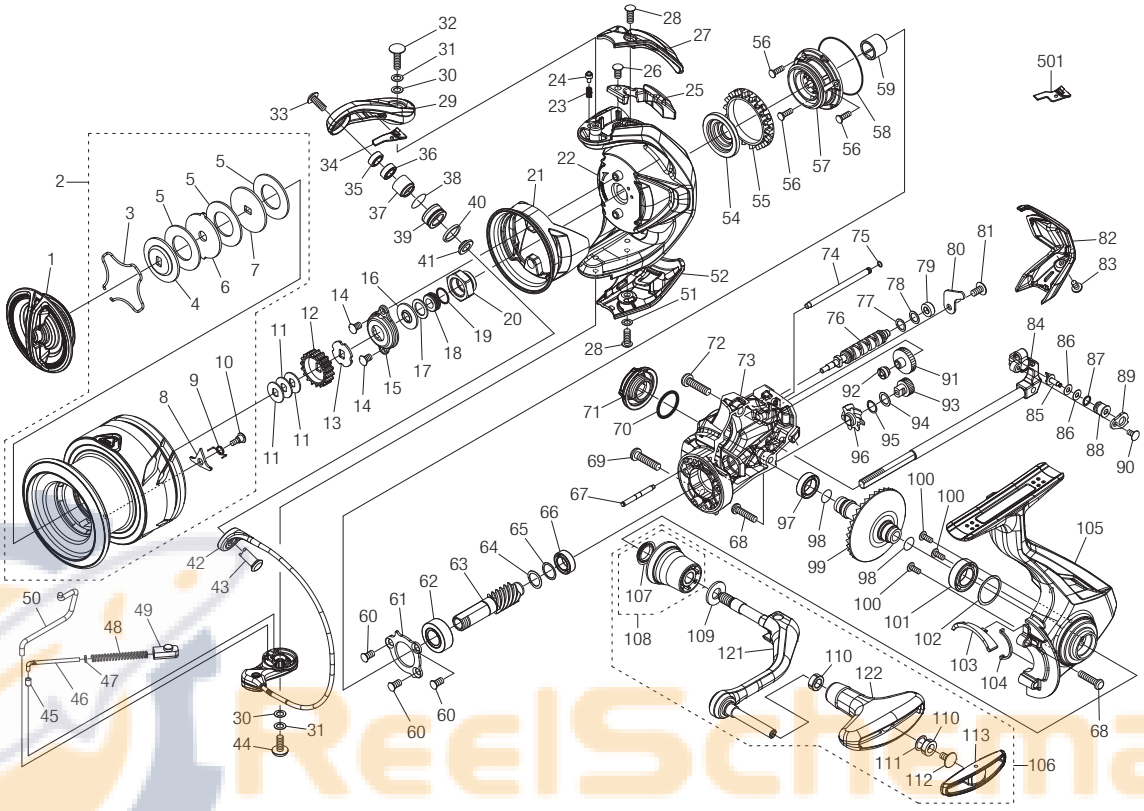
SHIMANO

ULTEGRA

ULT4000XGD



(51SF92DH45X)

Please note that the number of adjusting washers may not be the same as shown in the exploded views.
(Adjustment will vary with each individual product.)

#	Part No.	RD No.	Description	#	Part No.	RD No.	Description	#	Part No.	RD No.	Description
1	13YX6		Drag Knob Assembly	42	149NJ		Bail Assembly	84	149NK		Main Shaft Assembly
2	147VE		Spool Assembly	43	10TPC	17681	Line Roller Support	85	106VJ	15676	Oscillating Pawl
3	10B8N	16931	Retainer	44	10PS5	17197	Screw	86	1070D	16796	Washer
4	10QBT	14777	Key Washer B	45	1009B	19876	Bail Spring Guide A Bush	87	100WX	19780	O Ring
5	102ZG	17773	Drag Washer A	46	10DJN	18725	Bail Spring Guide A	88	1010C	20274	Oscillating Slider Bushing
6	147ZU		Eared Washer	47	101D9	18724	Bail Spring Guide A Collar	89	1010D	20285	Oscillating Pawl Cover
7	10BCE	16774	Key Washer	48	10RC7	20409	Bail Spring	90	10LCT	18412	Screw
8	101VN	21554	Drag Click	49	107AB	17684	Bail Spring Guide B	91	10074	18979	Idle Gear
9	148K0		Drag Click Spring	50	13YXD		Bail Trip Lever	92	13YXN		Bushing
10	10TRB	17664	Screw	51	105AA	5820	Washer	93	13YXK		Idle Gear (Small)
11	10BXN	3455	Spool Washer	52	14298		Bail Hold Support Guard	94	10G6D	20288	Washer
12	103MU	14832	Spool Support A	54	101D5	18732	Rotor Ring	95	10TBA	19994	Washer
13	10J04	14833	Spool Support B	55	10QXQ	19883	Friction Ring	96	1006V	19001	Idle Gear (Large)
14	103GW	19989	Screw	56	100WT	19777	Screw	97	107FA	12969	Ball Bearing
15	1076N	19926	Nut Lock Plate	57	10S2L	18735	Roller Clutch Assembly	98	1009S	22066	O Ring
16	10DY6	20262	Bearing Water Proof	58	1009Z	19866	O Ring	99	1429H		Drive Gear
17	100RU	21006	Washer	59	1009Y	19899	Roller Clutch Inner	100	100UL	20991	Screw
18	13YXF		Main Shaft Collar	60	100WY	19775	Screw	101	107FB	15125	Ball Bearing
19	10DXE	19781	O Ring	61	10DWD	19822	Bearing Retainer	102	100W9	22285	Washer
20	13YXE		Rotor Nut	62	10E7A	21224	Ball Bearing	103	14282		Bail Trip Strike
21	148K1		Rotor Brim	63	1429G		Pinion Gear	104	1009W	19886	Flange Water Proof
22	147Y8		Rotor	64	10E37	20286	Washer	105	149NN		Side Cover Assembly
23	10HE7	20069	Click Spring	65	10GD9	20294	Washer	106	147YM		Handle Assembly
24	106ZC	17415	Click Pin	66	104JT	13381	Ball Bearing	107	10PXV	17695	Handle Shaft Seal
25	14295		Counter Weight	67	13YXL		Idle Gear Shaft	108	149NM		Handle Shaft Cover Assembly
26	103KS	4150	Screw	68	10LZ4	16793	Screw	109	10E5X	20170	Handle Washer
27	14296		Bail Spring Cover	69	10DWX	21237	Screw	110	10PXZ	17698	Bushing
28	10PS7	17198	Screw	70	108WH	0582	O Ring	111	104FH	19745	Washer
29	147YD		Bail Arm	71	1427T		Handle Screw Cap	112	10LFA	17700	Screw
30	10K96	18551	Washer	72	13JWW		Screw	113	10S3U	20710	Handle Knob Seal
31	10KFA	11166	Washer	73	147YK		Body	121	149YR		Handle Shank Assembly
32	10DN9	17813	Screw	74	13YXQ		Oscillating Guide	122	10RHC	20709	Handle Knob
33	10PMH	18681	Screw	75	100BH	22895	O Ring				
34	13YXC		Bail Arm Fin	76	13YXM		Worm Shaft				
35	10E44	20150	Collar	77	10ECK	18199	Washer				
36	104VX	13269	Ball Bearing	78	10K9C	16801	Washer				
37	1009K	19837	Bushing	79	1009C	19976	Bushing				
38	1009E	19831	O Ring	80	13YXP		Worm Shaft Retainer				
39	1009A	19959	Line Roller	81	10QG5	0647	Screw				
40	10RFZ	19839	Spacer	82	146BA		Rear Protector				
41	10TJM	18208	Bearing Spacer	83	10PRZ	17220	Screw	501	13YXU		Bail Arm Fin (accessory)