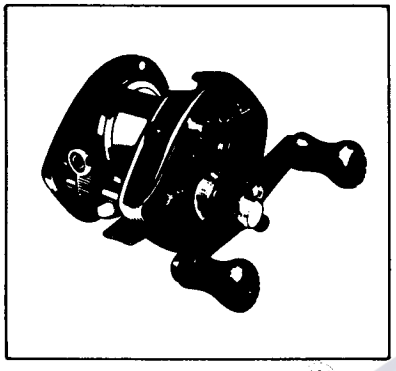
www.reelschematic.com

SHIMANO

1987 REPAIR MANUAL

Shimano American Corporation, One Shimano Dr.
Irvine, CA 92718



TO ORDER:
This reel belongs to the "Bantam" series. Please order parts using the abbreviation "BNT" and the part number.

EXPLODED PARTS VIEW

BANTAM® MAG PLUS™ 251 SG & 251 SG XHS & 251 X

PARTS LIST

PART #	DESCRIPTION
1.	Handle Nut Lock Screw
6.	Friction Washer
9.	Cast Control Spacer
14.	Drag Spring Washer
15.	"D" Washer
16.	Drag Spacer
17.	Pressure Plate
18.	Drag Washer
20.	Base Drag Washer
24.	Pinion Yoke Spring
26.	Drive Shaft Shim**
32.	Bearing Lock
35.	Bearing Spacer (Brass)
39.	Level Wind Bearing Right
40.	Level Wind Guard
42.	Level Wind Pawl
45.	Level Wind Bearing Left
60.	Pawl Shim (optional)
133.	Level Wind Gear Lock
150.	Stabilizer Bar
151.	Pawl Cap
161.	Handle Nut
162.	"C" Lock
165.	Drive Gear (std.)
166.	Anti Reverse Ratchet
167.	Pinion Yoke
170.	Anti Reverse Dog
172.	Switch Spring
184.	Magnet Retainer Lock
185.	Magnet Retainer
188.	O Ring
189.	Magnetic Control Dial
191.	Side Plate Screw
192.	Stabilizer Bar Screw
194.	Spool Shaft Bearing
198.	Bearing Spacer
208.	Pinion Gear (std.)
241.	Handle Nut Lock Plate
242L.	Handle (Long Shank)
244.	Drive Shaft Bearing
248.	Anti Reverse Switch
252V.	V-Spool (Old Style)
253.	Line Guide
257.	Drag Tri-Star
258.	Left Side Plate
259.	Drive Shaft
260.	Set Plate
261.	Retractor Spring
262.	Level Wind Gear (std.)
263.	Frame
264.	Right Side Plate
265.	Thrust Washer
266.	Left Bearing Spacer
267.	Cast Control Cap
268.	Drive Shaft Shim***
277.	Right Bearing Spacer (Fiber)
280.	Handle Nut Lock Screw (Black)
285.	Side Plate Screw (Black)
291.	Side Plate Screw (Black)
292.	Stabilizer Bar Screw (Black)
306.	Handle Nut (Black)
307.	Drive Gear (XHS)
308.	Pinion Gear (XHS)
309.	Level Wind Gear (XHS)
327.	Spool (Lg. Capacity Convertible)
328.	V-Spool Converter *
472.	V-Spool (251 X)
474.	Left Side Plate (251 X)
475.	Frame (251 X)

Prices and specifications subject to change without notice.

*Useable with 327 spool only
**not on XHS or X models
***XHS and X models

NOTE: 252-V has been superseded by 327 with 328 installed.

JUNE 1986