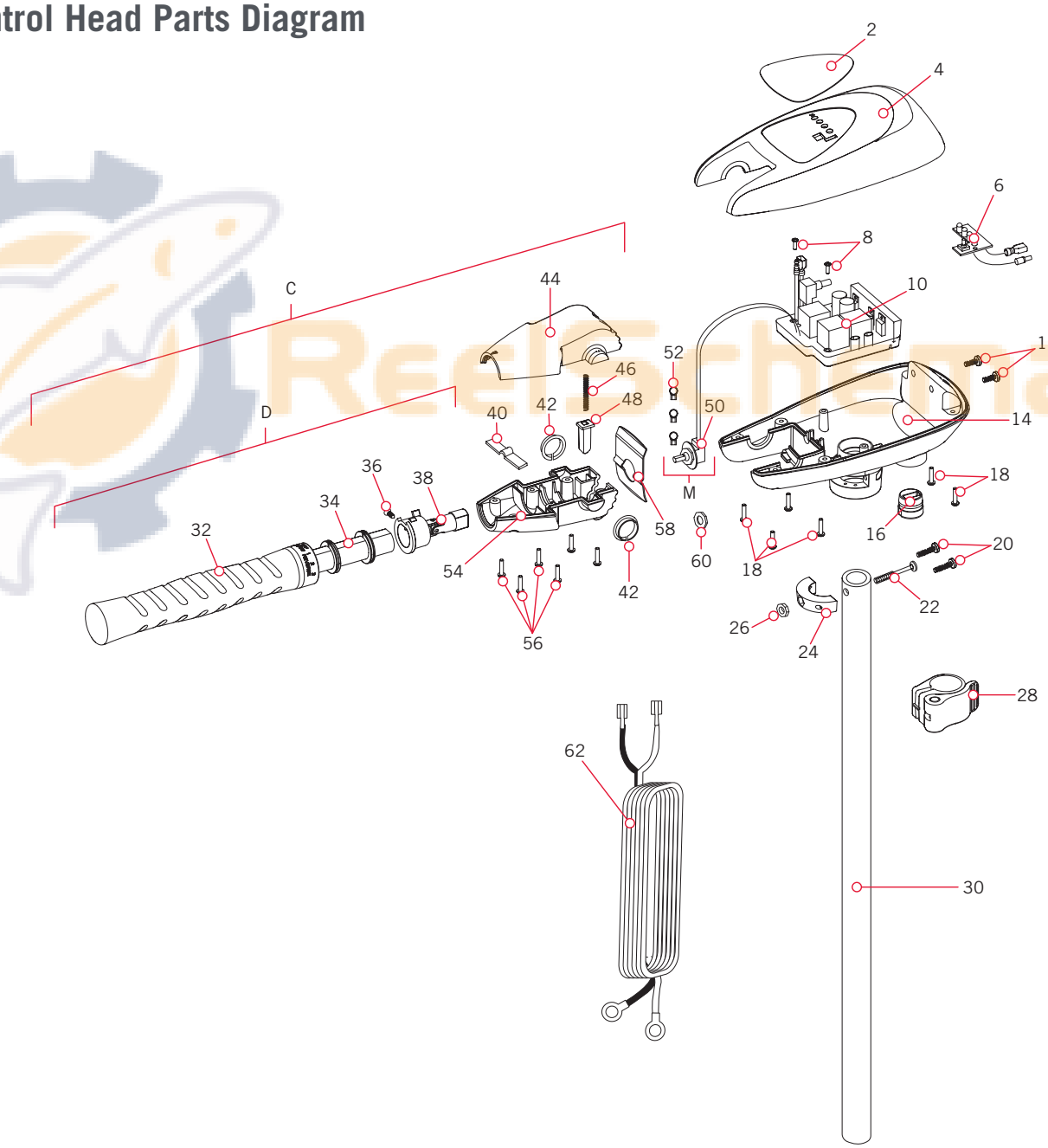
PARTS DIAGRAM & PARTS LIST

MAXXUM 80 HC - 80 LBS THRUST - 24 VOLT - 52" SHAFT

The parts diagram and parts list provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased. Tools required, but not limited to: flat head screwdriver, Phillips screwdriver, socket set, pliers, wire cutters.

MAXXUM 80 CONTROL HEAD

Control Head Parts Diagram



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Control Head Parts List

Assembly	Part #	Description	Quantity
C	2990468	HANDLE ASM, VAR SPD, FW/SW	1
D	2990466	HANDLE ASM, VAR.SPEED, TRAXXIS	1
M	2888411	POTENTIOMETER/3M CONNECTOR KIT	1
Item	**Part #**	**Description**	**Quantity**
2	2185619	DECAL-COVER, MAX80/HC	1
4	2060298	COVER,CONTROL BOX, TRAXXIS FW	1
6	2074071	BATTERY METER, 24V, FW	1
8	2043427	SCREW-#8 X 7/8 PPH TY BT SS	2
10	2184027	CTRL BRD ASY,24/36V TRXX	1
12	2303434	SCREW-#8-32 X 5/8 MACH PHCR SS	2
14	2062536	CONTROL BOX, CAST, FW	1
16	2062905	STRAIN RELIEF,HEYCO 1876	1
18	2303412	SCREW-#6-20 X 5/8 SELF TAP	6
20	2063410	SCREW-#10-32 X 3/4" CAP SS	2
22	2093400	SCREW-#10-24 X 1-7/8 PPH SS	1
24	2061527	COLLAR-CTRL BOX (FW)	1
26	2383124	NUT-#10-24 NYLOC (ZINC)	1
28	2991521	CAM LOCK/DEPTH COLLAR ASSY	1
30	2032068	TUBE COMPOSITE 52”	1
32	2060465	GRIP-HANDLE, RAW, TRAXXIS	1
34	2060015	BEARING, HANDLE	2
36	2063405	SCREW-#6 X 1/2" PFH SS TY AB	2
38	2994092	YOKE ASY,VAR	1
40	2302742	SPRING-DETENT(OFF) (SS)	1
42	2060005	BEARING, HANDLE PIVOT	2
44	2060900	HANDLE PIVOT, TOP	1
46	2302745	SPRING, RELEASE BUTTON	1
48	2063700	BUTTON, RELEASE	1
50	2068411	POTENTIOMETER ASSY	1
52	2040340	CONNECTOR, SCOTCHLOK, UY2	3
54	2060905	PIVOT HANDLE, BTTM	1
56	2303412	SCREW, #6 X 5/8 SS	6
58	2062715	SPRING, DETENT, HANDLE TILT	1
60	2061700	WASHER, POT HOLDER	1
62	2992521	LEADWIRE ASSY-HC BOW VAR 96	1
▲	2187103	MANUAL-MAXXUM / HC	1
▲	2184917	PARTS LIST-MAX80/BG/HC	1
▲	2006809	PRODUCT LABELS,"CAUTION HEAVY"	1

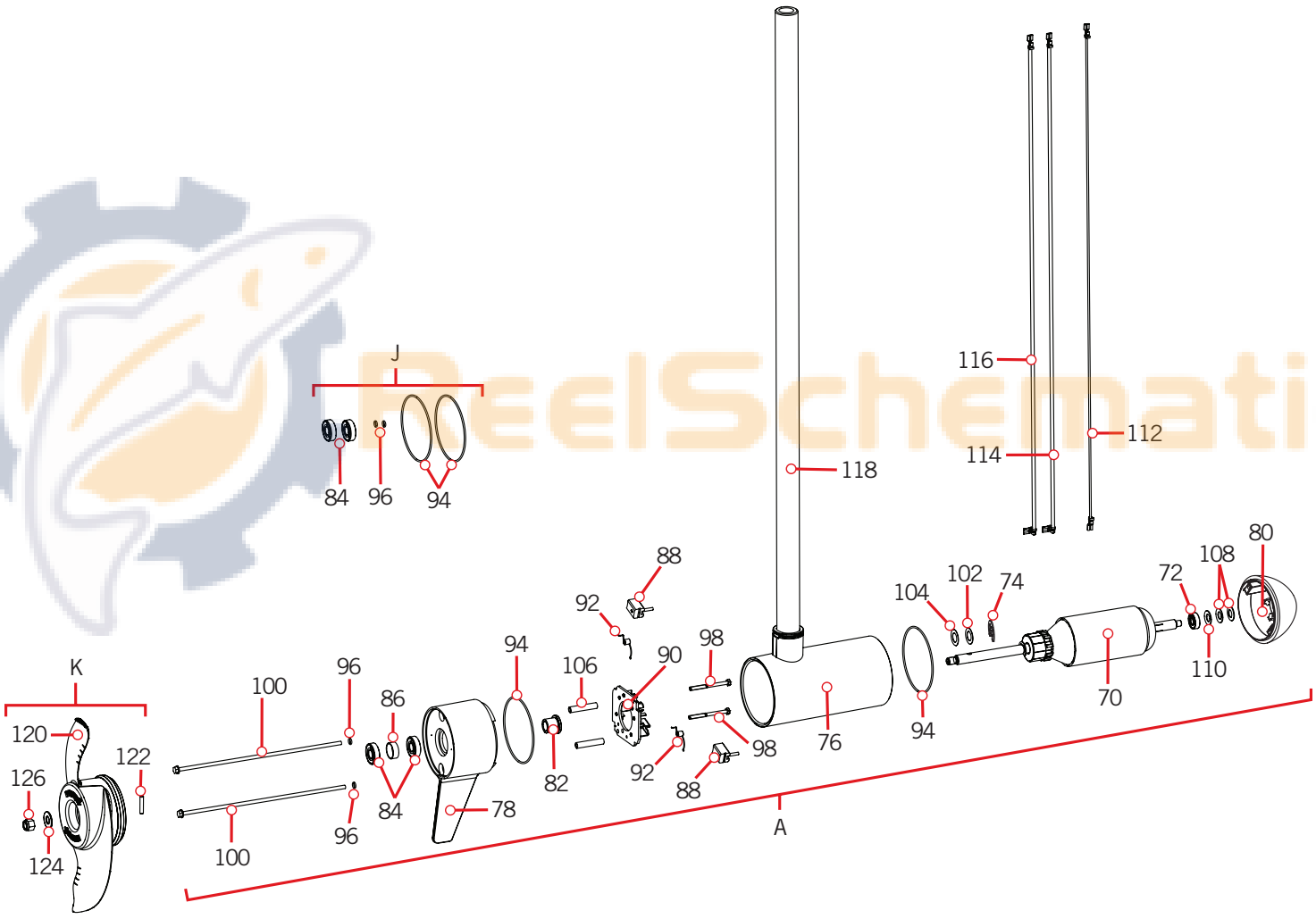
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 80 MOTOR ›

› Motor Parts Diagram



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Motor Parts List

Assembly	Part #	Description	Quantity
A	2316217	MTR ASY 24V 4"VS FW 80 BS	1
J	2889460	SEAL & O-RING KIT	1
K	1378132	PROP IND 2331160 WDLS WDG II	1
Item	**Part #**	**Description**	**Quantity**
70	2-100-214	ARM ASSY 24V 4" 80# (WW2)	1
72	140-010	BEARING - BALL	1
74	788-040	RETAINING RING	1
76	2-200-160	CTR HSG ASY 4.0 TXT-MAGNT	1
78	2-300-160	BRUSH END HSG ASY 4.0 FW TXT	1
80	421-276	HSG PLN END 4" PAINTED FW BS	1
82	144-017	BEARING - FLANGE	1
84	880-025	SEAL	2
86	725-095	PAPER TUBE - SEAL BORE	2
88	188-094	BRUSH W/TERMINAL	2
90	2-600-134	BRUSH PLATE ASSEMBLY	1
92	975-041	SPRING - TORSION	2
94	701-043	O-RING	2
96	701-009	O-RING	2
98	830-027	SCREW - SELF-THREAD 10-32X2.25	2
100	830-094	THRU BOLT 12-24 X10.31	2
102	990-051	WASHER - STEEL THRUST	1
104	990-052	WASHER - NYLATRON	1
106	973-025	SPACER - BRUSHPLATE	2
108	992-010	WASHER - BELLEVILLE	2
110	990-045	SPACER - THRUST	1
112	640-018	LEADWIRE BLK 10 AWG 62 1/2 XLP	1
114	640-123	LEADWIRE RED 10 AWG 64 XLP	1
116	640-316	LEADWIRE BROWN 18 AWG 71" GPT	1
118	2032068	TUBE COMPOSITE 52"	1
120	2331160	PROP-WW2 (4") w/ADP.RING	1
122	2262658	PIN-DRIVE 1" X 3/16" S/S	1
124	2091701	WASHER-PROP (LARGE) MAX101	1
126	2093101	NUT-PROP,NYLOC,LG,MX101 3/8 SS	1
▲	230-037	CABLE CLAMP	1
▲	2260730	CONNECTOR 1/4 MALE TAB QD	2
▲	✖	BRUSH HOLDER	2
▲	✖	BRUSH PLATE-4" terminal	1
▲	✖	RIVET-.25"	6

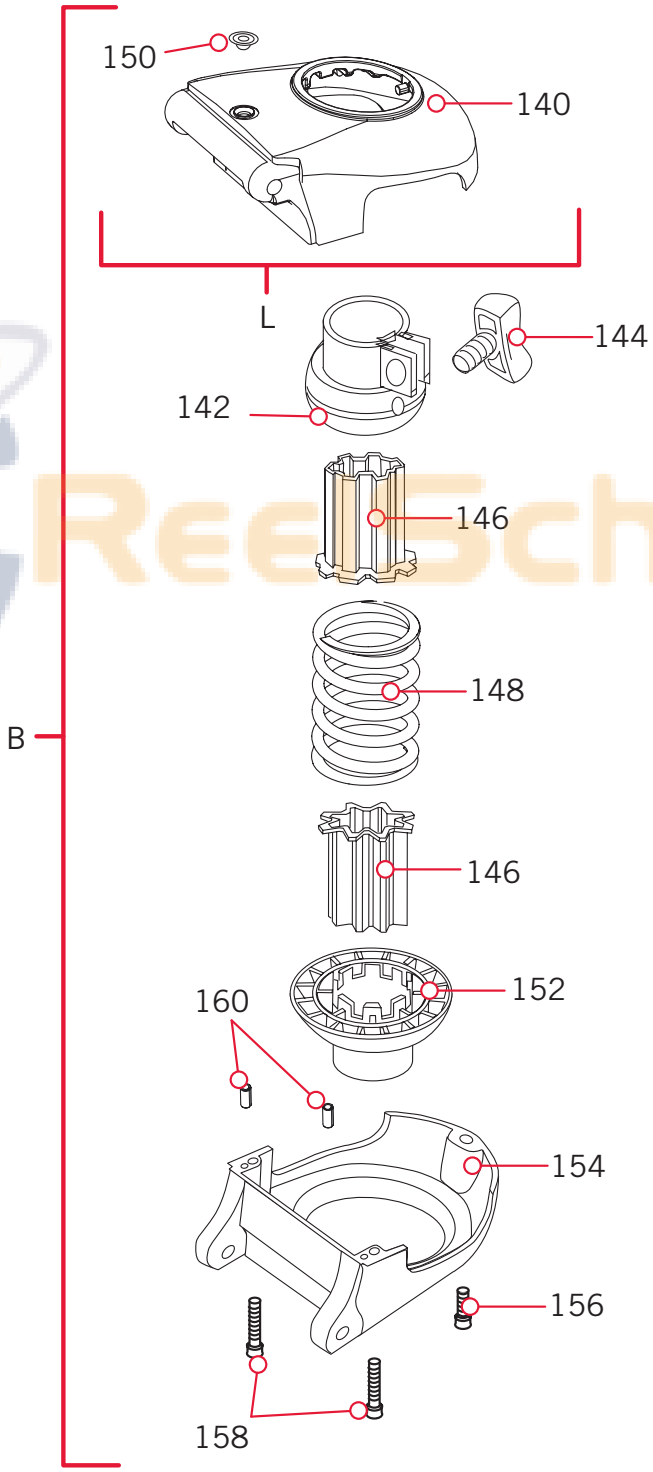
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 80 BOWGUARD

Bowguard Parts Diagram



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Bowguard Parts List

Assembly	Part #	Description	Quantity
B	2991760	BOWGUARD ASY-FW,HC NON 3X	1
L	2772319	BRACKET BASE-TOP/EYELET FW	1
Item	**Part #**	**Description**	**Quantity**
140	2261943	BRACKET BASE TOP FW	1
142	2261525	SPRING SLEEVE, UPPER	1
144	2011365	SCREW-COLLAR/NEW KNOB	1
146	2264702	INSERT-TUBE BOWMNT	2
148	2262711	SPRING,BOWGUARD, HC PAINTED	1
150	2262315	EYELET-ROPE,STAINLESS STEEL	1
152	2261535	SPRING SLEEVE, LOWER	1
154	2991775	BRACKET BTTM/BEARING FW ASY	1
156	2263423	SCREW, 5/16 X 1" SHCS ZP	1
158	2263425	SCREW, 5/16 X 2.5" SHCS ZP	2
160	2262632	PIN-SPRING 1/4" X 5/8" SS	2

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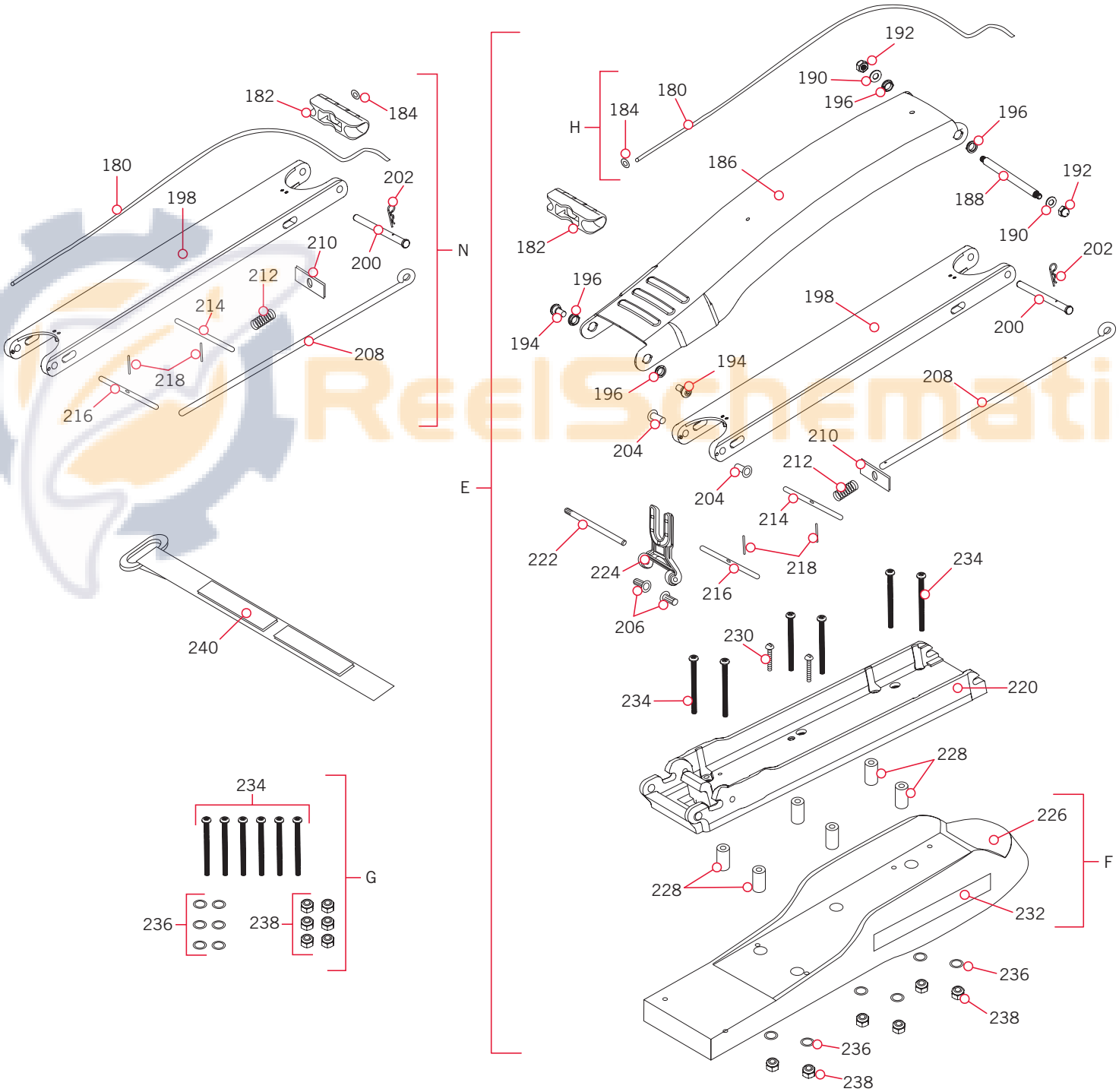
▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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MAXXUM 80 MOUNT

Mount Parts Diagram



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Mount Parts List

Assembly	Part #	Description	Quantity
E	2991659	MNT ASM MAXXUM FW STD	1
F	2999277	MTR REST ASM MAXXUM FW STD	1
G	2994830	BAG ASSY-MAXXUM	1
H	2881601	ROPE W/WASHER(40")MX MT	1
N	2774315	ARM-LOWER ASSY FW STD.	1
Item	**Part #**	**Description**	**Quantity**
180	2251601	ROPE (44.5"), MAXXUM MNT	1
182	2150400	PULL-GRIP	1
184	2151700	WASHER-EYE SHAFT(.562 OD) SS	1
186	2264241	ARM-UPPER STD. FW, TX	1
188	2262605	PIN-BWGRD,UPPER,THREADED,ZP	1
190	9908236	WASHER-1/4 FLAT (ZINC)	2
192	2223100	NUT-5/16-18 NYLOCK S/S	2
194	2263500	BOLT, SHOULDER (MAXXUM)	2
196	2293501	BUSHING, STAINLESS STEEL	4
198	2994307	ARM-LOWER ASSY,STD,FW,EXT	1
200	2262607	PIN-CLEVIS,ZP,MAX BWGRD	1
202	2260805	CLIP-HAIR SPRING,ZP,MAX BG	1
204	2267318	BUSHING,FLANGE,5/16 #5L7-F-642	2
206	2261540	INSERT-THREADED,BOWPLT,MAX	2
208	2153602	EYE SHAFT-2LOCKBAR STD-PLTD	1
210	2262703	SPRING STOP MAXXUM	1
212	2152700	SPRING-(LOCKBAR) CAD.PLTD	1
214	2233622	LOCK BAR, REAR - ZP CRS	1
216	2233620	LOCK BAR-(BOW MNT) ZP CRS	1
218	2152612	SPRING-PIN (LOCKBAR) 18-8 SS	2
220	2993987	BOWPLATE/INS ASY,STD,FW-TX	1
222	2260506	HINGE-PIN (HEADLESS)ZINC	1
224	2293811	YOKE,MAX MNT-POLYPROPYLENE	1
226	2263916	MOTOR REST STD MAXXUM BLK	1
228	2261505	SPACER, MOTOR REST	6
230	2263434	SCREW-#8-18 X 1" PPH S/S	2
232	2265707	DECAL, MOTOR REST MAXXUM FW	2
234	2263431	SCREW-1/4-20 X 3.5 PPH	6
236	2261713	WASHER-1/4 FLAT 18-8 SS	6
238	2263103	NUT-1/4-20 NYLOCK SS	6
240	2263804	STRAP-HOLD DWN,30.5",VLCR	1
▲	2015800	HANG TAG "CAUTION..TILT HINGE"	1
▲	2285801	HANG TAG, HOOK AND LOOP STRAP	1

▲ *Not shown on Parts Diagram.*

✖ *This part is included in an assembly and cannot be ordered individually.*

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