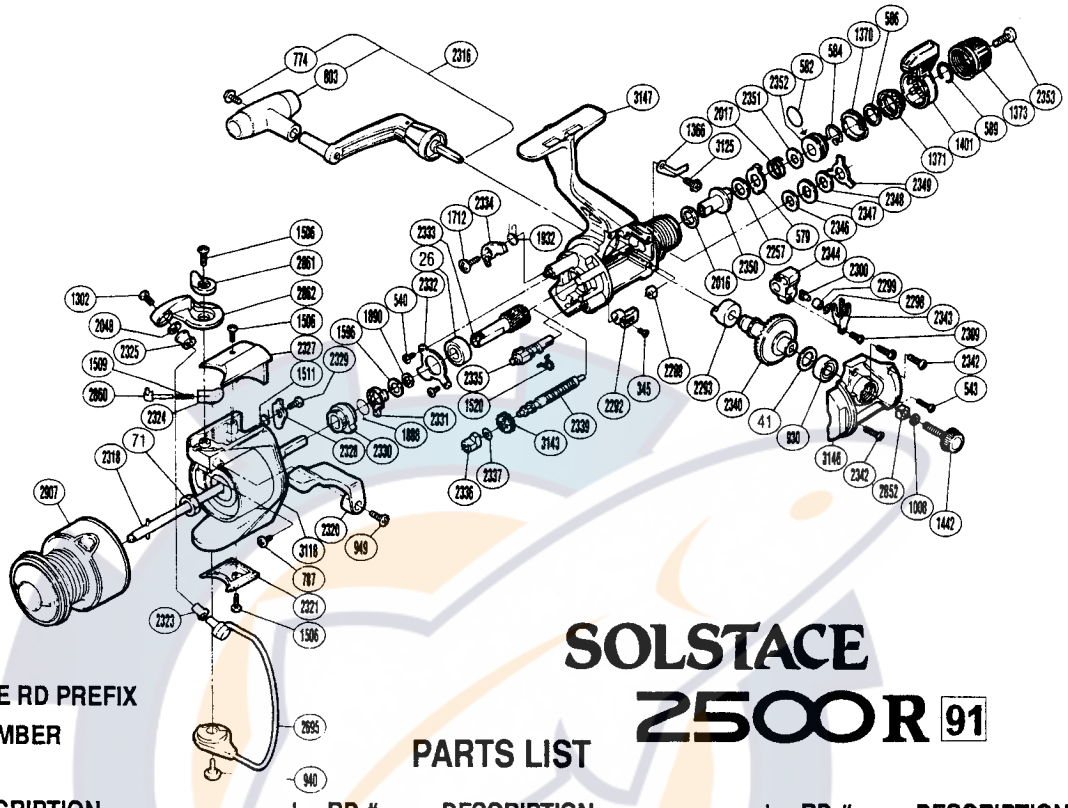
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SHIMANO®

1991 REPAIR MANUAL

Shimano American Corporation, One Shimano Dr.
Irvine, CA 92718



SOLSTACE 2500R 91

TO ORDER: USE RD PREFIX WITH PART NUMBER

PARTS LIST

RD #	DESCRIPTION
0026	Ball Bearing
0041	Drive Gear Washer
0071	Rotor Nut
0345	Anti-Reverse Lever Screw
0540	Bearing Retainer Screw
0543	Side Cover Screw (B)
0579	Eared Washer "B"
0582	"O" Ring
0584	Hold Click Spring
0586	Fightin' Pressure Screw Washer
0589	Lever Hold Spring
0774	Handle Knob Screw
0787	Nut Lock Screw
0803	Handle Knob
0930	Ball Bearing
0940	Bail Trip Cam Screw
0949	Trigger Screw
1008	Handle Lock Washer
1302	Line Roller Screw
1366	Drag Click
1370	Lever Click Gear
1371	Fightin' Drag II Screw
1373	Drag Programmer
1401	Fightin' Drag II Lever
1442	Handle Screw Cap
1506	Multi Purpose Screw
1509	Bail Spring
1511	Lever Spring
1520	Anti-Reverse Cam Spring

RD #	DESCRIPTION
1596	Bushing Washer
1712	Anti-Reverse Pawl Screw
1888	Anti-Reverse Lock Out Spring
1890	Bushing Washer
1932	Anti-Reverse Pawl Spring
2016	Drag Washer "H_2" (white)
2017	Drag Coil Spring
2048	Line Roller Washer
2257	Drag Washer "H_1"
2288	Worm Bearing (rear)
2292	Anti-Reverse Lever
2293	Drive Gear Bushing
2298	Spacer
2299	Oscillating Slider Bushing
2300	Oscillating Pawl
2309	Slider Retainer Screw
2316	Handle Assembly
2318	Main Shaft
2320	Quick-Fire II Trigger
2321	Rotor Side Cover
2323	Line Roller Bushing
2324	Bail Spring Guide (B)
2325	SiC Ceramic Roller
2327	Bail Spring Cover
2328	Bail Trip Lever
2329	Bail Trip Lever Screw
2330	Anti-Reverse Ratchet
2331	Anti-Reverse Lock Out
2332	Bearing Retainer

RD #	DESCRIPTION
2333	Pinion Gear
2334	Anti-Reverse Pawl
2335	Anti-Reverse Cam
2336	Worm Bearing (front)
2337	Worm Shaft Spacer
2339	Worm Shaft
2340	Drive Gear
2342	Side Cover Screw (A)
2343	Oscillating Slider Retainer
2344	Oscillating Slider
2346	Drag Washer "C_2" (white)
2347	Click Gear
2348	Drag Washer "C_1"
2349	Eared Washer "B_F"
2350	Drag Shaft
2351	Drag Spring Washer
2352	Pressure Screw
2353	Drag Programmer Screw
2695	Bail Assembly
2852	Handle Screw Lock
2860	Bail Spring Guide (A)
2861	Trigger Cam
2862	Bail Arm
2907	Spool Assembly
3118	Rotor
3125	Drag Click Screw
3143	Idle Gear
3146	Side Cover
3147	Body

Prices and specifications subject to change without notice

1/1991