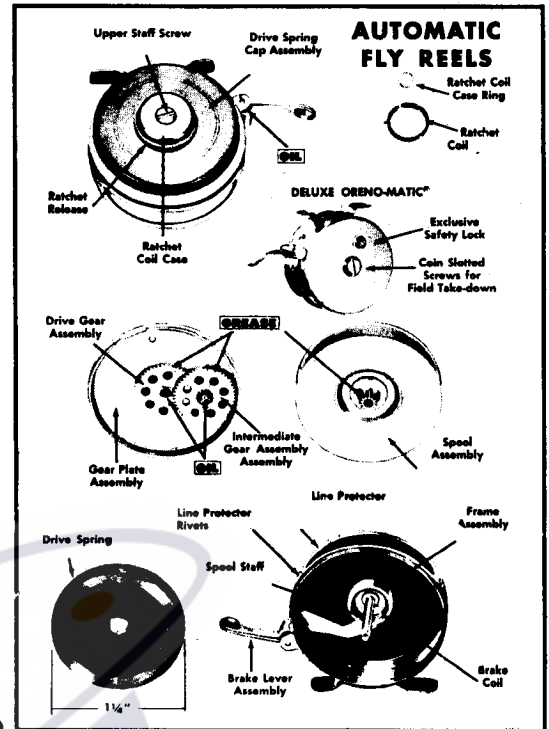
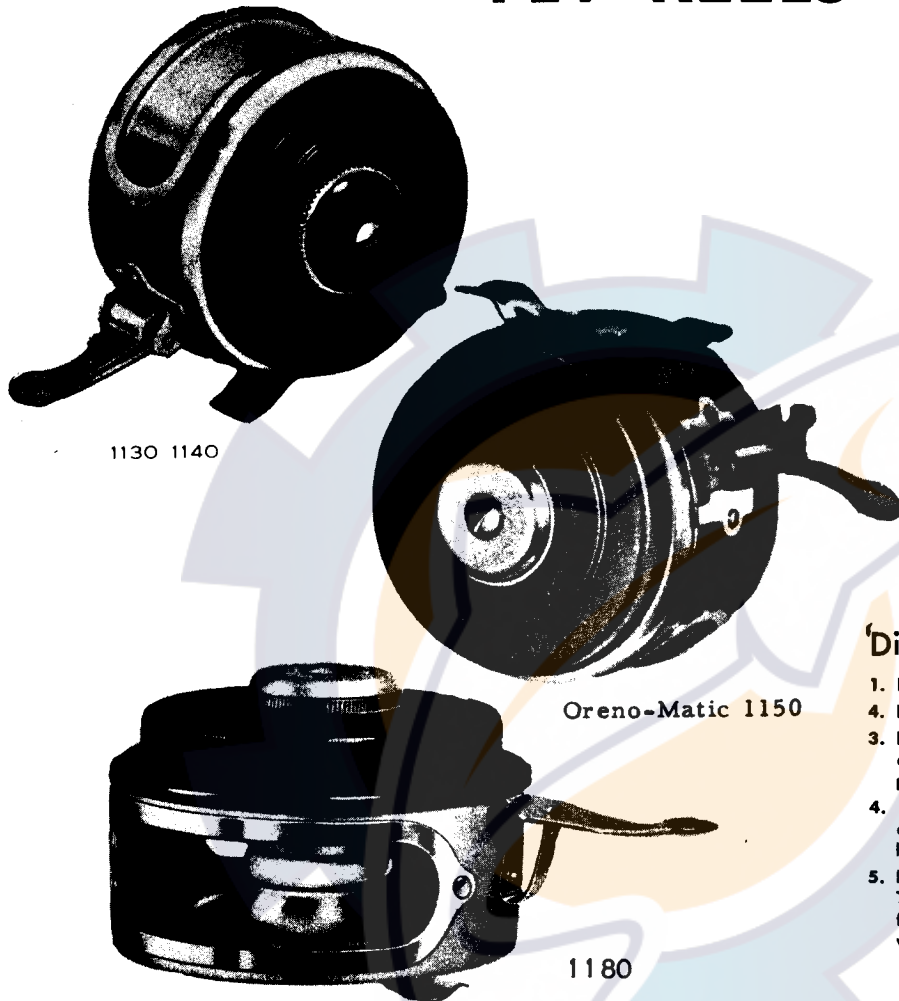


AUTOMATIC FLY REELS



Disassembly and Assembly Instructions

1. Press brake lever to release all spring tension.
2. Remove staff screw.
3. Remove drive spring cap assembly by turning counter-clockwise and pulling slowly and slightly. (This method will hold spring in place.)
4. Gear plate assembly is next removed by gently prying up with a screw driver or coin inserted in opening near base of brake lever.
5. Lift out spool assembly.
To accomplish this on the No. 1180 reel, the brake lever must first be removed by lifting the brake lever spring off its pin which will free the lever.

PART NAME	PART NUMBER AND PRICE										
	1130	PRICE	1140	PRICE	1150	PRICE	1180	PRICE	1190	PRICE	
Upper Staff Screw	AA-19	B1493K	\$.10	AA-19	B1493K	\$2.00	AA-19	\$.10	AA-19	B1493K	\$.10
Drive Spring Cap Assembly	AD-5		1.35	AD-5		1.35	AC-5	1.35	AE-5		1.60
Ratchet Coil Case Ring	A-15	E2424	.02	A-15	E2424	.02	A-15	.02	A-15	E2424	.02
Ratchet Coil	A-13	E2763	.20	A-13	E2763	30.00	A-13	.20	A-13	A2763	.20
Ratchet Release Ring	A-16	B2762K	.35	A-16	B2762K	.35	A-16	.35	A-16	B2762K	.35
Ratchet Coil Case	A-14		.65	A-14		.65	AA-14	.65	AB-14		.65
Drive Gear Assembly	AB-3	B1443	.20	AB-3	B1443	.20	AB-3	.20	AB-3	B1443	.20
Intermediate Gear Assembly	A-8	B1584	.55	A-8	B1584	.55	A-8	.55	A-8	B1584	.55
Gear Plate Assembly	AB-7		2.30	AB-7		2.30	AB-7	.230	AC-7		1.70
Spool Assembly	AD-17	A3734L	1.25	AE-17	A3735L	1.40	AE-17	1.40	AE-17	A3735L	1.40
Drive Spring	AA-4	E1704	1.50	AA-4	E1704	1.75	AA-4	1.50	AA-4	E1704	1.50
Line Protector Rivets	A-12	B260K	.03	A-12	B260K	.03	A-12	.03	A-12	B260K	.03
Line Protector	AA-11	NE1568	.40	AB-11	NE1569	.45	AB-11	.45	AB-11	NE1569	.45
Spool Staff	AG-18	E2555	.25	AH-18	E2556	4.00	AH-18	.25	AH-18	E2556	.25
Frame Assembly	AE-6		3.95	AF-6		4.10	AD-6	4.30	AH-6A	AC-6	4.10
Brake Lever Assembly	A-2		.65	A-2		.65	A-2	.65	AA-2	AB-2	.65
Brake Coil	A-1	E2447	.15	A-1	E2447	.15	A-1	.15	A-1	E2447	.15
Safety Button							A-21	.10			
Safety Button Stem							A-22	.03			
Safety Stop							A-23	.10			
Safety Button Tension Washer							A-24	.10			

Numbers shown in red common to both South Bend and Shakespeare.

NOTE: When ordering parts, give reel part name, reel number and model.