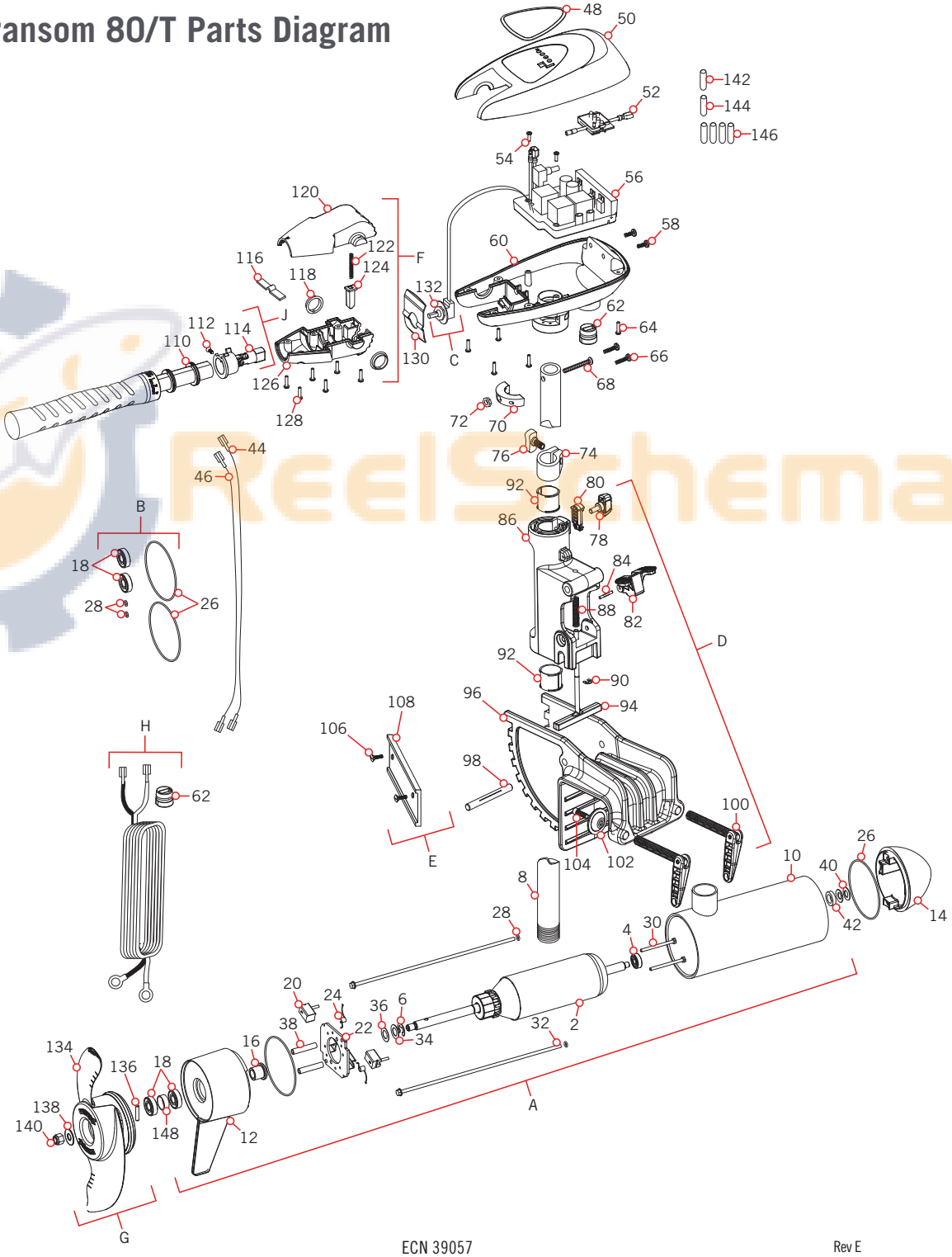
# PARTS DIAGRAM & PARTS LIST

## RIPTIDE TRANSOM 80/T - 80 LBS THRUST - 24 VOLT - 42" SHAFT

This page provides Minn Kota® WEEE compliance disassembly instructions. For more information about where you should dispose of your waste equipment for recycling and recovery and/or your European Union member state requirements, please contact your dealer or distributor from which your product was purchased. Tools required, but not limited to: flat head screw driver, Phillips screw driver, socket set, pliers, wire cutters.

## Riptide Transom 80/T Parts Diagram






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## Riptide Transom 80/T Parts List

| Assembly | Part # | Description | Quantity |
|---|---|---|---|
| A | 2316225 | 24V MOTOR 42" SW | 1 |
| B | 2889460 | SEAL AND O-RING KIT | 1 |
| C | 2888411 | POTENTIOMETER REPLACEMENT KIT | 1 |
| D | 2991714 | BRACKET ASSY, ALUMINUM | 1 |
| E | 2994844 | BAG ASSEMBLY, TRANSOM EXTRUSION | 1 |
| F | 2990957 | HANDLE ASSY, VARS | 1 |
| G | 1378132 | PROPELLER KIT WW2 | 1 |
| H | 2992523 | LEADWIRE ASSY | 1 |
| J | 2990466 | GRIP/HANDLE ASSY, VARS | 1 |
| **Item** | **Part #** | **Description** | **Quantity** |
| 2 | 2-100-214 | ARMATURE ASSEMBLY | 1 |
| 4 | 140-010 | BEARING | 1 |
| 6 | 788-040 | RETAINING RING | 1 |
| 8 | 2002012 | TUBE 42" | 1 |
| 10 | 2-200-394 | CENTER HOUSING ASSEMBY | 1 |
| 12 | 2-300-340 | BRUSH END HOUSING ASSEMBLY | 1 |
| 14 | 421-376 | PLAIN END HOUSING ASSEMBLY STD | 1 |
| 16 | 144-017 | FLANGE BEARING (SERVICE ONLY) | 1 |
| 18 | 880-025 | SEAL | 2 |
| 20 | 188-094 | BRUSH | 2 |
| 22 | 738-004 | BRUSH PLATE ASSEMBLY | 1 |
| 24 | 975-041 | BRUSH SPRING | 2 |
| 26 | 701-043 | O-RING, MOTOR | 2 |
| 28 | 701-009 | O-RING, THRU-BOLT | 2 |
| 30 | 830-027 | SCREW, 10-32 X 1/2" | 2 |
| 32 | 830-094 | THRU-BOLT #12-24 X 10.31 | 2 |
| 34 | 990-051 | WASHER, STEEL | 1 |
| 36 | 990-052 | WASHER, NYLATRON | 1 |
| 38 | 973-025 | SPACER, BRUSH PLATE | 1 |
| 40 | 992-010 | WASHER, BELLEVILLE | 2 |
| 42 | 992-045 | THRUST SPACER | 1 |
| 44 | 640-018 | LEADWIRE, BLACK | 1 |
| 46 | 640-123 | LEADWIRE, RED | 1 |
| 48 | 2195667 | DECAL, C-BOX COVER | 1 |
| 50 | 2060299 | C-BOX COVER | 1 |
| 52 | 2074081 | BATTERY METER, 24V SW | 1 |
| 54 | 2043427 | SCREW, #8 X 7/8 SS | 2 |
| 56 | 2184027 | CONTROL BOARD, 24/36V | 1 |
| 58 | 2303434 | SCREW, #8-32 X 5/8 SS | 2 |
| 60 | 2062538 | CONTROL BOX, CAST, SW | 1 |
| 62 | 2062905 | STRAIN RELIEF | 1 |
| 64 | 2303412 | SCREW, #6-20 X 5/8 SS | 6 |
| 66 | 2063410 | SCREW, #10-32 X 3/4" CAP SS | 2 |
| 68 | 2093400 | SCREW, #10-24 X 1-7/8" PPH SS | 1 |

| Item | Part # | Description | Quantity |
|---|---|---|---|
| 70 | 2061529 | COLLAR-CTRL BOX (SW) | 1 |
| 72 | 2333101 | NUT, #10-24, NYLOCK, SS | 1 |
| 74 | 2031520 | COLLAR-DEPTH (W/O INSERT) | 1 |
| 76 | 2011366 | SCREW-COLLAR/NEW KNOB (SS) | 1 |
| 78 | 2011366 | KNOB, SCREW-COLLAR, SS | 1 |
| 80 | 2062801 | TENSION BLOCK | 1 |
| 82 | 2077202 | LEVER-TILT, TRANSOM BRACKET | 1 |
| 84 | 2070512 | PIN-HINGE, 1/8 X 1 | 1 |
| 86 | 2071863 | HINGE-SW | 1 |
| 88 | 2332700 | SPRING-(T-BAR), SS | 1 |
| 90 | 2333001 | E-RING, SS | 1 |
| 92 | 2037301 | BUSHING, HINGE | 2 |
| 94 | 2073604 | T-BAR, (E-COAT) | 1 |
| 96 | 2071947 | BRACKET, SAND CAST SW | 1 |
| 98 | 2070514 | PIN-HINGE, 3/8 X 3.5, SS | 1 |
| 100 | 2991303 | CLAMP SCREW, HANDLE ASSY. | 2 |
| 102 | 2331700 | WASHER-CLAMP SCREW, SS | 2 |
| 104 | 2263452 | SCREW, 1/4-20 X 3/4 SHCS, SS | 2 |
| 106 | 2053421 | SCREW 1/4-14 X 1 PFH, SS | 2 |
| 108 | 2058415 | TRANSOM EXTRUSION | 1 |
| 110 | 2060015 | BEARING, HANDLE | 2 |
| 112 | 2063405 | SCREW, #6 PFH SS | 2 |
| 114 | 2884092 | YOKE / SPIDER ASSY, VARS | 1 |
| 116 | 2302742 | SPRING, DETENT, OFF | 1 |
| 118 | 2060005 | BEARING, HANDLE PIVOT | 2 |
| 120 | 2060900 | HANDLE PIVOT, TOP | 1 |
| 122 | 2302745 | SPRING, RELEASE BUTTON | 1 |
| 124 | 2063700 | BUTTON, RELEASE | 1 |
| 126 | 2060905 | HANDLE PIVOT, BOTTOM | 1 |
| 128 | 2303412 | SCREW, #6-20 X 5/8 SS | 6 |
| 130 | 2062715 | SPRING, HANDLE PIVOT | 1 |
| 132 | 2061700 | WASHER, POT HOLDER | 1 |
| 134 | 2331160 | PROPELLER WW2 | 1 |
| 136 | 2262658 | DRIVE PIN, LARGE | 1 |
| 138 | 2091701 | WASHER, PROP, LARGE | 1 |
| 140 | 2198401 | NUT, NYLOCK, PROP, ANODE | 1 |
| 142 | 2305415 | SHRINK TUBE | 1 |
| 144 | 2305410 | SHRINK TUBE | 1 |
| 146 | 2305403 | SHRINK TUBE | 4 |
| 148 | 725-095 | PAPER TUBE-SEAL BORE | 1 |

✖ *This part is included in an assembly and cannot be ordered individually.*

▲ *Not shown on Parts Diagram.*



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