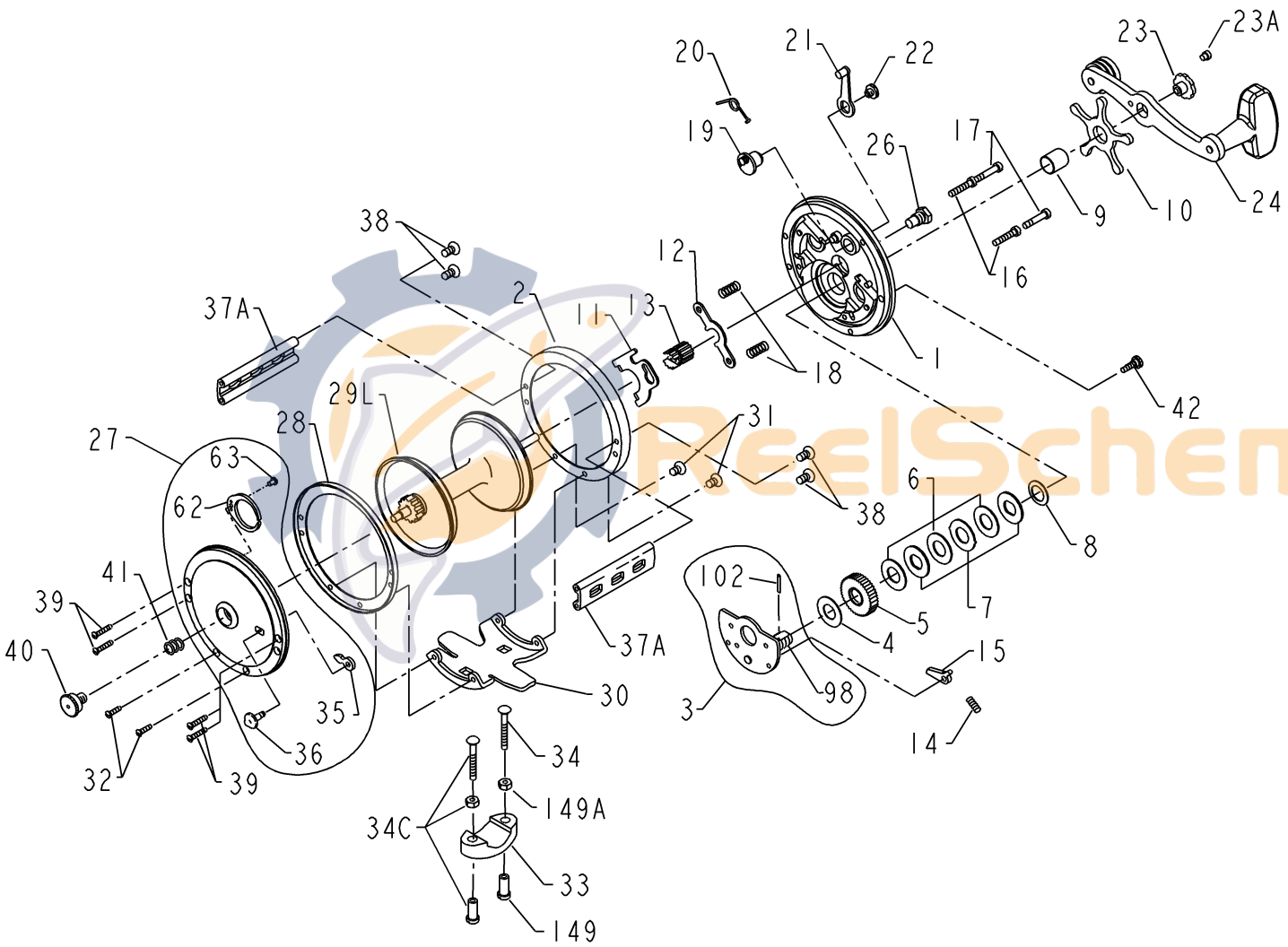
# PARTS LIST FOR MODEL 500L "JIGMASTER"

**REEL ASSEMBLY NO. 1152043**




NOT ALL PARTS ARE AVAILABLE

| KEY NO. | PENNN STYLE NO. | ORDER PART NO. | DESCRIPTION |
|---|---|---|---|
| 1 | 001 500 | 1180517 | Right Side Plate |
| 2 | 002 250 | 1180633 | Right Side Ring |
| 3 | 003 500S | 1180732 | Bridge Assembly |
| 4 | 004 060 | 1180755 | Fiber Washer |
| 5 | 005 500 | 1180871 | Main Gear |
| 6 | 006 309 | 1180917 | Drag Washer (3 req.) |
| 7 | 007C500 | 1181051 | Metal Washer Set |
| 8 | 008 060 | 1181056 | Tension Spring |
| 9 | 009 060480 | 1181145 | Spacing Sleeve |
| 10 | 010 505 | 1181200 | Star Drag Wheel |
| 11 | 011 099 | 1181230 | Eccentric Jack |
| 12 | 012 500 | 1181270 | Pinion Yoke |
| 13 | 013 500 | 1181347 | Pinion |
| 14 | 014 500 | 1181405 | Dog Spring |
| 15 | 015 500 | 1181476 | Dog |
| 16 | 016 060CH | 1181565 | Lower Bridge Screw (2 req.) |
| 17 | 017 060CH | 1181594 | Upper Bridge Screw (2 req.) |
| 18 | 018 060 | 1181615 | Clutch Spring (2 req.) |
| 19 | 019 250 | 1181676 | Eccentric |
| 20 | 020 112H2 | 1288916 | Eccentric Spring |
| 21 | 021 066 | 1181835 | Eccentric Lever |
| 22 | 022 099 | 1181909 | Eccentric Screw |
| 23 | 023 060 | 1181935 | Handle Screw |
| 23A | 110 060 | 1184437 | Handle Lock Screw |
| 24 | 024 066 | 1181980 | Handle |
| 26 | 026 155 | 1182122 | Right Side Bearing |
| 27 | 027 500 | 1182243 | Left Side Plate Assembly |
| 28 | 028 250 | 1182379 | L.S. Ring (Inner) |
| 29L | 029L500 | 1182546 | Spool Assembly |
| 30 | 030 200 | 1182634 | Stand |
| 31 | 031 019 | 1182654 | Right Side Stand Screw (2 req.) |
| 32 | 032 016CH | 1182709 | Left Side Stand Screw (2 req.) |
| 33 | 033 113 | 1182754 | Rod Clamp |
| * | *033R200 | *1182783 | *Ringed Rod Clamp (Optional) |
| 34 | 034 045 | 1182788 | Clamp Screw (2 req.) |
| 34C | 034C045 | 1182862 | Rod Clamp Screw w/Nuts |
| 35 | 035 060 | 1182901 | Click Tongue |
| 36 | 036 060CH | 1182980 | Click Button |
| 37A | 037A500S | 1183113 | Spacer Bar (2 req.) |
| 38 | 038 007 | 1183134 | R.S. Spacer Screw (4 req.) |
| 39 | 039 005 | 1183180 | L.S. Spacer Screw (4 req.) |
| 40 | 040 060 | 1183267 | Left Side Bearing |
| 41 | 041 060 | 1183327 | Bearing Spring |
| 42 | 129 200 | 1184567 | Take Apart Thumb Screw |
| 62 | 062 500 | 1223801 | Spring, Click |
| 63 | 063 209 | 1184048 | #3 Pan Hd Screw |
| 98 | 098 505 | 1184361 | Gear Sleeve |
| 102 | 102 060 | 1184408 | Gear Sleeve Pin |
| 149 | 149 045 | 1184702 | Clamp Nut (2 req.) |
| 149A | 149 200 | 1184706 | Hex Nut (2 req.) |
| * | Not Shown | | |

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