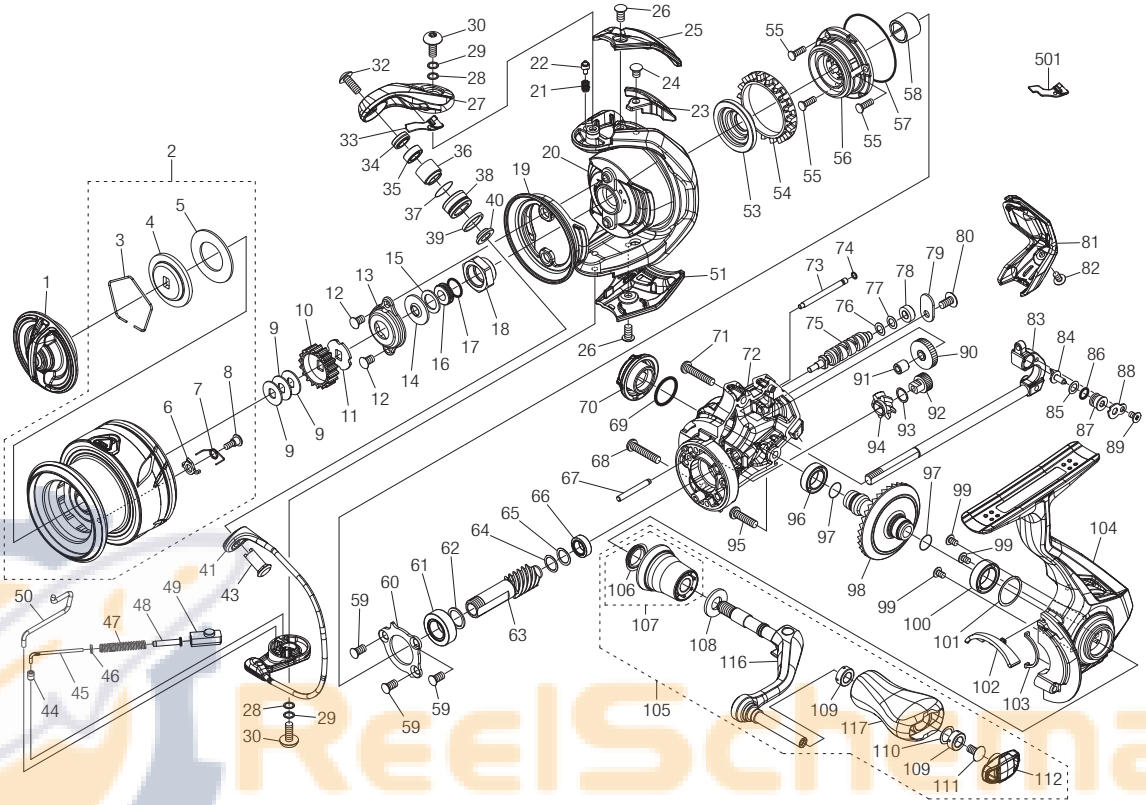
SHIMANO

ULTEGRA

ULT1000D



(51SF921B10X)

Please note that the number of adjusting washers may not be the same as shown in the exploded views.
(Adjustment will vary with each individual product.)

#	Part No.	RD No.	Description	#	Part No.	RD No.	Description	#	Part No.	RD No.	Description
1	149ZZ		Drag Knob Assembly	41	14A02		Bail Assembly	82	10PRZ	17220	Screw
2	14A00		Spool Assembly	43	10TPC	17681	Line Roller Support	83	14A03		Main Shaft Assembly
3	10B6L	10415	Retainer	44	142QB		Bail Spring Guide A Bush	84	1018D	19807	Oscillating Pawl
4	13K0V	22755	Key Washer	45	142Q8		Bail Spring Guide A	85	10K9C	16801	Washer
5	10E7L	20141	Drag Washer A	46	142Q7		Bail Spring Guide A Collar	86	100WX	19780	O Ring
6	10RHQ	21577	Drag Click	47	142Q9		Bail Spring	87	1009L	19884	Oscillating Slider Bushing
7	10DS5	21438	Drag Click Spring	48	142PV		Bail Spring Guide C	88	144RR		Oscillating Pawl Cover
8	10A6F	14780	Screw	49	144RE		Bail Spring Guide B	89	1055H	19990	Screw
9	10BXN	3455	Spool Washer	50	144RF		Bail Trip Lever	90	10DK0	18744	Idle Gear
10	103MU	14832	Spool Support A	51	144RG		Bail Hold Support Guard	91	1009C	19976	Bushing
11	10J04	14833	Spool Support B	53	101D5	18732	Rotor Ring	92	10DK2	18761	Idle Gear (Small)
12	10DNE	21655	Screw	54	10QXQ	19883	Friction Ring	93	10TBA	19994	Washer
13	1076N	19926	Nut Lock Plate	55	100WT	19777	Screw	94	144RQ		Idle Gear (Large)
14	1017W	19793	Bearing Water Proof	56	10S2L	18735	Roller Clutch Assembly	95	10M2L	16144	Screw
15	100RU	21006	Washer	57	1009Z	19866	O Ring	96	107FA	12969	Ball Bearing
16	10RDL	19805	Main Shaft Collar	58	1009Y	19899	Roller Clutch Inner	97	1009S	22066	O Ring
17	10DXE	19781	O Ring	59	100WY	19775	Screw	98	142LX		Drive Gear
18	1427D		Rotor Nut	60	10DWD	19822	Bearing Retainer	99	10SH0	21110	Screw
19	144R9		Rotor Brim	61	10DZB	19998	Ball Bearing	100	10EX6	17629	Ball Bearing
20	1493X		Rotor	62	143G5		Washer	101	1022D	22067	Washer
21	13ZAA		Click Spring	63	144RH		Pinion Gear	102	1017Y	19802	Bail Trip Strike
22	106ZC	17415	Click Pin	64	10HE5	19997	Washer	103	1009W	19886	Flange Water Proof
23	144RB		Counter Weight	65	10SYU	18741	Washer	104	14A04		Side Cover Assembly
24	10PMC	17189	Screw	66	104JZ	13829	Ball Bearing	105	14A01		Handle Assembly
25	144RC		Bail Spring Cover	67	144RJ		Idle Gear Shaft	106	10PXV	17695	Handle Shaft Seal
26	10PS2	17177	Screw	68	10TND	17693	Screw	107	10TSE	22469	Handle Shaft Cover Assembly
27	1493Y		Bail Arm	69	10E3K	20139	O Ring	108	10E5X	20170	Handle Washer
28	10K96	18551	Washer	70	144RK		Handle Screw Cap	109	10PXZ	17698	Bushing
29	10KF9	6764	Washer	71	146AR		Screw	110	104FH	19745	Washer
30	10PS5	17197	Screw	72	1493M		Body	111	10LFA	17700	Screw
32	10PMH	18681	Screw	73	144RM		Oscillating Guide	112	10TNJ	17701	Handle Knob Seal
33	13ZA9		Bail Arm Fin	74	100BH	22895	O Ring	116	14A05		Handle Shank Assembly
34	10E44	20150	Collar	75	144RN		Worm Shaft	117	10328	17699	Handle Knob
35	104VX	13269	Ball Bearing	76	10ECK	18199	Washer				
36	1009K	19837	Bushing	77	10K98	18201	Washer				
37	1009E	19831	O Ring	78	144RP		Bushing				
38	1009A	19959	Line Roller	79	10S7C	19993	Worm Shaft Retainer				
39	10RFZ	19839	Spacer	80	10QG5	0647	Screw				
40	10TJM	18208	Bearing Spacer	81	1451F		Rear Protector	501	13ZAB		Bail Arm Fin (accessory)